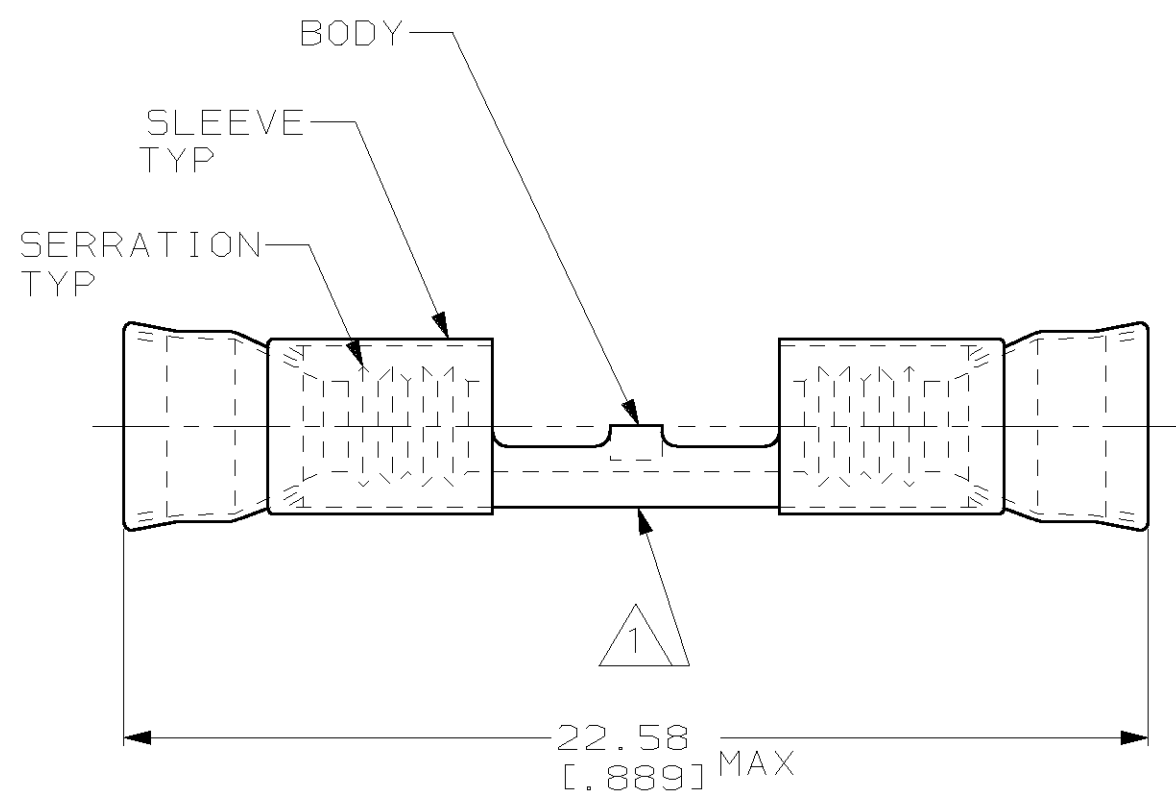


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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
G	14				
	D	REV PER 0G3A-0479-01	24SEP01	JR	ME

- ① STAMP AMP 22-18 APPROX AS SHOWN
 22-16 TERMINALS ARE STAMPED 22-18 IN
 ACCORDANCE WITH MILITARY SPEC MIL-T-7928
 COMMERCIAL WIRE RANGE IS 22-16
- 2. WIRE INSUL DIA, 2.67-3.56 [.105-.140]
- 3. TONGUE MATL THK, 0.79±0.05 [.031±.002]
- ④ PRELIMINARY - NOT FOR PRODUCTION



CHROMEL	YELLOW	500	LOOSE PIECE	④ 2-322325-1
ALUMEL	RED	500	LOOSE PIECE	④ 2-322325-0
CHROMEL	GRAY	500	LOOSE PIECE	1-322325-1
ALUMEL	GREEN	500	LOOSE PIECE	1-322325-0
NICKEL PER ASTM B162	ORANGE	1000	LOOSE PIECE	322325
BODY MATERIAL	SLV COLOR	QTY	PACKAGE TYPE	PART NO

AMP INCORPORATED
 CUSTOMER SERVICE SYSTEM

FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS
 PRODUCT INFORMATION CENTER
 1-800-522-6752

FOR APPLICATION TOOLING INFORMATION
 TOOLING ASSISTANCE CENTER
 1-800-722-1111

FOR ORDER ENTRY
 1-800-526-5142

MAX RECOMMENDED OPERATING TEMPERATURE:
 649°C [1200°F]

VOLTAGE RATING:
 -

CIRCULAR MIL AREA:
 0.26mm²-1.65mm² [509-3260]

STRANDED WIRE

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
mm [in]	
0 PLC	±-
1 PLC	±-
2 PLC	±0.20 [.008]
3 PLC	±-
4 PLC	±-
ANGLES	±-

MATERIAL BODY, SEE TABLE
 SLEEVE, NI SIL PER ASTM B122

FINISH SLV COLOR, SEE TABLE

DWN L OLMEDA	250CT94	AMP AMP Incorporated Harrisburg, PA 17105-3608
CHK M ELLIS	250CT94	
APVD S BORTNER	250CT94	
PRODUCT SPEC		
APPLICATION SPEC		NAME WIRE SPLICE, STRATOTHERM DIAMOND GRIP, WIRE SIZE, 22-16 AWG
WEIGHT -		SIZE A3 CAGE CODE 00779 DRAWING NO C-322325
CUSTOMER DRAWING		SCALE 6:1 SHEET 1 OF 1 REV D