

NOTES

1 ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

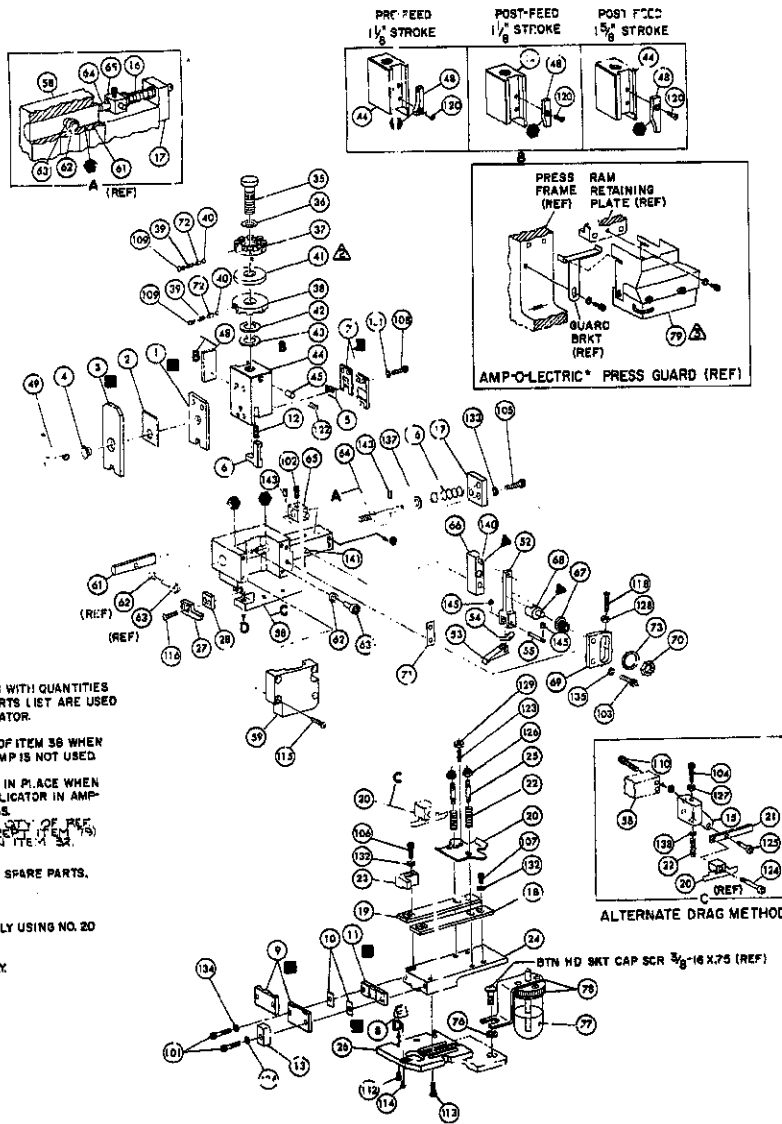
▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC PRESS.

4 PARTS WITH QUANTITY OF REF. SPECIFIED (CHECK ITEM 75) ARE USED ON THIS ITEM.

KEY: ■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY



QTY	PART NO	DESCRIPTION	REV	QTY	PART NO	DESCRIPTION	REV
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF	454220-1	CAP, RA #	58
REF	5-21028-1	PIN, SLOT SPB (.12 DIA X .50) FD ADJ ROD	143	REF	49326-1	HOUSING	57
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF	240834-1	PIN, FEED FINGER	55
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) FLVER	140	REF	634393-1	SPRING FEED FINGER	54
REF	22260-5	WASHER, FLAT (NO 6) DRAG SPRING'S	138	REF	240635-1	FINGER FEED	53
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137	REF	240634-1	LEVER, FERMINAL	52
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135				51
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				50
REF	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				49
REF	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131				48
REF	21018-4	NUT, HEX MACH (6-32) DRAG	129				47
REF	21018-3	NUT, HEX MACH (6-32) FD ADJ PLATE	128				46
REF	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127				45
REF	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126				44
REF	5-21004-7	SCR, SKT HD SHLD (280 DIA X .25) DRAG ARM	124				43
REF	21004-5	SCR, SKT HD SHLD (280 DIA X 1.00) DRAG	123				42
REF	4-21078-3	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	122				41
REF	21009-2	SCR, SKT SET (1/4-20 X .20) (LOC-WEL) RAM	121				40
REF	1-21002-7	SCR, BTN HD SKT CAP (6-32 X .75) CAM	120				39
REF	6-25715-5	SCR, PHD MACH (8-32 X 1.50) FEED ADJ	118				38
REF	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116				37
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) MSQ CAP	115				36
REF	2-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GOE PL	113				35
REF	71777	SCR, BTN HD SKT CAP (1/4-20 X .20) BASE PL	111				34
REF	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110				33
REF	2-21000-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109				32
REF	2-21000-6	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	108				31
REF	2-21000-6	SCR, SKT HD CAP (8-32 X .50) STRIP GUIDE	107				30
REF	2-21000-6	SCR, SKT HD CAP (8-32 X .50) STRIP GUIDE	106				29
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105				28
REF	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104				27
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103				26
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102				25
REF	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101				24
REF	455745-1	GUARD, WINDOW	79				23
REF	489184-9	LUBRICATOR ASSY	78				22
REF	455985-1	OIL, LUBRICATING	77				21
REF	494406-1	SPACER, LUB BRACKET	76				20
REF	458109-1	WASHER, FLAT (SPECIAL)	75				19
REF	650403-1	SPRING, ASSIST	72				18
REF	695817-1	SPACER	71				17
REF	22584-6	NUT, HEX	70				16
REF	240828-1	PLATE, ADJ	69				15
REF	240828-1	SHAFT, PIVOT	68				14
REF	240832-1	BUSHING	67				13
REF	455680-1	LEVER, INTERMEDIATE	66				12
REF	240829-1	BLOCK, PIVOT	65				11
REF	240632-2	SCREW, ADJ	64				10
REF	240859-3	PIN, CAM ROLLER	63				9
REF	240856-1	CAM, ROLLER	62				8
REF	884398-1	ROD, FEED	60				7
REF	454220-1	CAP, RA #	58				6
REF	49326-1	HOUSING	57				5
REF	240834-1	PIN, FEED FINGER	55				4
REF	634393-1	SPRING FEED FINGER	54				3
REF	240635-1	FINGER FEED	53				2
REF	240634-1	LEVER, FERMINAL	52				1

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	STY	APPL	INSTR
A	.056	18		109453-2	109453-1
B	.052	20			
C	.050	22			
D	NOT	USE D			

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	109	F	.505	A18039
INSUL	140	F		

REMARKS: 109453-2 (MULTIPLICATION BANDS) PRESS NO 1056-100

AMPOMATOR

POST FEED

I.D. FLATE (REF) 46128-1