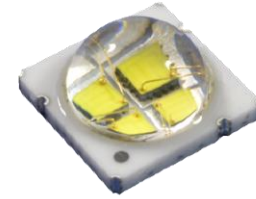


Gallery White LED Emitter

LZ4-00GW08



Key Features

- 4-die Gallery White (CRI 98) LED
- 3 SDCM color bins for 3 CCTs - 2700K, 2850K, 3000K
- Superior Color Rendering: CRI (Ra) 98; R9 98 and R15 98
- Up to 10 Watt power dissipation on compact 7.0mm x 7.0mm footprint
- Low Thermal Resistance (2.8°C/W)
- Engineered ceramic package with integrated glass lens
- JEDEC Level 1 for Moisture Sensitivity Level
- Autoclave compliant (JEDEC JESD22-A102-C)
- Lead (Pb) free and RoHS compliant
- Reflow solderable (up to 6 cycles)
- Emitter available on Standard or Serially connected MCPCB (optional)
- Full suite of TIR secondary optics family available

Typical Applications

- Gallery lighting
- Museum lighting
- High-end retail lighting
- Medical surgery lighting

Description

The LZ4-00GW08 Gallery White features warm white light with an exceptional color rendering index (CRI) of 98, as well as impressive individual R values (R1-16) in industry's smallest footprint. It enables accurate color representation and enhances the contrast of retail merchandise, artwork and skin tones, which cannot be obtained with standard warm white LED emitters. The emitter, based on LED Engin's LuxiGen technology platform, may be driven up to 10W of power in a compact 7.0mmx7.0mm footprint. It has the industry lowest thermal resistance per package size, which allows users to drive the emitter with higher current, while keeping the junction temperature low to ensure long operating life.

Part number options

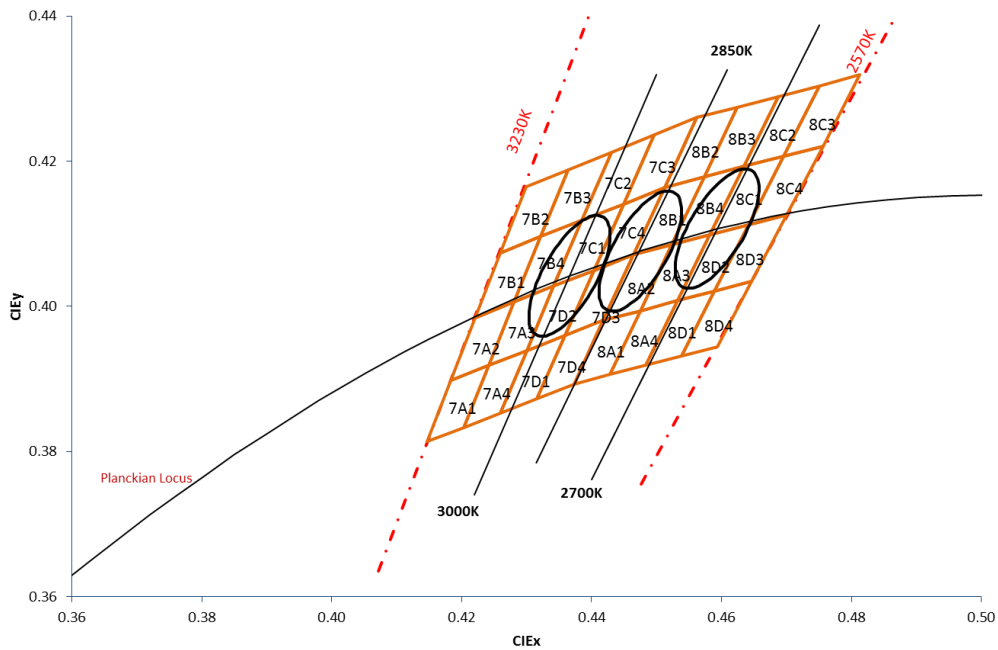
Base part number

| Part number | Description |
|-----------------|--|
| LZ4-00GW08-xxxx | LZ4 Gallery White emitter |
| LZ4-40GW08-xxxx | LZ4 Gallery White emitter on Standard Star 1 channel MCPCB |

Bin kit option codes

| GW, Gallery White (CRI 98) | | | |
|----------------------------|--------------|-------------------------|--|
| Kit number suffix | Min flux Bin | Chromaticity bins | Description |
| 0027 | S | 3-step MacAdams ellipse | full distribution flux; 2700K ANSI CCT |
| 0028 | S | 3-step MacAdams ellipse | full distribution flux; 2850K ANSI CCT |
| 0030 | S | 3-step MacAdams ellipse | full distribution flux; 3000K ANSI CCT |

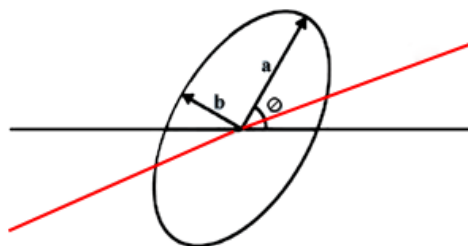
Gallery White CCT Bins



3-step MacAdam ellipse color bins plotted on excerpt from the CIE 1931 (2°) x-y Chromaticity Diagram. Coordinates are listed below in the table.

Gallery White 3-Step MacAdam Ellipse CCT Bin Coordinates

| Nominal ANSI CCT | Center Point (cx, cy) | Major Axis a | Minor Axis b | Ellipse Rotation Angle (°) |
|------------------|-----------------------|--------------|--------------|----------------------------|
| 2700 | (0.4593, 0.4107) | 0.00966 | 0.00403 | 55.2 |
| 2850 | (0.4475, 0.4076) | 0.00968 | 0.00403 | 55.9 |
| 3000 | (0.4366, 0.4042) | 0.00967 | 0.00399 | 56.6 |



Luminous Flux Bins

Table 1:

| Bin Code | Minimum Luminous Flux (Φ_v) @ $I_F = 700\text{mA}$ ^[1,2] (lm) | Maximum Luminous Flux (Φ_v) @ $I_F = 700\text{mA}$ ^[1,2] (lm) | Typical Luminous Flux (Φ_v) @ $I_F = 1000\text{mA}$ ^[2] (lm) |
|----------|---|---|--|
| S | 356 | 445 | 810 |
| T | 445 | 556 | 650 |

Notes for Table 1:

1. Luminous flux performance guaranteed within published operating conditions. LED Engin maintains a tolerance of $\pm 10\%$ on flux measurements.

Forward Voltage Bin

Table 2:

| Bin Code | Minimum Forward Voltage (V_F) @ $I_F = 700\text{mA}$ ^[1,2] (V) | Maximum Forward Voltage (V_F) @ $I_F = 700\text{mA}$ ^[1,2] (V) |
|----------|---|---|
| 0 | 12.0 | 14.4 |

Notes for Table 2:

1. Forward Voltage is binned with all four LED dice connected in series.
2. LED Engin maintains a tolerance of $\pm 0.4\text{V}$ for forward voltage measurements for the four LEDs.

Color Rendering Index Bin

Table 3:

| Bin Code | Minimum Color Rendering Index @ $I_F = 700\text{mA}$ |
|----------|---|
| 0 | 95.0 |

Absolute Maximum Ratings

Table 4:

| Parameter | Symbol | Value | Unit |
|--|-----------|--|------|
| DC Forward Current ^[1] | I_F | 1000 | mA |
| Peak Pulsed Forward Current ^[2] | I_{FP} | 2000 | mA |
| Reverse Voltage | V_R | See Note 3 | V |
| Storage Temperature | T_{stg} | -40 ~ +150 | °C |
| Junction Temperature | T_J | 150 | °C |
| Soldering Temperature ^[4] | T_{sol} | 260 | °C |
| Allowable Reflow Cycles | | 6 | |
| Autoclave Conditions ^[5] | | 121°C at 2 ATM, 100% RH for 168 hours | |
| ESD Sensitivity ^[6] | | > 8,000 V HBM Class 3B JESD22-A114-D | |

Notes for Table 4:

- Maximum DC forward current (per die) is determined by the overall thermal resistance and ambient temperature. Follow the curves in Figure 10 for current derating.
- Pulse forward current conditions: Pulse Width \leq 10msec and Duty cycle \leq 10%.
- LEDs are not designed to be reverse biased.
- Solder conditions per JEDEC 020D. See Reflow Soldering Profile Figure 5.
- Autoclave Conditions per JEDEC JESD22-A102-C.
- LED Engin recommends taking reasonable precautions towards possible ESD damages and handling the LZ4-00GW08 in an electrostatic protected area (EPA). An EPA may be adequately protected by ESD controls as outlined in ANSI/ESD S6.1.

Optical Characteristics @ $T_c = 25^\circ\text{C}$

Table 5:

| Parameter | Symbol | Typical | Unit |
|---|-----------------|---------|---------|
| Luminous Flux (@ $I_F = 700\text{mA}$) ^[1] | Φ_V | 480 | lm |
| Luminous Flux (@ $I_F = 1000\text{mA}$) ^[1] | Φ_V | 620 | lm |
| Luminous Efficacy (@ $I_F = 350\text{mA}$) | | 67 | lm/W |
| Correlated Color Temperature | CCT | 3000 | K |
| Color Rendering Index (CRI) ^[2] | R_a | 98 | |
| Viewing Angle ^[3] | $2\theta_{1/2}$ | 105 | Degrees |
| Total Included Angle ^[4] | $\theta_{0.9V}$ | 135 | Degrees |

Notes for Table 5:

- Luminous flux typical value is for all four LED dice operating concurrently at rated current.
- Typical R_a and individual R_1 through R_{16} values listed in Table 6
- Viewing Angle is the off axis angle from emitter centerline where the luminous intensity is $\frac{1}{2}$ of the peak value.
- Total Included Angle is the total angle that includes 90% of the total luminous flux.

Typical CRI (R_a) and individual R values

Table 6:

| R_a | R1 | R2 | R3 | R4 | R5 | R6 | R7 | R8 | R9 | R10 | R11 | R12 | R13 | R14 | R15 | R16 |
|-------|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|
| 98 | 98 | 99 | 97 | 98 | 98 | 98 | 98 | 98 | 98 | 99 | 96 | 86 | 98 | 97 | 98 | 96 |

Electrical Characteristics @ T_C = 25°C

Table 7:

| Parameter | Symbol | Typical | Unit |
|--|----------------------------------|---------|-------|
| Forward Voltage (@ I _F = 700mA) ^[1] | V _F | 12.9 | V |
| Forward Voltage (@ I _F = 1000mA) ^[1] | V _F | 13.3 | V |
| Temperature Coefficient of Forward Voltage ^[1] | ΔV _F /ΔT _J | -8.0 | mV/°C |
| Thermal Resistance (Junction to Case) | Rθ _{J-C} | 2.8 | °C/W |

Notes for Table 7:

1. Forward Voltage typical value is for all four LED dice connected in series.

IPC/JEDEC Moisture Sensitivity Level

Table 8 - IPC/JEDEC J-STD-20D.1 MSL Classification:

| Level | Soak Requirements | | | | | |
|-------|-------------------|-------------------|--------------|-----------------|-------------|------------|
| | Floor Life | | Standard | | Accelerated | |
| | Time | Conditions | Time (hrs) | Conditions | Time (hrs) | Conditions |
| 1 | Unlimited | ≤ 30°C/ 85% RH | 168 +5/-0 | 85°C/ 85% RH | n/a | n/a |

Notes for Table 8:

1. The standard soak time includes a default value of 24 hours for semiconductor manufacturer's exposure time (MET) between bake and bag and includes the maximum time allowed out of the bag at the distributor's facility.

Average Lumen Maintenance Projections

Lumen maintenance generally describes the ability of a lamp to retain its output over time. The useful lifetime for solid state lighting devices (Power LEDs) is also defined as Lumen Maintenance, with the percentage of the original light output remaining at a defined time period.

Based on long-term WHTOL testing, LED Engin projects that the LZ4 Series will deliver, on average, 90% Lumen Maintenance at 65,000 hours of operation at a forward current of 700 mA per die. This projection is based on constant current operation with junction temperature maintained at or below 110°C.

Mechanical Dimensions (mm)

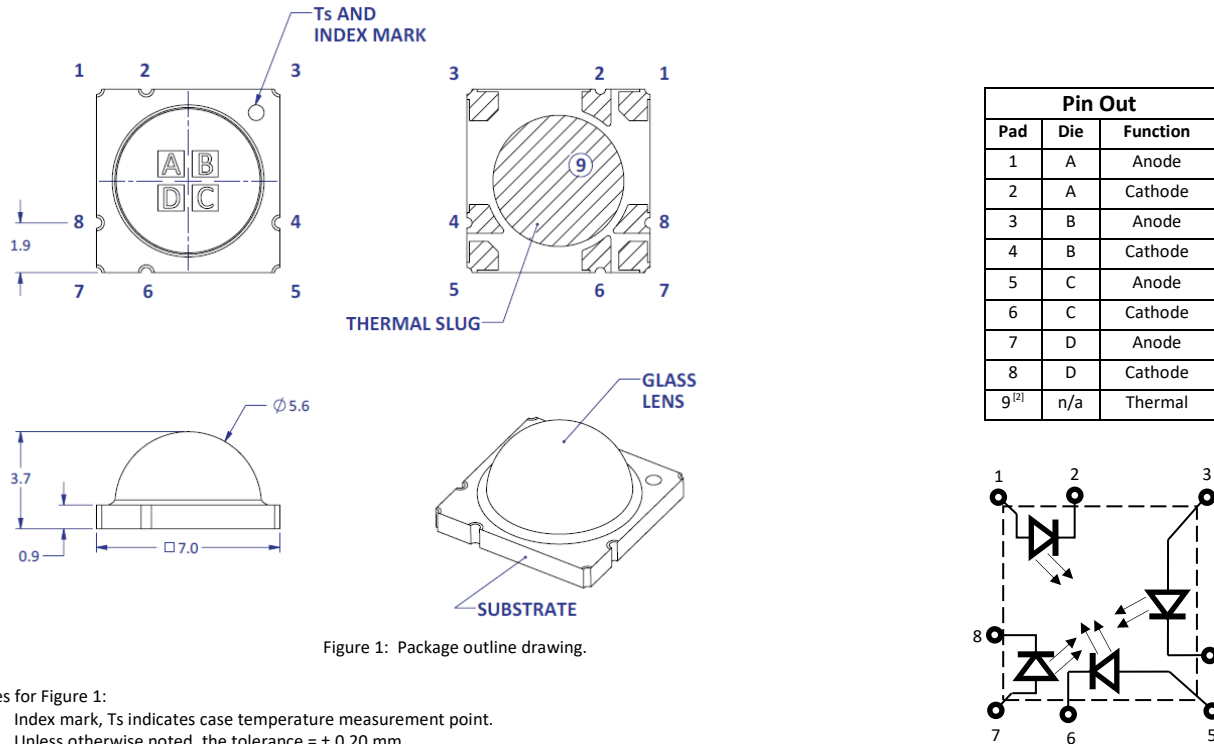


Figure 1: Package outline drawing.

Notes for Figure 1:

1. Index mark, Ts indicates case temperature measurement point.
2. Unless otherwise noted, the tolerance = ± 0.20 mm.
3. Thermal contact, Pad 9, is electrically neutral.

Recommended Solder Pad Layout (mm)

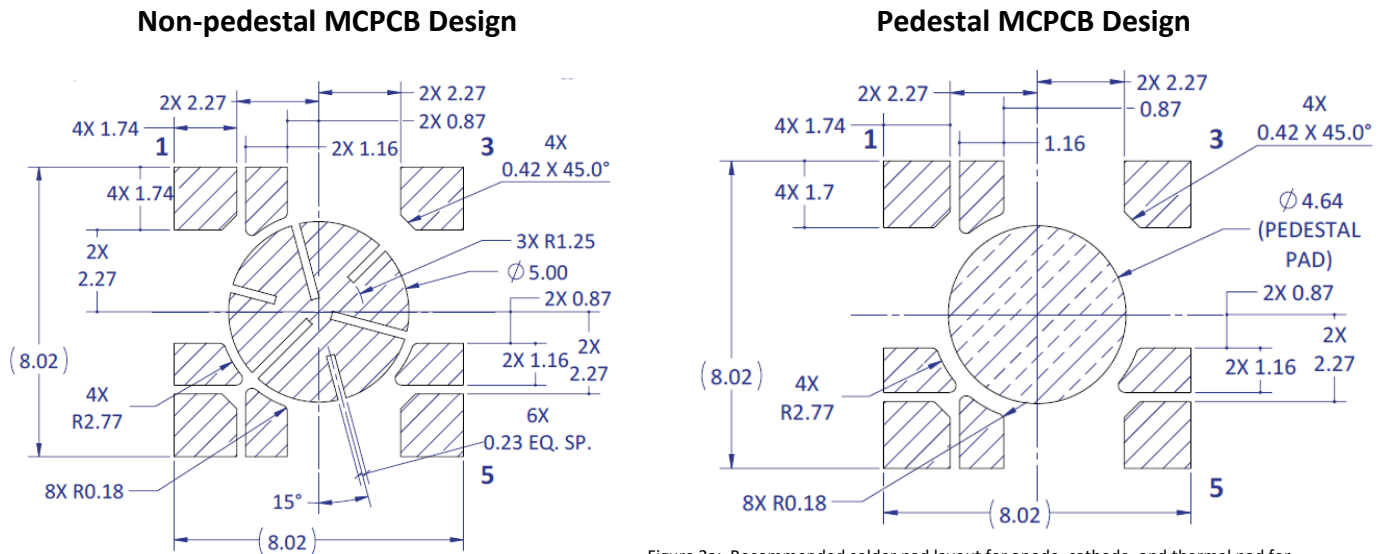


Figure 2a: Recommended solder pad layout for anode, cathode, and thermal pad for non-pedestal and pedestal design

Note for Figure 2a:

1. Unless otherwise noted, the tolerance = ± 0.20 mm.
2. Pedestal MCPCB allows the emitter thermal slug to be soldered directly to the metal core of the MCPCB. Such MCPCB eliminate the high thermal resistance dielectric layer that standard MCPCB technologies use in between the emitter thermal slug and the metal core of the MCPCB, thus lowering the overall system thermal resistance.
3. LED Engin recommends x-ray sample monitoring for solder voids underneath the emitter thermal slug. The total area covered by solder voids should be less than 20% of the total emitter thermal slug area. Excessive solder voids will increase the emitter to MCPCB thermal resistance and may lead to higher failure rates due to thermal over stress.

Recommended Solder Mask Layout (mm)

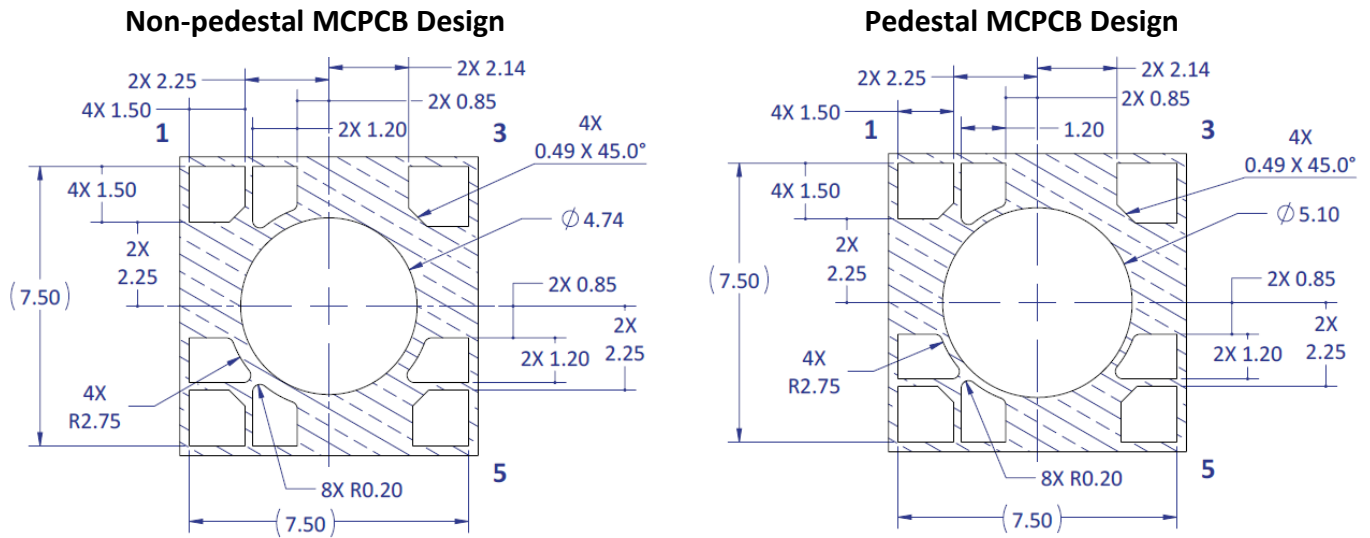


Figure 2b: Recommended solder mask opening for anode, cathode, and thermal pad for non-pedestal and pedestal design

Note for Figure 2b:

1. Unless otherwise noted, the tolerance = ± 0.20 mm.

Recommended 8 mil Stencil Apertures Layout (mm)

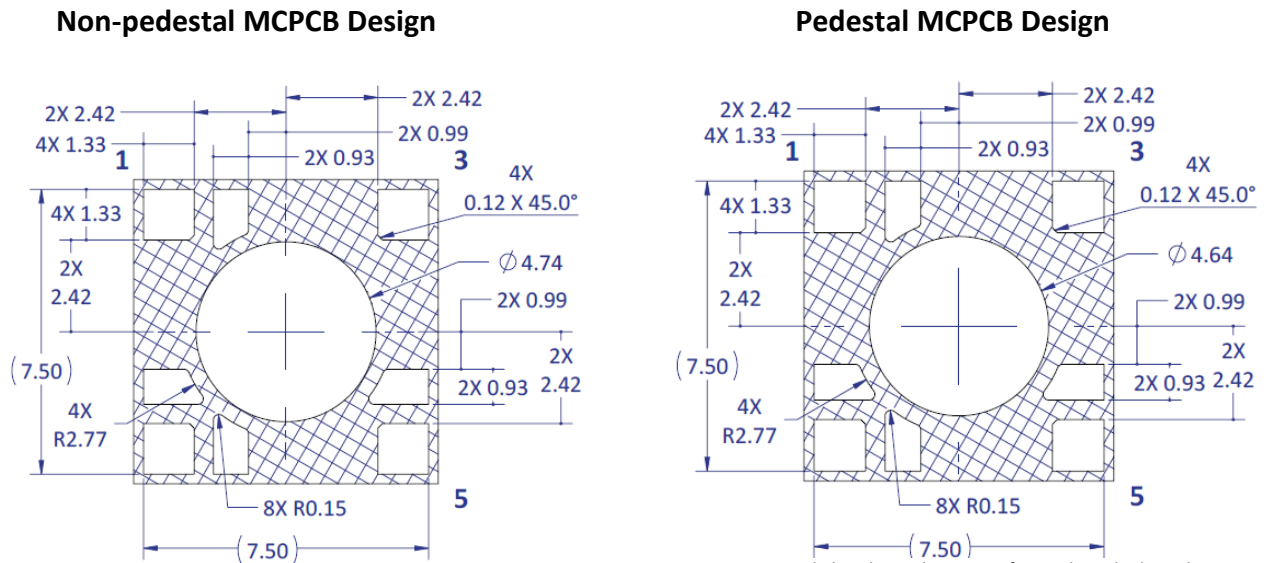


Figure 2c: Recommended 8mil stencil apertures for anode, cathode, and thermal pad for non-pedestal and pedestal design

Note for Figure 2c:

1. Unless otherwise noted, the tolerance = ± 0.20 mm.

Reflow Soldering Profile

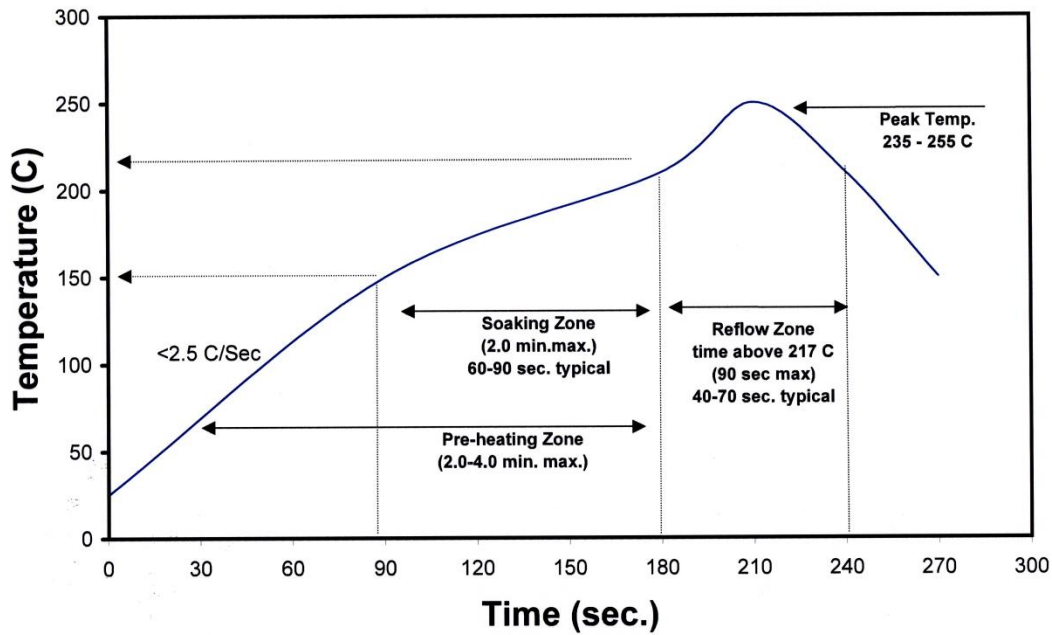


Figure 3: Reflow soldering profile for lead free soldering.

Typical Radiation Pattern

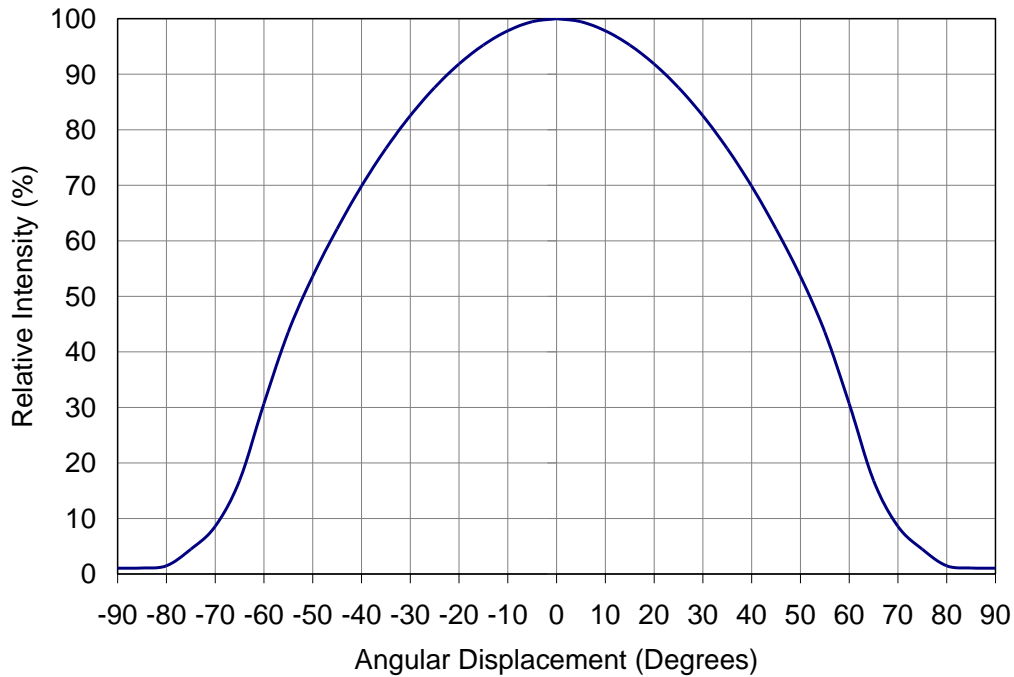


Figure 4: Typical representative spatial radiation pattern.

Typical Relative Spectral Power Distribution

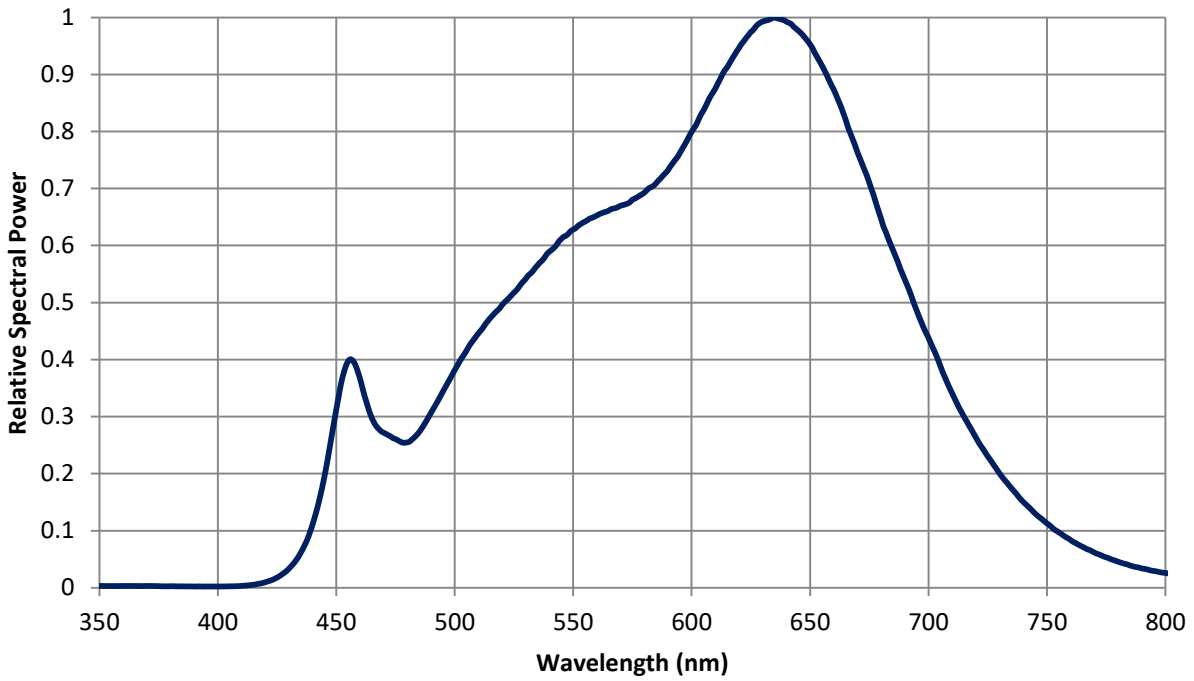


Figure 5: Typical relative spectral power vs. wavelength @ T_c = 25°C.

Typical Relative Light Output over Forward Current

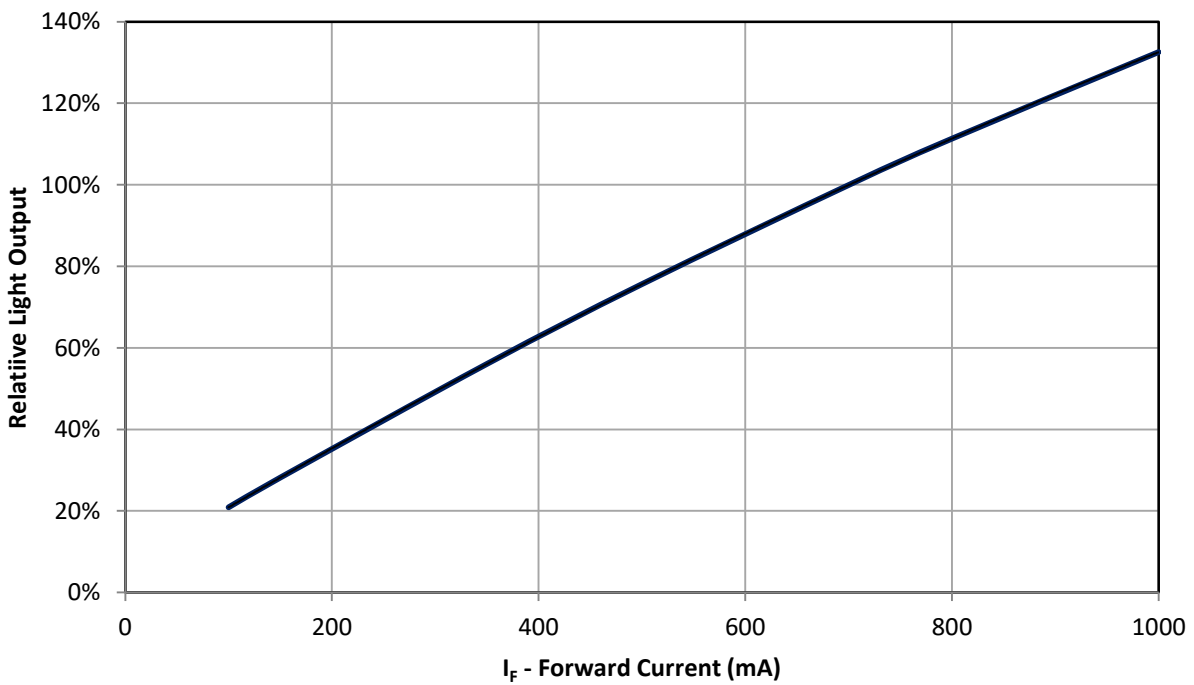


Figure 6: Typical relative light output vs. forward current @ T_c = 25°C.

Typical Relative Light Output over Temperature

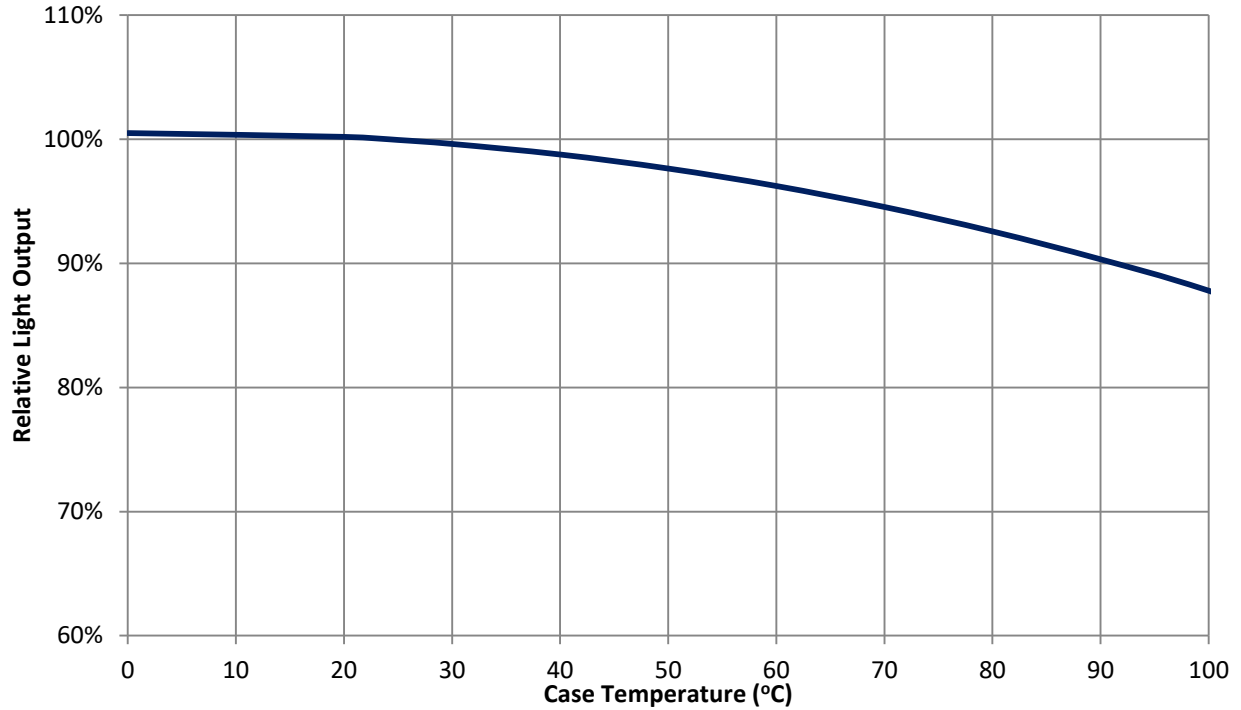


Figure 7: Typical relative light output vs. case temperature.

Typical Chromaticity Coordinate Shift over Forward Current

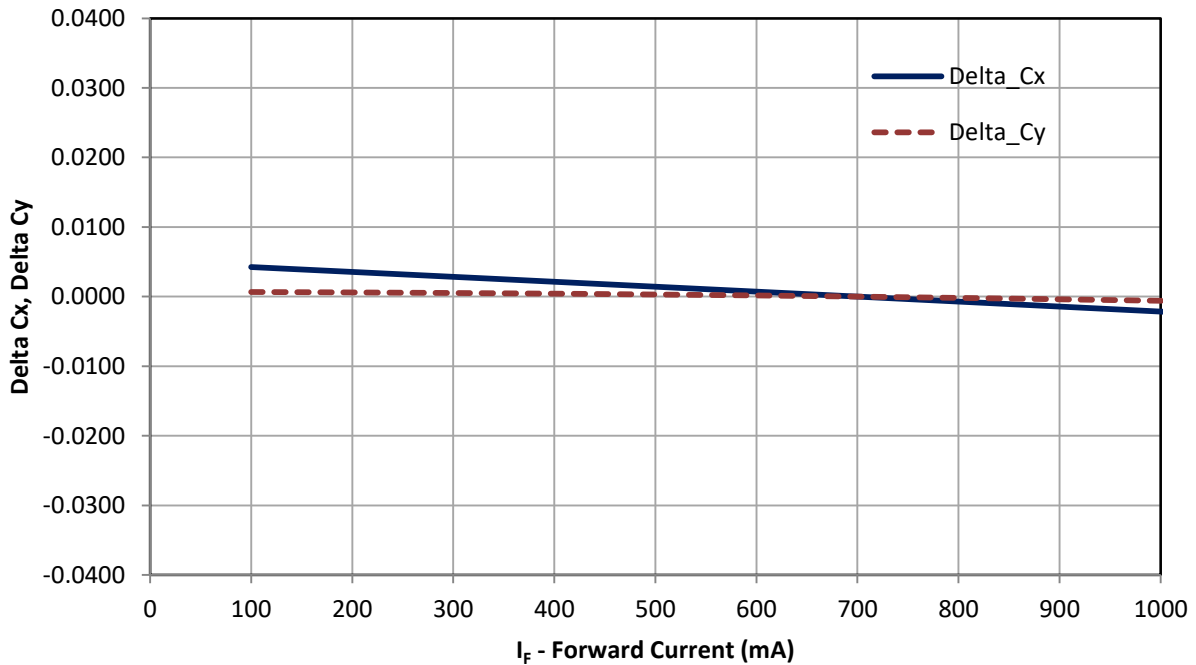


Figure 8: Typical chromaticity coordinate shift vs. forward current

Typical Chromaticity Coordinate Shift over Temperature

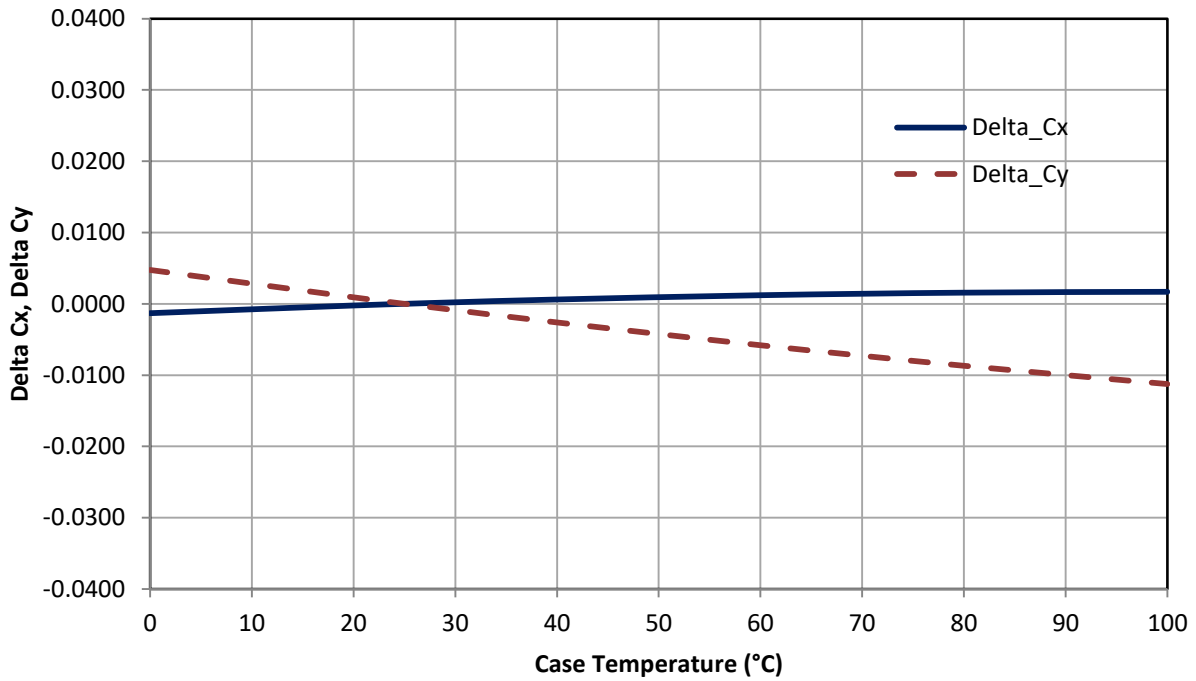


Figure 9: Typical chromaticity coordinate shift vs. Case temperature

Typical Forward Current Characteristics

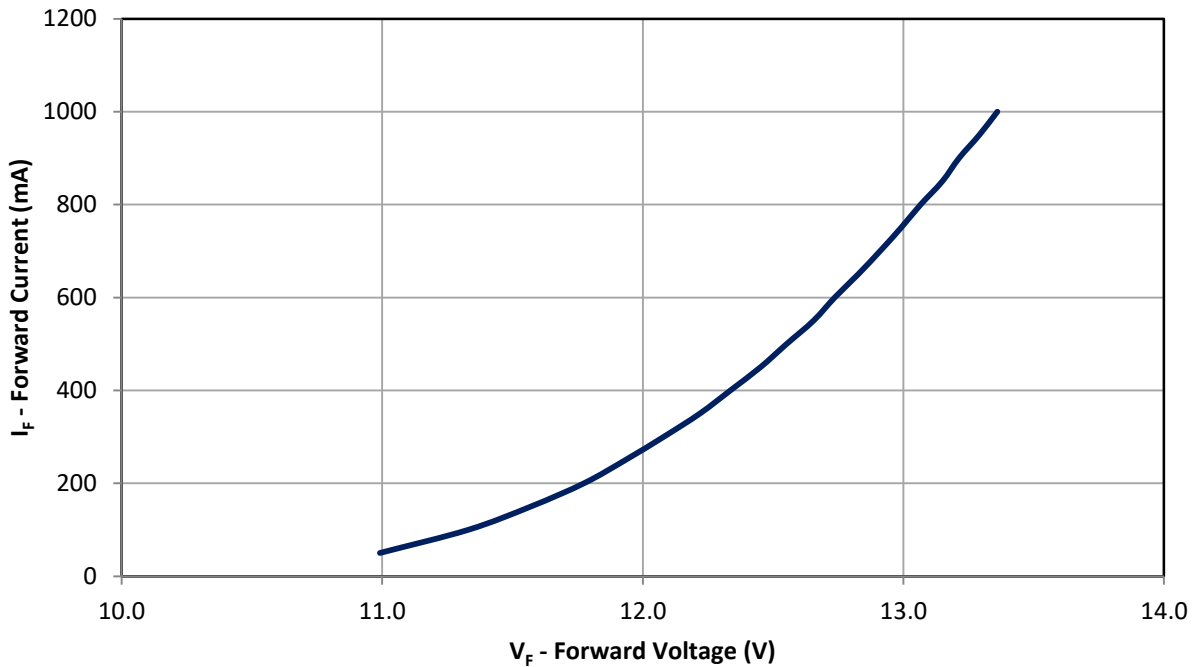


Figure 10: Typical forward current vs. forward voltage @ T_c = at 25°C.

Note for Figure 10:

1. Forward Voltage curve assumes that all four LED dice are connected in series.

Current De-rating

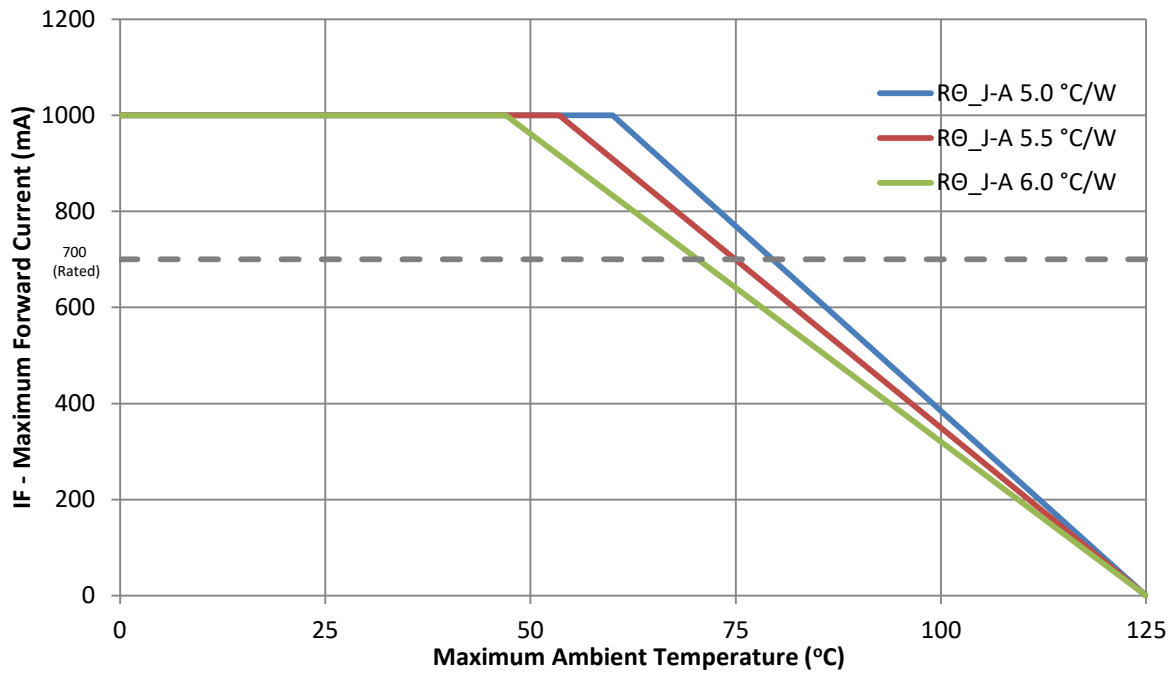


Figure 11: Maximum forward current vs. ambient temperature based on $T_{J(MAX)} = 150^{\circ}C$.

Notes for Figure 11:

1. Maximum current assumes that all four LED dice are operating concurrently at the same current.
2. $R_{\theta J-C}$ [Junction to Case Thermal Resistance] for the LZ4-00GW08 is typically $2.8^{\circ}C/W$.
3. $R_{\theta J-A}$ [Junction to Ambient Thermal Resistance] = $R_{\theta J-C} + R_{\theta C-A}$ [Case to Ambient Thermal Resistance].

Emitter Tape and Reel Specifications (mm)

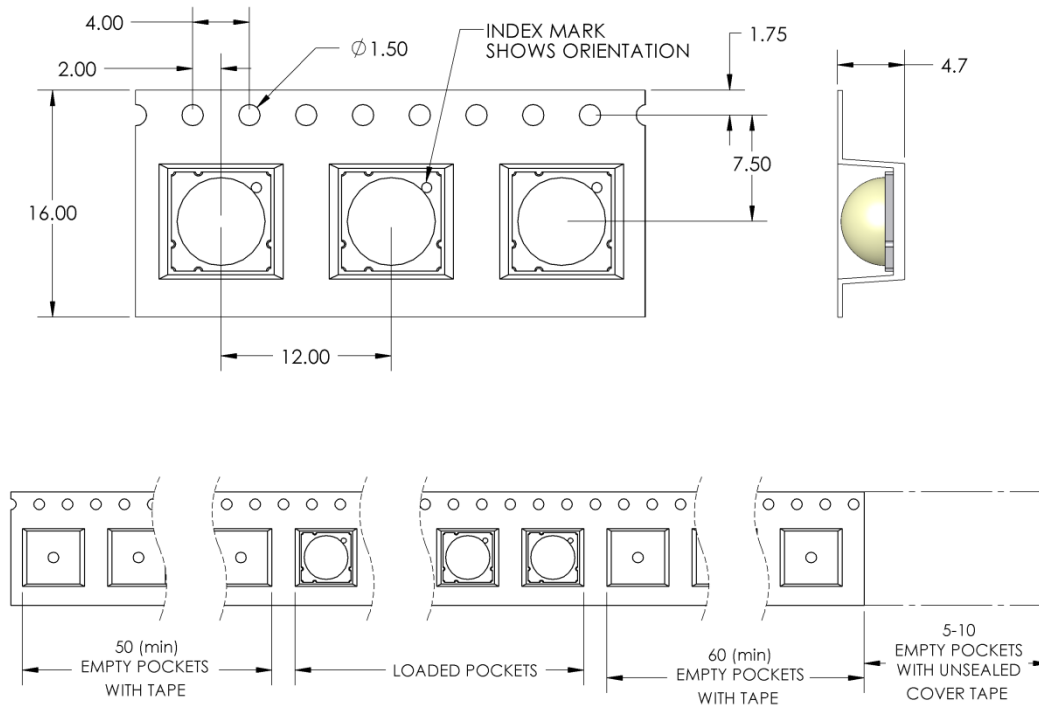


Figure 12: Emitter carrier tape specifications (mm).

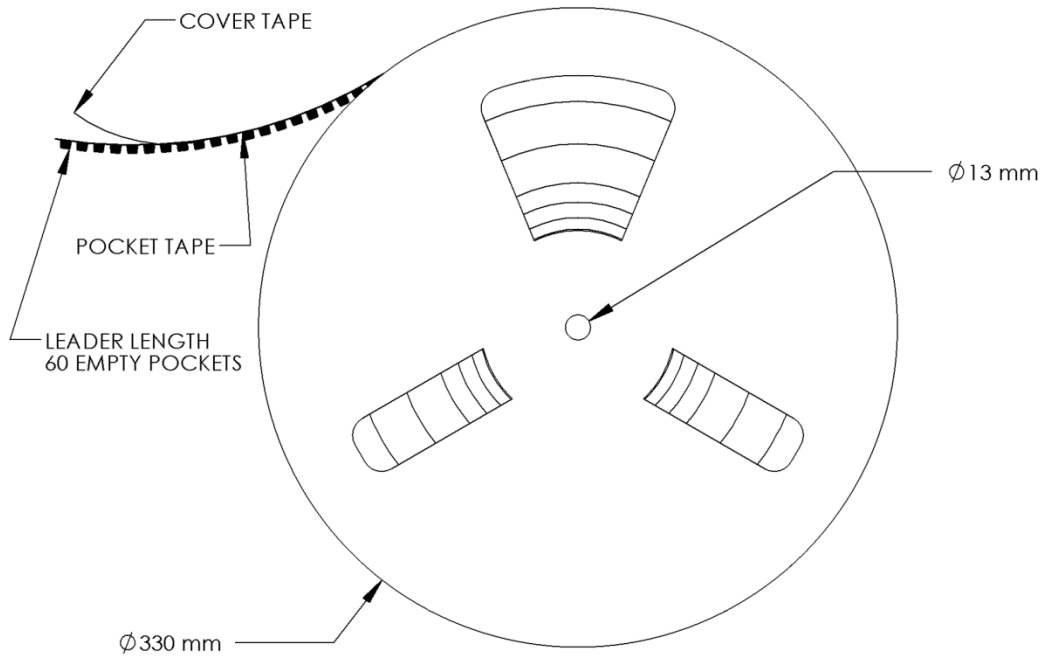


Figure 13: Emitter Reel specifications (mm).

LZ4 MCPCB Family

| Part number | Type of MCPCB | Diameter (mm) | Emitter + MCPCB Thermal Resistance (°C/W) | Typical V_f (V) | Typical I_f (mA) |
|-------------|---------------|---------------|---|-------------------|--------------------|
| LZ4-4xxxxxx | 1-channel | 19.9 | 2.8 + 1.1 = 3.9 | 12.9 | 700 |

Mechanical Mounting of MCPCB

- MCPCB bending should be avoided as it will cause mechanical stress on the emitter, which could lead to substrate cracking and subsequently LED dies cracking.
- To avoid MCPCB bending:
 - Special attention needs to be paid to the flatness of the heat sink surface and the torque on the screws.
 - Care must be taken when securing the board to the heat sink. This can be done by tightening three M3 screws (or #4-40) in steps and not all the way through at once. Using fewer than three screws will increase the likelihood of board bending.
 - It is recommended to always use plastics washers in combinations with the three screws.
 - If non-taped holes are used with self-tapping screws, it is advised to back out the screws slightly after tightening (with controlled torque) and then re-tighten the screws again.

Thermal interface material

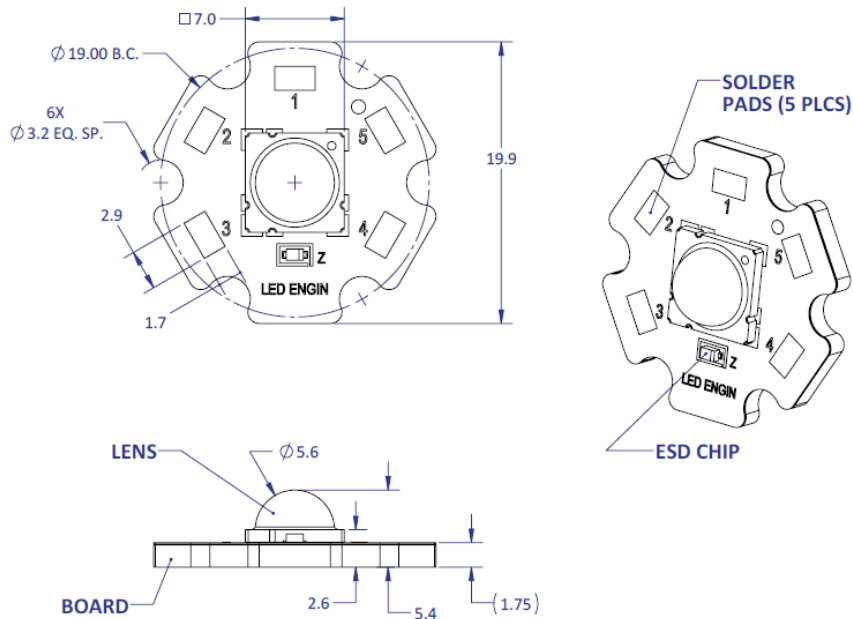
- To properly transfer heat from LED emitter to heat sink, a thermally conductive material is required when mounting the MCPCB on to the heat sink.
- There are several varieties of such material: thermal paste, thermal pads, phase change materials and thermal epoxies. An example of such material is Electrolube EHTC.
- It is critical to verify the material's thermal resistance to be sufficient for the selected emitter and its operating conditions.

Wire soldering

- To ease soldering wire to MCPCB process, it is advised to preheat the MCPCB on a hot plate of 125-150°C. Subsequently, apply the solder and additional heat from the solder iron will initiate a good solder reflow. It is recommended to use a solder iron of more than 60W.
- It is advised to use lead-free, no-clean solder. For example: SN-96.5 AG-3.0 CU 0.5 #58/275 from Kester (pn: 24-7068-7601)

LZ4-4xxxxx

1 channel, Standard Star MCPCB (1x4) Dimensions (mm)



Notes:

- Unless otherwise noted, the tolerance = ± 0.2 mm.
- Slots in MCPCB are for M3 or #4-40 mounting screws.
- LED Engin recommends plastic washers to electrically insulate screws from solder pads and electrical traces.
- LED Engin recommends thermal interface material when attaching the MCPCB to a heatsink
- The thermal resistance of the MCPCB is: R θ C-B 1.1°C/W

Components used

MCPCB: HT04503 (Bergquist)
 ESD chips: BZX585-C30 (NPX, for 4 LED dies in series)

| Pad layout | | | |
|------------|-----------|------------|-----------|
| Ch. | MCPCB Pad | String/die | Function |
| 1 | 1,2,3 | 1/ABCD | Cathode - |
| | 4,5 | | Anode + |

Company Information

LED Engin, based in California's Silicon Valley, develops, manufactures, and sells advanced LED emitters, optics and light engines to create uncompromised lighting experiences for a wide range of entertainment, architectural, general lighting and specialty applications. LuxiGen™ multi-die emitter and secondary lens combinations reliably deliver industry-leading flux density, upwards of 5000 quality lumens to a target, in a wide spectrum of colors including whites, tunable whites, multi-color and UV LEDs in a unique patented compact ceramic package. Our LuxiTune™ series of tunable white lighting modules leverage our LuxiGen emitters and lenses to deliver quality, control, freedom and high density tunable white light solutions for a broad range of new recessed and downlighting applications. The small size, yet remarkably powerful beam output and superior in-source color mixing, allows for a previously unobtainable freedom of design wherever high-flux density, directional light is required.

LED Engin is committed to providing products that conserve natural resources and reduce greenhouse emissions.

LED Engin reserves the right to make changes to improve performance without notice.

Please contact sales@ledengin.com or (408) 922-7200 for more information.