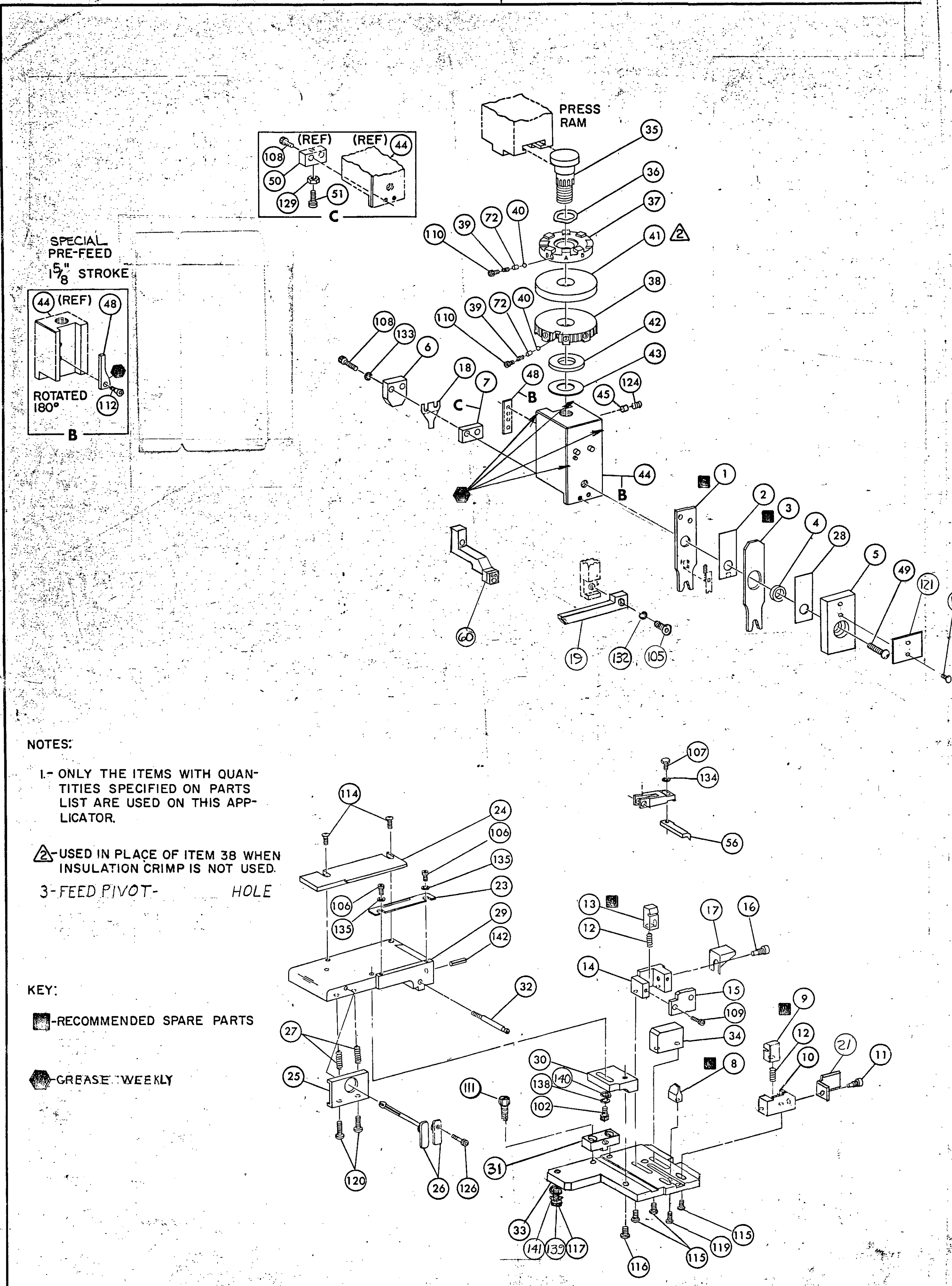


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NOTES:
 1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 Δ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 3-FEED PIVOT-HOLE

KEY:
 □ - RECOMMENDED SPARE PARTS
 ○ - GREASE WEEKLY

QTY	PART NO	DESCRIPTION	ITEM NO
1	453615-1	PLATE, TERMINAL NO-	145
2	690701-2	PLATE, SERIAL NO-	144
			143
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142
1	21899-2	WASHER, FLAT (NO 10) MOUNTING-	141
1	21899-2	WASHER, FLAT (NO 10) S. G. ADJ BLOCK	140
1	21024-5	WASHER, LOCK (NO 10) MOUNTING-	139
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138
			137
			136
2	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135
REF	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134
	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133
REF	21024-4	WASHER, LOCK (NO 8) STRIPPER	132
			131
			130
1	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129
			128
			127
	22353-8	SCR, SHLD. (187 DIA X .250 LG) DRAG LEVER	126
			125
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124
			123
			122
2	21017-2	SCR, DRIVE (# 2 X .188 LG)	121
1	819347-1	PLATE, I.D.	120
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	119
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	118
			117
1	3-21000-8	SCR, SOC HD SKT CAP (10-32 X .88) MOUNTING	116
1	2-22733-1	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	115
4	22733-9	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	114
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	113
			112
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .50) CAM	111
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) SCR. BLOCK	110
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
		SCR, SKT HD CAP (6-32 X .25) REAR SHEAR PLATE	108
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) DEPRESSOR (REAR)	107
REF	2-21002-1	SCR, BUT HD MACH (8-32 X .38) FEED FINGER	106
2	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	105
REF	2-21002-1	SCR, BUT HD CAP (8-32 X .38) STRIPPER	104
			103
1	3-22603-1	SCR, HEX HD CAP (10-32 X .38) SG ADJ BLOCK	102
			101
			79
			78
2	463310-5	BLADE, STRIPPING (# 20)	77
			76
			75
			74
			73
2	690603-1	SPRING, ASSIST	72
			71
			70
			69
			68
			67
			66
			65
			64
			63
			62
			61
			60
			59

CRIMPING DATA		APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH
A	.028	24	
B	NOT USED		
C	.035	20	
D	.032	22	
CRIMP	SIZE	TYPE	FEED
WIRE	.055	F	
INSUL	.062	O	.350
WIRE RANGE	INSULATION RANGE	PRESS NO	
24-20	.036-.054	463345-1	
APPLICATOR WILL APPLY			
PIN	SOCKET		
66735			
APPL INST: A1 8040			
REMARKS: SIM 567144-2			

REMARKS	NO	REV
	TO APPLY TERMINAL	
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

REV	DATE	DESCRIPTION	APP	DATE	DESCRIPTION	APP	DATE	DESCRIPTION

DIST 66

* Trademark of AMP Incorporated
 AMP 2983-3 (8-73)

SET UP GAGE 10-1
 458637-1 933
 DR 4-3-84 APP 484
 C. C. HARRISBURG, PA.
AMP AMP INCORPORATED
 Harrisburg, Pa.
 NAME AMPOMATIC STRIPPER/CRIMPER APPLICATOR
 SIDE FEED (PIN & SOCKET CONTACT)