



- CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION.
- CONNECTOR IS SUPPLIED WITH CONTACTS AS LISTED IN TABLE (NOT INSTALLED).
- KEYING SHOWN IN POSITION "01" FOR ILLUSTRATION ONLY. CONNECTORS SHIPPED WITH KEYING INSTALLED IN POSITION PER TABLE. FOR POSITION "00" KEYING HARDWARE SHIPPED UNASSEMBLED.
- DUST COVER INSTALLED FOR SHIPPING (NOT SHOWN).

COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85	ELECTROLESS NICKEL PER MIL-C-26074
INSERT RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074
SCREWS AND LOCKWASHERS	STAINLESS STEEL	PASSIVATED
POLARIZING KEYS	ZINC ALLOY PER ASTM-B-86	-
120T2 & 85 INSERTS	THERMOSET OR THERMOPLASTIC PPS PER MIL-M-24519	-
POLARIZING KEY RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625

KEYING POSITION	CONTACTS INCLUDED AND NOT INSTALLED	PART NUMBER
76	MODULE A: SIZE 22: 208262-3 (QTY=118) SIZE 8: 1218820-1 (QTY=1) MODULE B: NONE MODULE C: SIZE 22: 208262-3 (QTY=80) SIZE 20: 208267-2 (QTY=4) SIZE 16: 208270-2 (QTY=1)	1996254-4
130	MODULE A: SIZE 22: 208262-3 (QTY=118) SIZE 8: 1218820-1 (QTY=2) MODULE B: NONE MODULE C: SIZE 22: 208262-3 (QTY=80) SIZE 20: 208267-2 (QTY=4) SIZE 16: 208270-2 (QTY=1)	1996254-3
130	MODULE A: SIZE 22: 208262-3 (QTY=118) SIZE 8: 1218820-1 (QTY=1) MODULE B: NONE MODULE C: SIZE 22: 208262-3 (QTY=80) SIZE 20: 208267-2 (QTY=4) SIZE 16: 208270-2 (QTY=1)	1996254-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± .005	1 PLC ± .005	2 PLC ± .005	3 PLC ± .005	4 PLC ± .005	ANGLES ± .005
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APPROVED: K. THACKSTON 19JUL07

NAME: PLUG ASSY, SIZE 2, ARINC 600. (120T2/BLANK/85)

SIZE: A1 CAGE CODE: 00779 DRAWING NO: 1996254

CUSTOMER DRAWING SCALE: 3:2 SHEET 1 OF 1 REV F