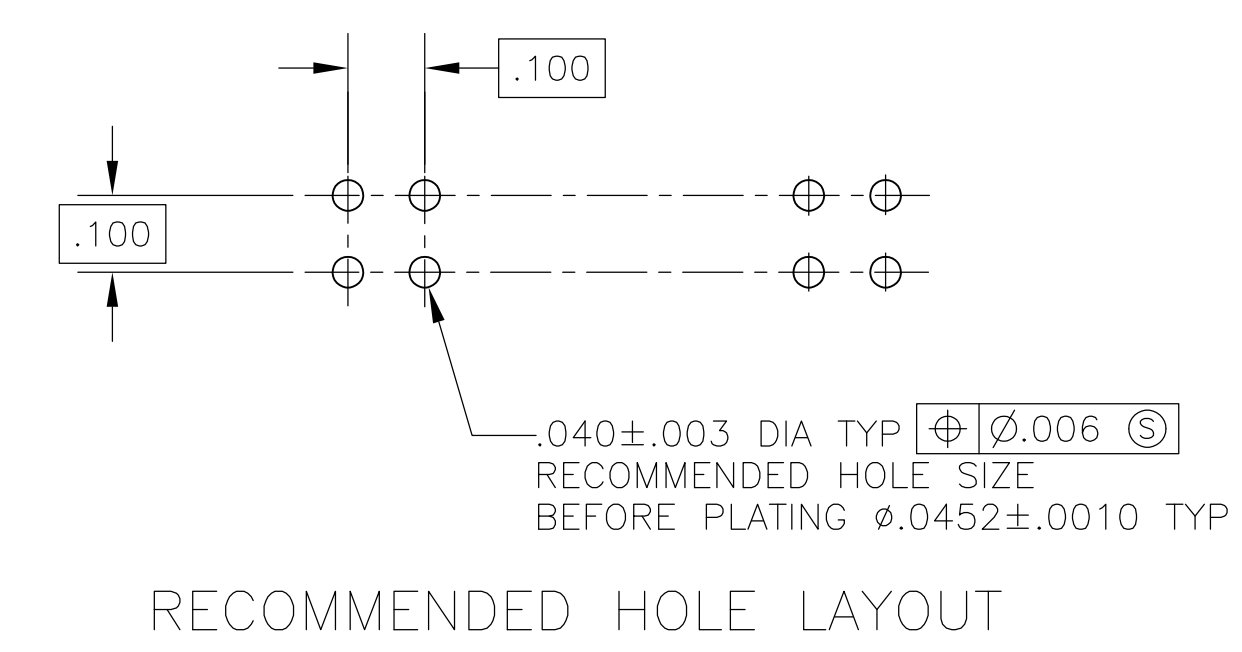
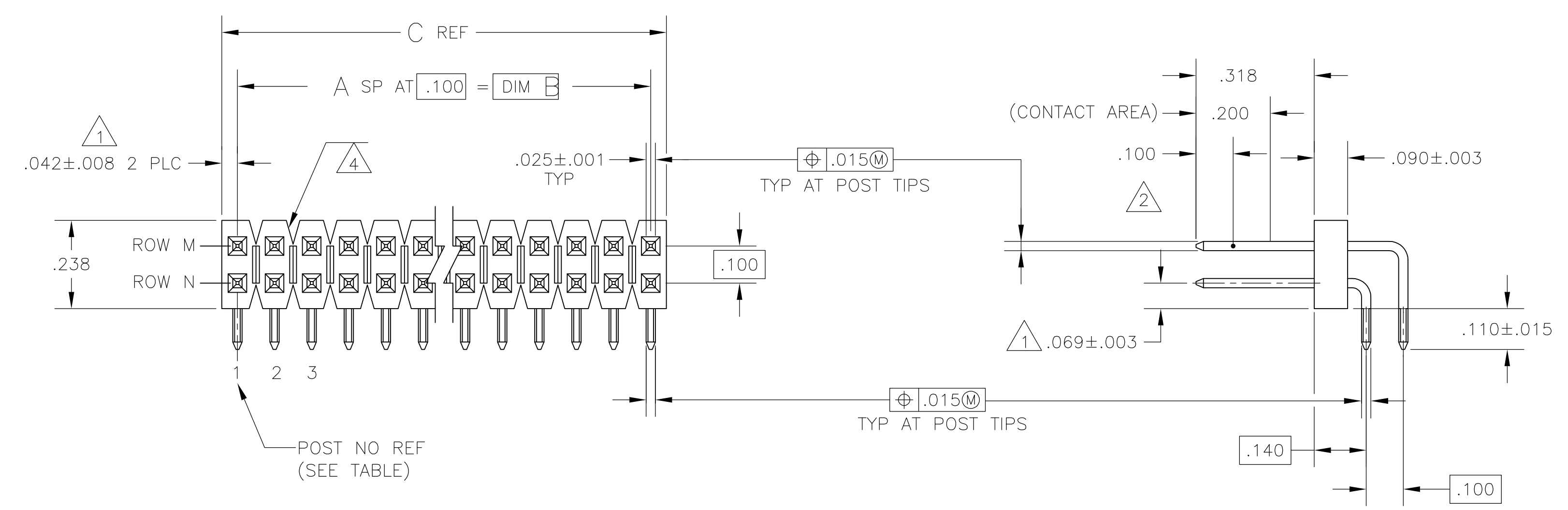


- 1 THE NOTED DIMENSION APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3 FOR ACTIVE POSITION SIZES 4 AND ABOVE, POSTS WILL BE SELECTIVELY SWAGED TO PROVIDE CONNECTOR RETENTION TO THE PC BOARD UNTIL SOLDERED. FOR POSITION SIZE 2, POSTS WILL BE KINKED.(SEE TABLE FOR RETENTION FEATURE LOCATION)
- 4 BREAKAWY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT
- 5 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



5	OBSOLETE	1,2,39,40	1,2,39,40	3.984	3.900	39	80	2-104435-0	
		1,2,29,30	1,2,29,30	2.984	2.900	29	60	1-104435-9	
5	SUPERSEDED	1,2,24,25	1,2,24,25	2.484	2.400	24	50	1-104435-8	
		1,2,19,20	1,2,19,20	1.984	1.900	19	40	1-104435-7	
5	OBSOLETE	1,2,16,17	1,2,16,17	1.684	1.600	16	34	1-104435-6	
		1,2,14,15	1,2,14,15	1.484	1.400	14	30	1-104435-5	
		1,2,13,14	1,2,13,14	1.384	1.300	13	28	1-104435-4	
		1,2,12,13	1,2,12,13	1.284	1.200	12	26	1-104435-3	
		1,2,11,12	1,2,11,12	1.184	1.100	11	24	1-104435-2	
		1,2,10,11	1,2,10,11	1.084	1.000	10	22	1-104435-1	
		1,2,9,10	1,2,9,10	.984	.900	9	20	1-104435-0	
		1,2,8,9	1,2,8,9	.884	.800	8	18	104435-9	
		1,2,7,8	1,2,7,8	.784	.700	7	16	104435-8	
		1,2,6,7	1,2,6,7	.684	.600	6	14	104435-7	
5	OBSOLETE	1,2,5,6	1,2,5,6	.584	.500	5	12	104435-6	
		1,2,4,5	1,2,4,5	.484	.400	4	10	104435-5	
		1,2,3,4	1,2,3,4	.384	.300	3	8	104435-4	
		1,2,3	1,2,3	.284	.200	2	6	104435-3	
5	OBSOLETE	1,2	1,2	.184	.100	1	4	104435-2	
		1	1	.084	-	-	2	104435-1	
		ROW N	ROW M						
		HOLD-DOWN POST CONFIG LOCATION			C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN H MOLL 28JUN88	Tyco Electronics Corporation Harrisburg, PA 17105-3608
DIMENSIONS: INCHES		CHK R FEJDT 28JUN88	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME: R FEJDT 28JUN88	Tyco Electronics Corporation Harrisburg, PA 17105-3608
0 PLC ± -		PRODUCT SPEC	
1 PLC ± -		APPLICATION SPEC	SIZE: A1
2 PLC ± -		WEIGHT: -	SCALE: 4:1
3 PLC ± .005		CUSTOMER DRAWING	SHEET 1 OF 1
4 PLC ± -		RESTRICTED TO	REV F1
ANGLES ± -			
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR:BLACK; POSTS: PHOS BRONZE		FINISH: .00030 GOLD ON THE CONTACT AREA; .00100±.000200 MATTE TIN-LEAD ON THE SOLDER TAIL	POSTS: ALL OVER .00050± NICKEL