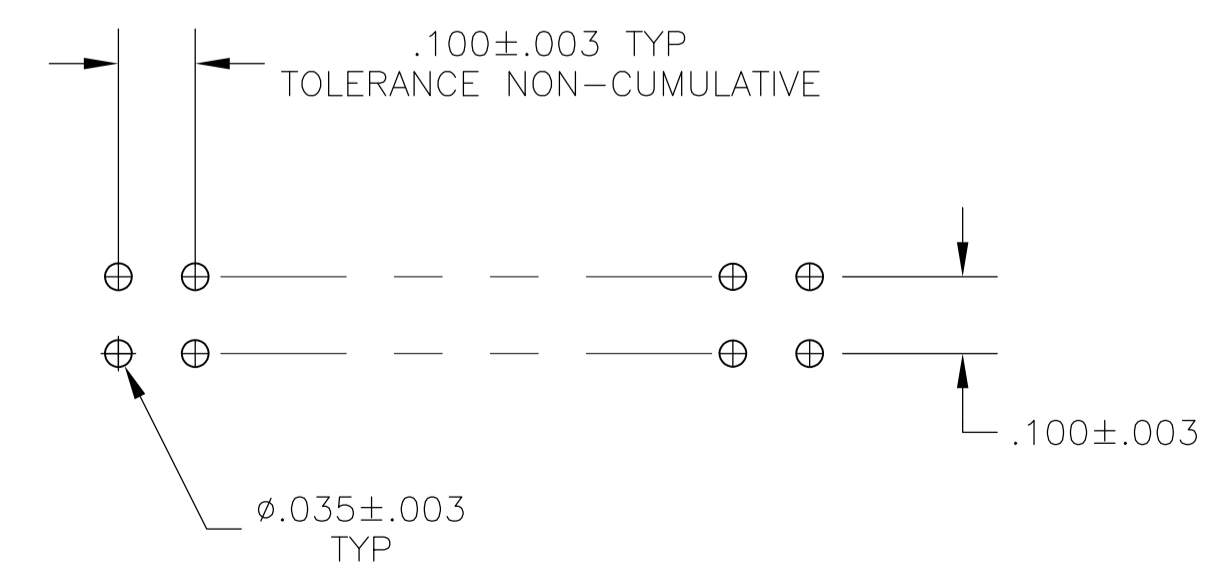
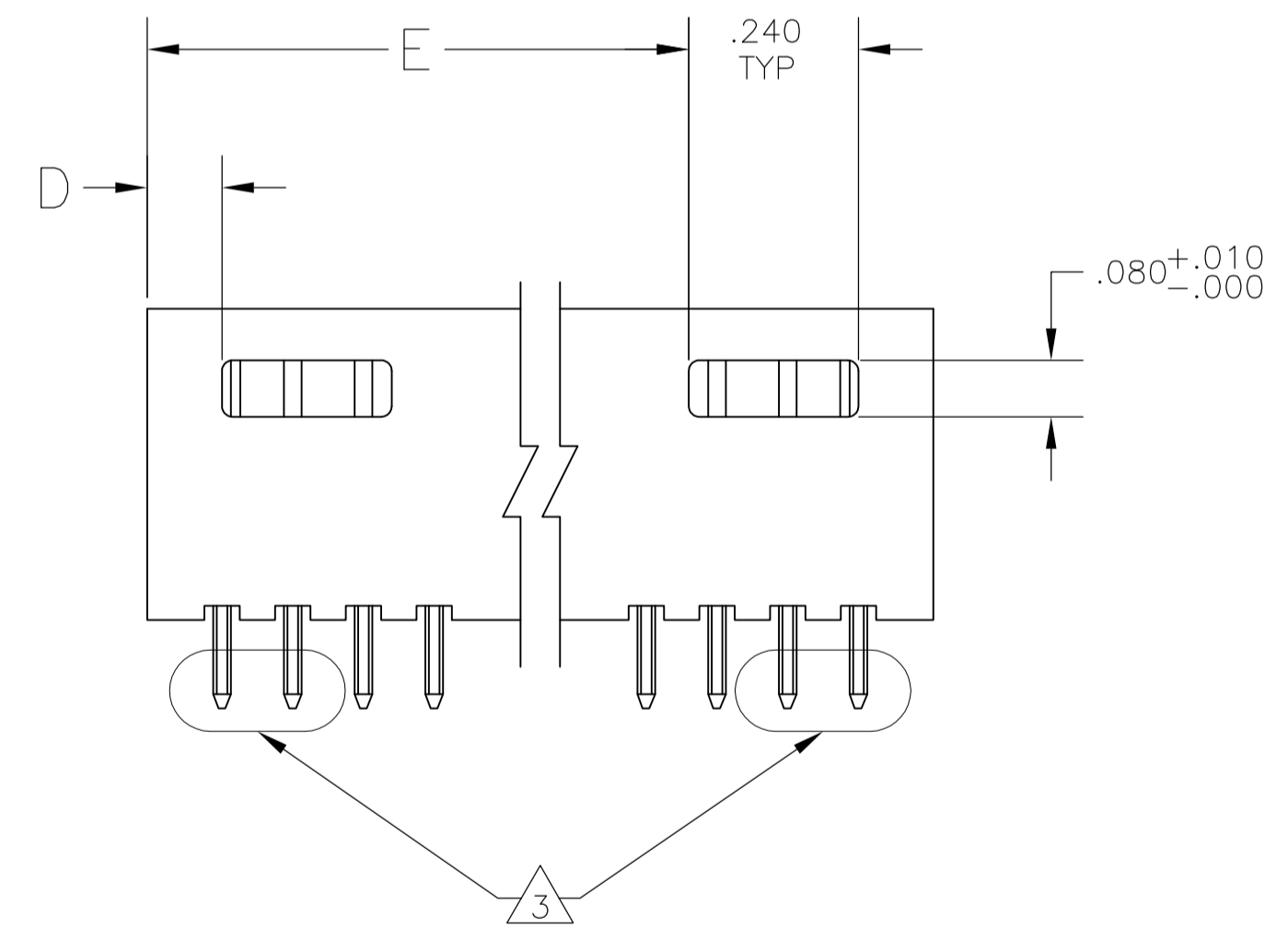


SECTION X-X



RECOMMENDED HOLE LAYOUT

- $\triangle 1$  THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- $\triangle 2$  POINT OF MEASUREMENT FOR PLATING THICKNESS
- $\triangle 3$  RETENTIVE POST FEATURE, BOTH ROWS.
- $\triangle 4$  POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- $\triangle 5$  POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL.

$\triangle 5$	---	.306	.832	.700	7	16	5-147004-1
$\triangle 4$	---	.306	.832	.700	7	16	147004-1
PLATING	E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN E. BRANDBERG 01 OCT 96	APVD S. SHUEY 01 OCT 96	NAME: HDR ASSY, MOD II, SHROUDED, 4 SIDES, DBL ROW, VERTICAL, .100X.100 C/L, WITH .025 SQ POSTS
0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± .005	4 PLC ± -
ANGLES ± -				
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR: BLACK, POSTS: PHOS BRONZE	FINISH: SEE TABLE	WEIGHT: -	SIZE: A1	SCALE: 4:1
CUSTOMER DRAWING		DATE: 01 OCT 96	DRAWING NO: 147004	SHEET 1 OF 1