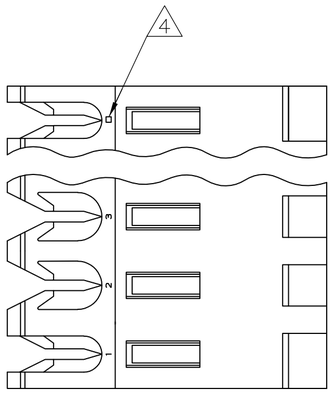
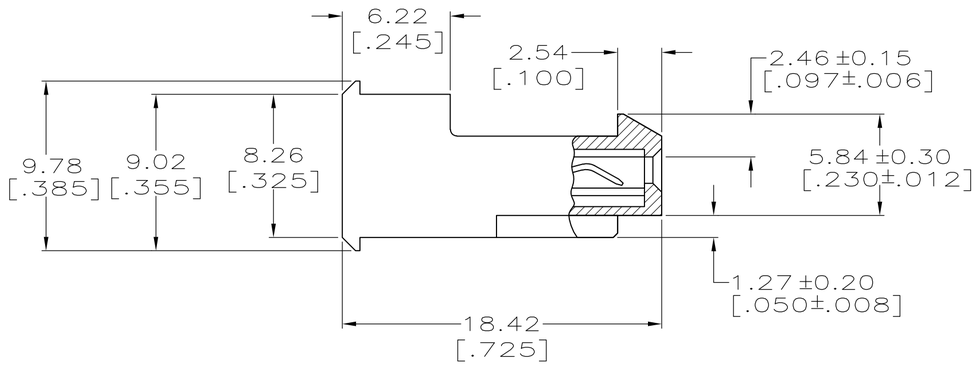
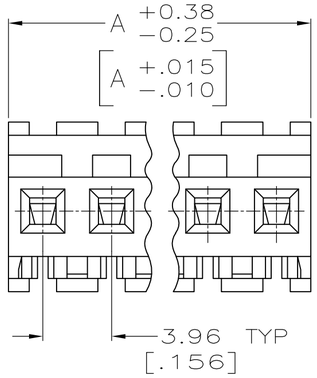
LOC	DIST
CM	0

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	M	REVISED PER ECO-12-007612	03AUG12	KH	SM







1. MATERIAL:
CONNECTOR – NYLON UL94V-2.
CONTACTS – 0.30[.012] THICK COPPER ALLOY.
PLATING – 0.00038[.000015] GOLD THK OR 0.00008[.000003] MIN THK GOLD FLASH OVER 0.00030[.000012] THK PALLADIUM NICKEL, PER TE CONNECTIVITY'S DISCRETION, IN CONTACT AREA.
0.00203[.000080] MIN THICKNESS BRIGHT TIN LEAD IN SLOT AREA FOR 641168-2 THRU 2-641168-4 OR MATTE WHISKER MITIGATED TIN IN SLOT AREA FOR 3-641168-2 THRU 5-641168-4 OVER NICKEL UNDERPLATE.

2. CONTACTS ACCEPT 18 AWG WIRE WITH 2.41[.095] MAX INSULATION DIAMETER.

3. CONTACTS MUST ACCEPT 1.14±0.03[.045±.001] SQUARE POST AND REMAIN LOCKED IN POSITION.

4. IDENTIFICATION NUMBER FOR LAST CIRCUIT MAY NOT APPEAR ON ALL ASSEMBLIES.

5. DIMENSIONS IN BRACKETS ARE IN INCHES.

6. HOUSING FEATURES ARE: FEED-THRU WITH LOCKING RAMP.

7. ORANGE COLOR STRIPE ON HOUSING (NOT SHOWN) MAY RUN DOWN BETWEEN RIBS.

8. NOTE DELETED.

9. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

CONTACT FINISH	DIM A	NO. OF CIRCUITS	PART NO.
TIN	95.10 [3.744]	24	5-641168-4
	91.14 [3.588]	23	5-641168-3
	87.17 [3.432]	22	5-641168-2
	83.21 [3.276]	21	5-641168-1
	79.25 [3.120]	20	5-641168-0
	75.29 [2.964]	19	4-641168-9
	71.32 [2.808]	18	4-641168-8
	67.36 [2.652]	17	4-641168-7
	63.40 [2.496]	16	4-641168-6
	59.44 [2.340]	15	4-641168-5
	55.47 [2.184]	14	4-641168-4
	51.51 [2.028]	13	4-641168-3
	47.55 [1.872]	12	4-641168-2
	43.59 [1.716]	11	4-641168-1
	39.62 [1.560]	10	4-641168-0
	35.66 [1.404]	9	3-641168-9
	31.70 [1.248]	8	3-641168-8
	27.74 [1.092]	7	3-641168-7
	23.77 [.936]	6	3-641168-6
	19.81 [.780]	5	3-641168-5
	15.85 [.624]	4	3-641168-4
	11.89 [.468]	3	3-641168-3
	7.92 [.312]	2	3-641168-2
TIN-LEAD	95.10 [3.744]	24	2-641168-4
	91.14 [3.588]	23	2-641168-3
	87.17 [3.432]	22	2-641168-2
	83.21 [3.276]	21	2-641168-1
	79.25 [3.120]	20	2-641168-0
	75.29 [2.964]	19	1-641168-9
	71.32 [2.808]	18	1-641168-8
	67.36 [2.652]	17	1-641168-7
	63.40 [2.496]	16	1-641168-6
	59.44 [2.340]	15	1-641168-5
	55.47 [2.184]	14	1-641168-4
	51.51 [2.028]	13	1-641168-3
	47.55 [1.872]	12	1-641168-2
	43.59 [1.716]	11	1-641168-1
	39.62 [1.560]	10	1-641168-0
	35.66 [1.404]	9	641168-9
	31.70 [1.248]	8	~~641168-8~~
	27.74 [1.092]	7	~~641168-7~~
	23.77 [.936]	6	641168-6
	19.81 [.780]	5	641168-5
	15.85 [.624]	4	~~641168-4~~
	11.89 [.468]	3	641168-3
	7.92 [.312]	2	641168-2

SUPERSEDED 9

SUPERSEDED 9

9 SUPERSEDED

641168

METRIC

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± 0.13 [.005]
4 PLC ± -
ANGLES ± -

MATERIAL - 1

FINISH -

DWN B. LEWIS 2-12-91
CHK R. SWING 2-20-91
APVD - -
PRODUCT SPEC 108-1051
APPLICATION SPEC 114-1020
WEIGHT -

TE Connectivity

NAME
MTA-156 CONNECTOR ASSEMBLY, 18 AWG, STANDARD
-

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C-641168	-

CUSTOMER DRAWING

SCALE 4:1 SHEET 1 OF 1 REV M