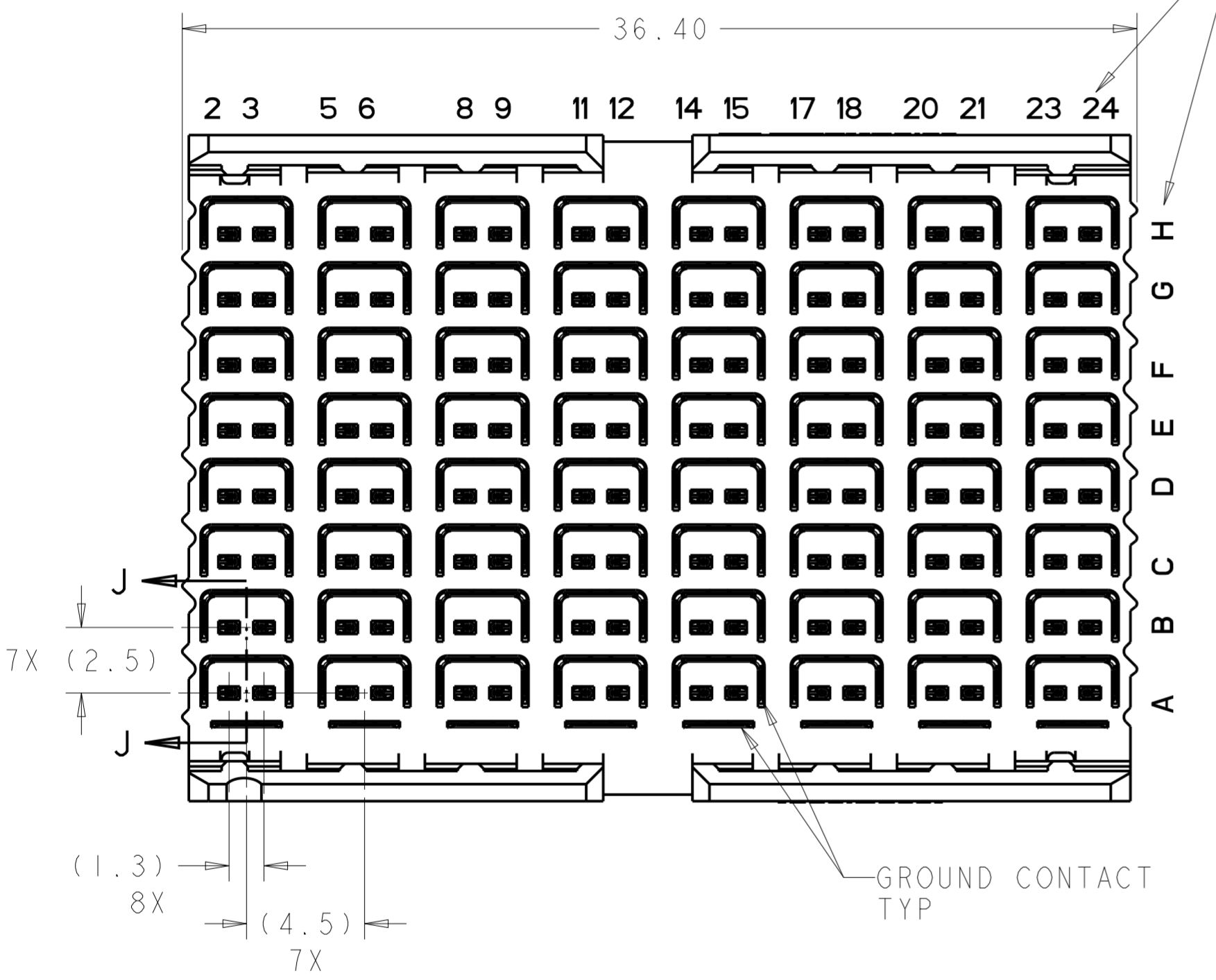
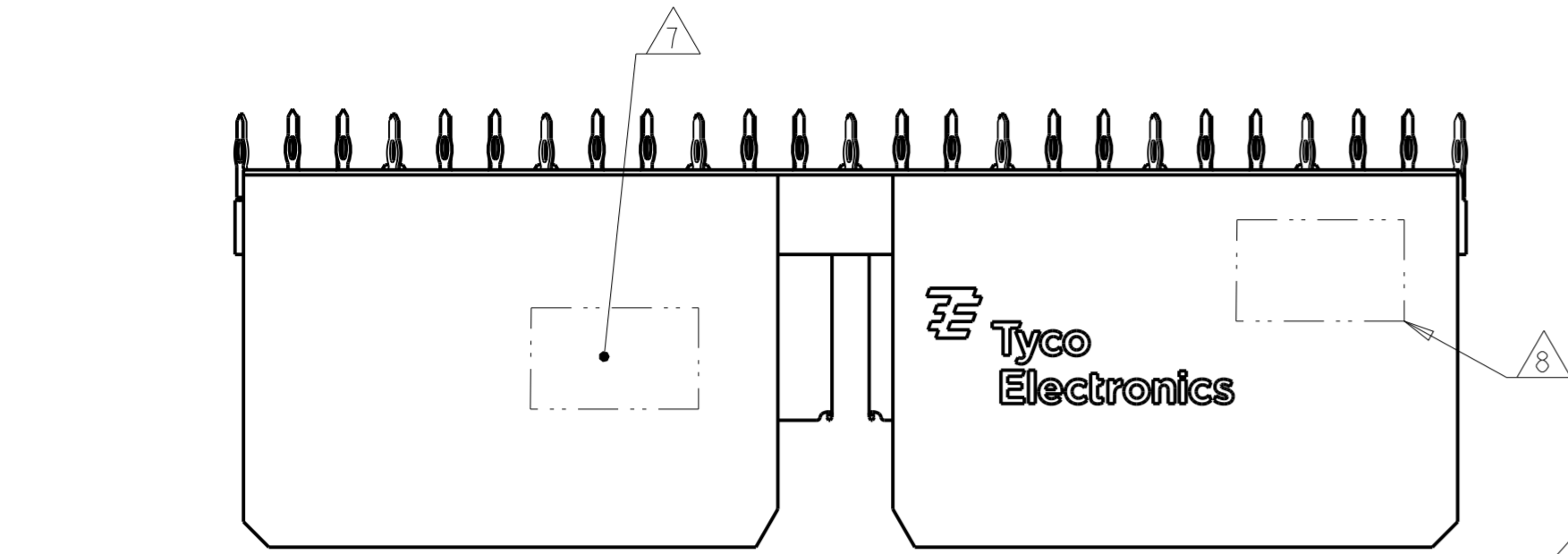
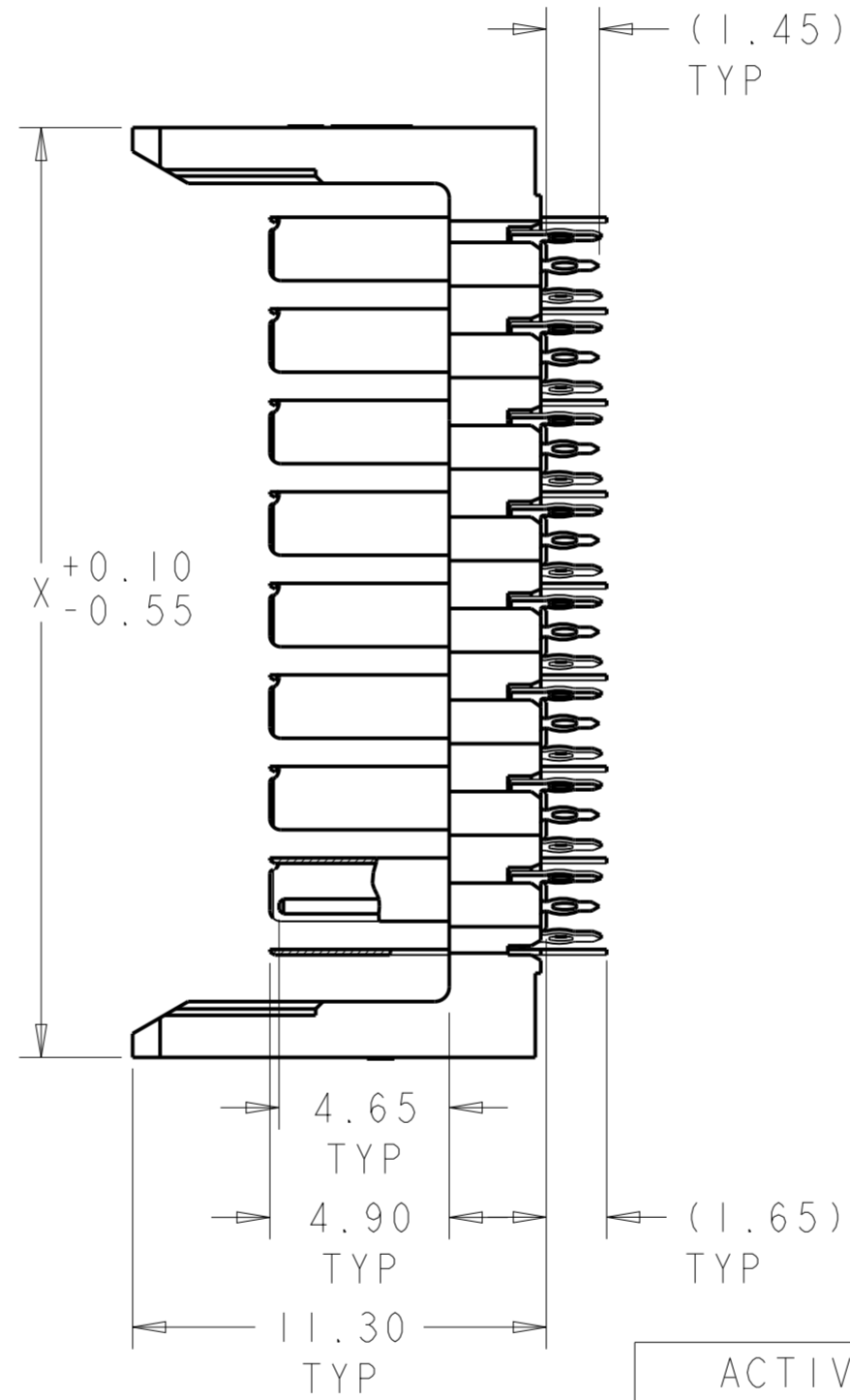


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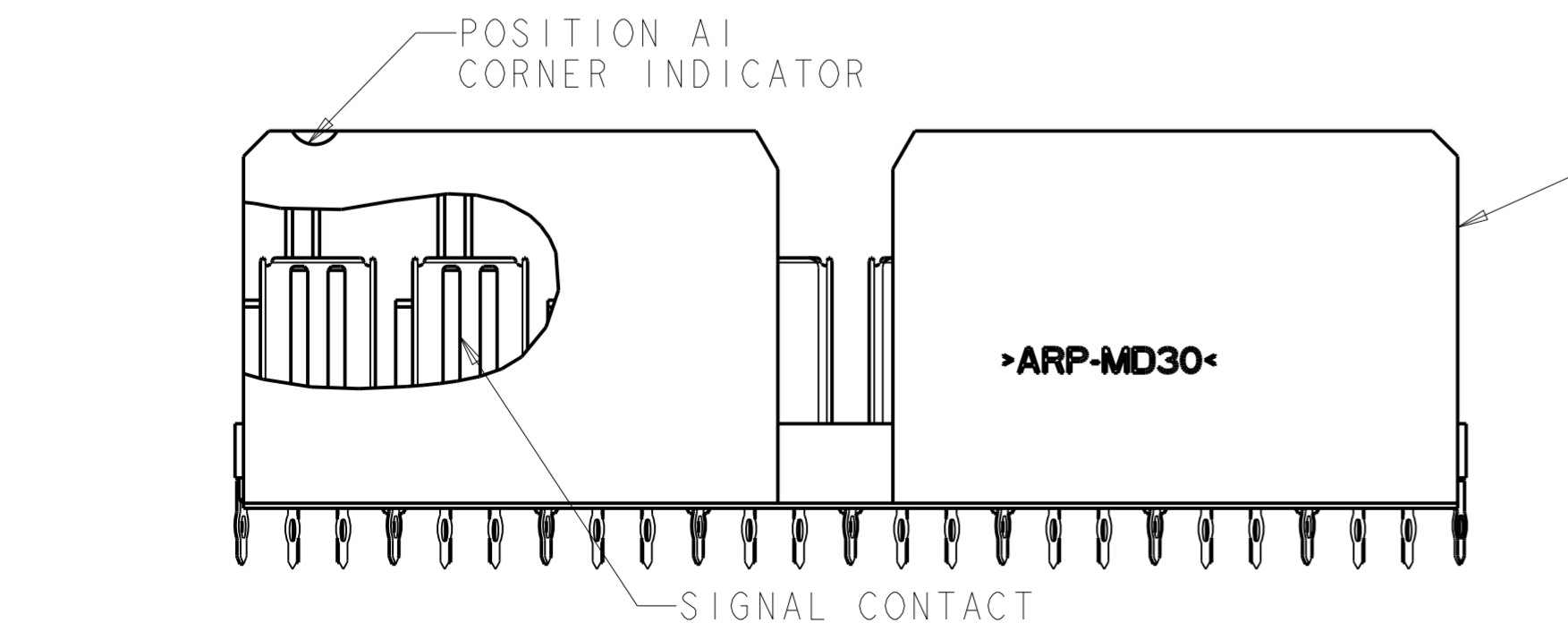
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		A		INITIAL RELEASE	28OCT2013	J.G	C.Z
		B		UPDATED FHS ON NOTE 4	14NOV2013	J.G	C.Z
		C		ADD NEW P/N	03JUL2014	J.G	C.Z



COLUMN NUMBER AND ROW LETTER (LOCATION SAME AS PCB LAYOUT PER SHEET 2)



- ① HOUSING: THERMOPLASTIC, UL 94V-0, BLACK. CONTACT: COPPER ALLOY.
- ② CONFORMS TO REQUIREMENTS OF TE PRODUCT SPEC 108-2413, BASED ON TELECORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).
- ③ CONSULT APPLICATION SPECIFICATION 114-13301.
- ④ PLATED THRU HOLE REQUIREMENTS: FINISHED HOLE =  $\varnothing 0.344 \pm 0.046$ mm DRILLED HOLE BEFORE PLATING =  $\varnothing 0.420 \sim 0.435$ mm COPPER THICKNESS = 0.042mm REF
- ⑤ PLATED THRU HOLE DIMENSIONS APPLY TO 1.00mm DEPTH FROM MOUNT SIDE OF BOARD.
- ⑥ HOLE POSITION TOLERANCE APPLIES WITHIN PATTERN FOR CONNECTOR PATTERN TO CONNECTOR PATTERN, A 0.12(M) POSITION TOLERANCE APPLIES.
- ⑦ CONNECTOR MARKED WITH PART NUMBER, DATE CODE, AND OPTIONAL MANUFACTURING LOCATION IDENTIFICATION CODE IN APPROXIMATE AREA SHOWN.
- ⑧ CONNECTOR MARKED WITH 2D BARCODE IN APPROXIMATE AREA SHOWN.



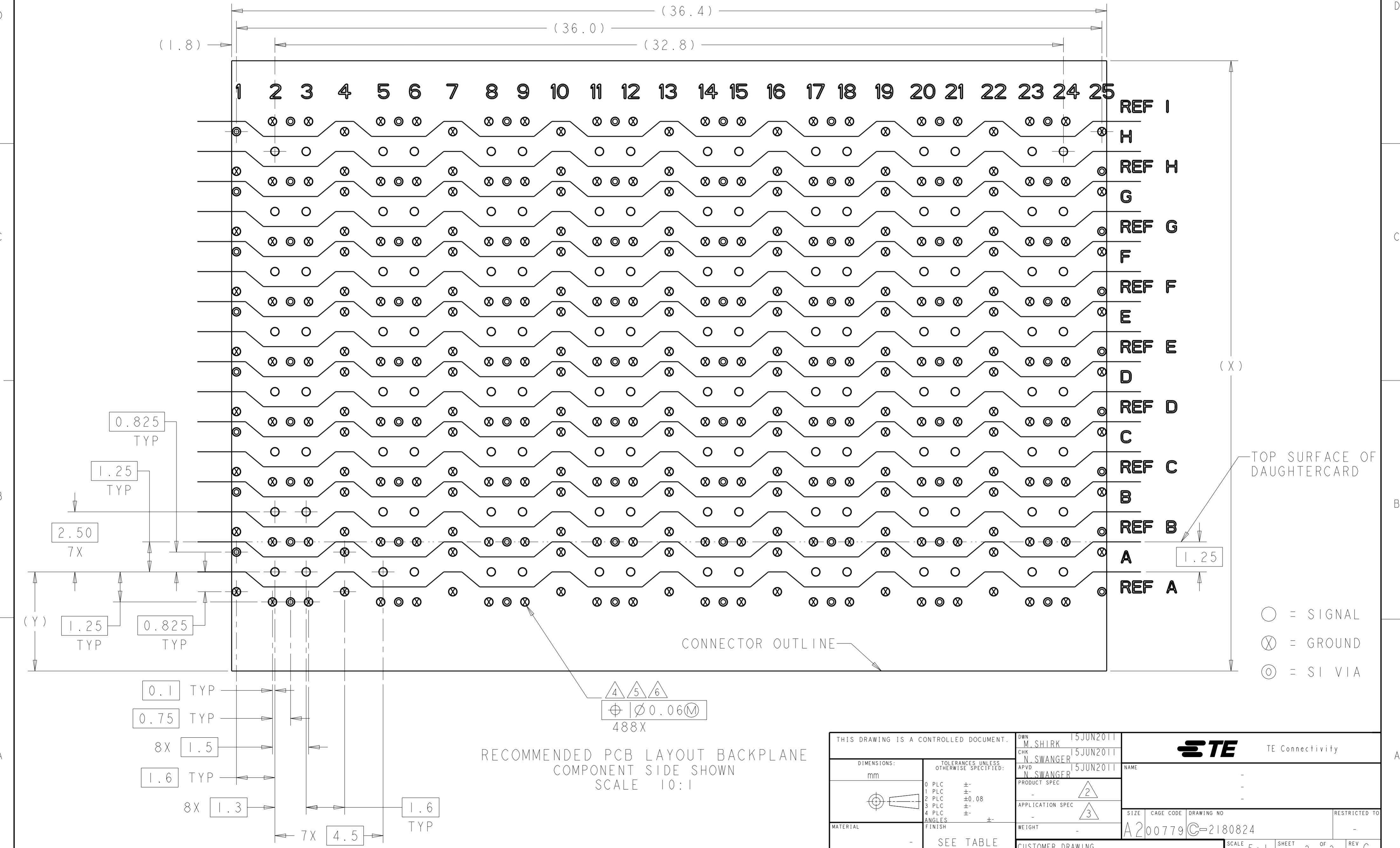
ACTIVE	128	4.125	25.4	TIN	2180824-5
ACTIVE	128	3.625	24.4	TIN	2180824-4
ACTIVE	128	3.625	24.4	TIN-LEAD	2180824-2
ACTIVE	128	4.125	25.4	TIN-LEAD	2180824-1
PART STATUS	SIGNAL CONTACT QTY REF	Y	X	PRESS FIT TAIL PLATING	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN M. SHIRK 15JUN2011	TE Connectivity
	0 PLC ±	CHK N. SWANGER 15JUN2011	
	1 PLC ±	APVD N. SWANGER 15JUN2011	
	2 PLC ±0.08	NAME	
	3 PLC ±	PRODUCT SPEC	
4 PLC ±	ANGLES ±	APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RESTRICTED TO
MATERIAL	FINISH	WEIGHT	A200779 C-2180824
SEE TABLE		CUSTOMER DRAWING	SCALE 5:1 SHEET 1 OF 2 REV C

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LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1			



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. SHIRK 15 JUN 2011	TE Connectivity	
DIMENSIONS: mm		CHK N. SWANGER 15 JUN 2011		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD N. SWANGER 15 JUN 2011	NAME	
0 PLC ±	1 PLC ±	PRODUCT SPEC	-	
2 PLC ±0.08	3 PLC ±	APPLICATION SPEC	-	
4 PLC ±	ANGLES ±	WEIGHT	-	
FINISH		CUSTOMER DRAWING	SIZE A2	CAGE CODE 00779
SEE TABLE		SCALE 5:1	DRAWING NO C-2180824	RESTRICTED TO
		SHEET 2 OF 2	REV C	