



- NOTES:
1. MATERIAL: GLASS FILLED POLYESTER, 94V-0, MOLDED BLACK
 2. FINISH: PER SDES-88
 - (154) OVERALL TIN: 0.00254/.000100 MIN.
 - OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 - (197) OVERALL REFLOWED MATTE TIN: 0.00152/.000060 MIN.
 - OVER 0.00127/.000050 MIN. NICKEL OVERALL.
 - (208) SELECT GOLD: 0.00038/.000015 MIN.
 - SELECT TIN: 0.00254/.000100 MIN.
 - OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 - (228) SELECT GOLD: 0.00076/.000030 MIN.
 - SELECT TIN: 0.00254/.000100 MIN.
 - OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 - (241) SELECT GOLD: 0.00051/.000020 MIN.
 - SELECT TIN: 0.00254/.000100 MIN.
 - OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.

3. PRODUCT SPECIFICATION: PS-08-50.
4. PACKAGING INFORMATION: SEE CHARTS
5. SOLDERABILITY: PER SMES-152.
6. PIN PUSH-OUT FORCE: PRIOR TO SOLDERING, A 3 LB. MINIMUM FORCE (IN EITHER DIRECTION) SHALL BE REQUIRED TO PUSH THE PIN OUT OF THE HEADER.
7. PARTS ARE STACKABLE END TO END ON 3.96/.156 CENTERS. (SPACING TABS MUST BE REMOVED ON CIRCUIT SIZES 1-23 BEFORE PARTS ARE STACKABLE.)
8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-E-45499-002.

CIRCUIT	B	A
2	3.96 .156	6.78/7.87 .267/1.310
3	7.92 .312	10.74/11.84 .423/1.466
4	11.89 .468	14.71/15.80 .579/1.622
5	15.85 .624	18.67/19.76 .735/1.778
6	19.81 .780	22.63/23.72 .891/1.934
7	23.77 .936	26.59/27.69 1.047/1.090
8	27.74 1.092	30.56/31.65 1.203/1.246
9	31.70 1.248	34.52/35.61 1.359/1.402
10	35.66 1.404	38.48/39.57 1.515/1.558
11	39.62 1.560	42.44/43.54 1.671/1.714
12	43.59 1.716	46.41/47.50 1.827/1.870
13	47.55 1.872	50.37/51.46 1.983/2.026
14	51.51 2.028	54.33/55.42 2.139/2.182
15	55.47 2.184	58.29/59.39 2.295/2.338
16	59.44 2.340	62.26/63.35 2.451/2.494
17	63.40 2.496	66.22/67.31 2.607/2.650
18	67.36 2.652	70.18/71.27 2.763/2.806
19	71.32 2.808	74.14/75.23 2.919/2.962
20	75.29 2.964	78.11/79.20 3.075/3.118
21	79.25 3.120	82.07/83.16 3.231/3.274
22	83.21 3.276	86.03/87.12 3.387/3.430
23	87.17 3.432	89.94/91.08 3.541/3.586
24	91.14 3.588	93.85/95.00 3.695/3.740

2-*	AJ1
1	
SHT.	REV.

ADD 26-50-5060 EC NO: UCP2012-3512 DRWN:MK LIPPER 2012/04/25 CHK'D: BANDERSON 2012/04/25 APPR: FSM/TH 2012/05/01	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
		mm	INCH	MM/IN	4:1	INCH	
AJ1	REV	4 PLACES	± ---	± ---	DRAWN BY	DATE	TITLE KK .156 HEADER ASSEMBLY FLAT BREAKAWAY 2-24 CKTS.
		3 PLACES	± ---	± .010	JSCHAFER	2003/09/15	
		2 PLACES	± 0.25	± .014	CHECKED BY	DATE	DOCUMENT NO. SD-41662-001
		1 PLACE	± 0.36	± ---	KSAMIEC	2003/09/15	
		0 PLACE	±	±	APPROVED BY	DATE	SHEET NO. 1 OF *
					MARGULIS	2003/09/15	
			ANGULAR ±1/2°		MATERIAL NO.		
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE	SEE CHART	
					A	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	

