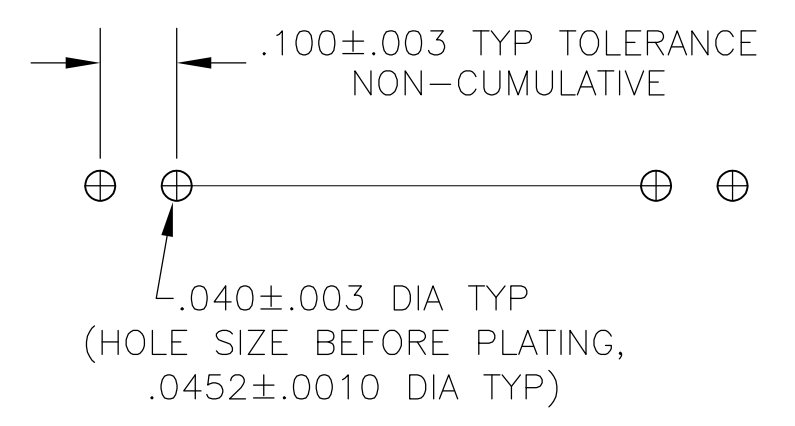


- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 3. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 4 POSTS, .000100-.000200 MATTE TIN OVER .000050 NICKEL.
- 5 POSTS: COPPER ALLOY
HOUSING: FLAME RETARDENT THERMOPLASTIC, COLOR: BLACK



RECOMMENDED HOLE LAYOUT

PRELIMINARY
 NOT RELEASED FOR
 PRODUCTION

.564	.500	5	6	1977394-1
C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M BINNER	07MAY08	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: INCHES		CHK J GSEFORD	07MAY08	NAME J GSEFORD	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		APPLICATION SPEC	
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± -		SIZE		DRAWING NO	
MATERIAL		WEIGHT		RESTRICTED TO	
5		4		A1 00779 ©= 1977394	
CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 1 REV 1	