

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER 1-453934-0	1	2-455035-0	42	Shear Plate - Left	1	811855-1	
2	INS. CRIMPER	1	465603-3	43	Shear Block - Right	1	386372	
3	ANVIL	1	465999-1	44	Floating Shear	1	465106	
4	ANVIL SPACER	1	810070-4	45	Retaining Plate-Front	1	811714-3	
5	SHEAR BLADE			46	Retaining Plate-Rear	1	810822-1	
6	REAR SHEAR PLATE			47	Spring-Shear Return	1	374322	
7	REAR PLATE	1	811959-1	48	Shear Depressor 453302-1	1	387265-7	
8	FRONT SHEAR PLATE			49	Key - Shear Retainer	1	386358	
9	REAR ANVIL SPACER PLT.			50	Guard Mount	1	374306-1	
10	FRONT ANVIL SPACER PLT. Strip	1	810799-2	51	Punch Holder	1	810498-3	
11	TOOL SPACER	1	370695	52	Punch ASSY	1	810738-1	
12	CRIMP SPACER	1	374180	53				
13	FRONT STRIP GUIDE	1	810971-2	54				
14	REAR STRIP GUIDE	1	465413-2	55				
15	RAM	1	471912	56				
16	TOOL HOLDER			57				
17	ADJ. CRIMP MOUNT Assy.	1	465392-9	58				
18	ADJ. BLOCK			59				
19	APPLICATOR MOUNT ASSY.			60				
20	BASE PLATE	1	465100	61	Paper Separator	1	694927-1	
21	BASE BLOCK	1	465101	62	2FT. Dia. Reel Spread Assy.	1	453576-1	
22	STRIP GUIDE PLATE	1	465414-1	63	Air Feed Assembly	1	690021-1	
23	ANVIL HOLDER			64	Lubricator Assembly	1	465184-2	
24	ANVIL HOLDER Wire Stop Guide	1	811787-1	65	SYNOL	1	22014-1	
25	STRIPPER	1	386361	66	TENSION ADJ Plate	1	374999	
26	STRIPPER MOUNT 386362	1	386362	67				
27	RETAINER PLATE	1	389078	68				
28	STRIPPER MOUNT BRACKET 387715	1	386360-1	69				
29	STRIPPER BUSHING	1	386368	70				
30	STOCK DRAG	1	386955	71				
31	STOCK DRAG HANDLE			72				
32	STOCK DRAG STUD 374900	1	380573	REV.	REVISION RECORD	DATE	BY	ECN
33	STOCK DRAG SPRING 370572	1	381168	A	ITEM 51 810498-3 was 810498-3	8-1-66	MS	L-3518
34	STOCK DRAG ADJ. SERVO Nut	1	21022-3	B	ADD ITEM 38	12-20-66	MS	L-7773
35	FEED FINGER HOLDER	1	386942	C	ITEM 7 was -2	5-8-69	IM	L-6619
36	FEED FINGER	1	386941	D	ADDED ITEM 66 374999	5-26-69	IM	L-6693
37	FEED FINGER TIP	1	387251	E	REV. PER ECN	9-11-69	MS	L-6959
38	FEED FINGER SPACER Guide Δ	1	689915-2	F	ITEM 14 was -1	5-4-70	RE	L-7543
39	BASE CASTING	1	570238	G	PER ECN	9-10-70	MS	L-7773
40	GUARD Δ 460881-2	1	811307-2	H	REV PER ECN	6-4-71	MS	L-8107
41	Bracket	1	811304-1	J	48 was 387265-7	7-28-71	RB	L-8389

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				66144-
WIRE SIZE	CRIMP HEIGHT			
22	.049			
20				
20	.053			
18				
CRIMP	SIZE	TYPE	FEED	
WIRE	.070	F		
INSUL.	.080	0	.300	
SLEEVED				
INSULATION RANGE		WIRE RANGE		
.046 - .074		22 - 18		
E. LOADED WIRE				
A-6002-4		A-6002-6		
REMARKS: #18 AN WIRE NOT RECOMMENDED				
Max. Ins. C.S. - .074				
Δ Mounts on top of item #13				
Δ REMOVE SCREW OF GUARD ASSY DIRECTLY OPPOSITE OF TOP TOOLING.				

INACTIVE FOR REPLACEMENT ONLY

(SUPERSEDES - 5)
 ■ DENOTES WEARING PARTS
 RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON
AMP-OLECTRIC 1-471273-2
AIR FEED

SERIAL NO. _____ DATE SHIPPED _____
 CUSTOMER NAME AND ADDRESS _____
 DESIGNED R. Bennett 6-13-66
 CHK'D. J. H. 66
 APPROVED [Signature]

APPLICATOR NUMBER **LI 670893-9** SHEET **1 of 1**

REV ITEM 40 11/10/78 L/S R2752
 00112

K REV PER ECN 4-5-73 TK L-9645
 KI INACTIVE - ENO 2-17-77 RB R-1978 FOR HARDWARE SEE 1-667511-5