



RECOMMENDED HOLE LAYOUT

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
5. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, 0.00127 [.000050] NICKEL ENTIRE POST.
6. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL, 0.00127 [.000050] NICKEL ENTIRE POST.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN R BROWN 19OCT2006	TE Connectivity	
DIMENSIONS: mm [INCHES]		CHK J GEFSEFORD 19OCT2006		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J GEFSEFORD 19OCT2006	NAME: HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED	
0 PLC ± -	1 PLC ± 0.5[.02]	PRODUCT SPEC	APPLICATION SPEC	
2 PLC ± 0.13[.005]	3 PLC ± -	APPLICATION SPEC	SIZE: A1 00779 C=146506	
4 PLC ± -	ANGLES ± -	WEIGHT	SCALE: 4:1 SHEET 1 OF 2 REV A1	
MATERIAL	FINISH SEE TABLE	CUSTOMER DRAWING	RESTRICTED TO	

△6	101.19 [3.984]	99.06 [3.900]	39	80	9-146506-0
△6	98.65 [3.884]	96.52 [3.800]	38	78	8-146506-9
△6	96.11 [3.784]	93.98 [3.700]	37	76	8-146506-8
△6	93.57 [3.684]	91.44 [3.600]	36	74	8-146506-7
△6	91.03 [3.584]	88.90 [3.500]	35	72	8-146506-6
△6	88.49 [3.484]	86.36 [3.400]	34	70	8-146506-5
△6	85.95 [3.384]	83.82 [3.300]	33	68	8-146506-4
△6	83.41 [3.284]	81.28 [3.200]	32	66	8-146506-3
△6	80.87 [3.184]	78.74 [3.100]	31	64	8-146506-2
△6	78.33 [3.084]	76.20 [3.000]	30	62	8-146506-1
△6	75.79 [2.984]	73.66 [2.900]	29	60	8-146506-0
△6	73.25 [2.884]	71.12 [2.800]	28	58	7-146506-9
△6	70.71 [2.784]	68.58 [2.700]	27	56	7-146506-8
△6	68.17 [2.684]	66.04 [2.600]	26	54	7-146506-7
△6	65.63 [2.584]	63.50 [2.500]	25	52	7-146506-6
△6	63.09 [2.484]	60.96 [2.400]	24	50	7-146506-5
△6	60.55 [2.384]	58.42 [2.300]	23	48	7-146506-4
△6	58.01 [2.284]	55.88 [2.200]	22	46	7-146506-3
△6	55.47 [2.184]	53.34 [2.100]	21	44	7-146506-2
△6	52.93 [2.084]	50.80 [2.000]	20	42	7-146506-1
△6	50.39 [1.984]	48.26 [1.900]	19	40	7-146506-0
△6	47.85 [1.884]	45.72 [1.800]	18	38	6-146506-9
△6	45.31 [1.784]	43.18 [1.700]	17	36	6-146506-8
△6	42.77 [1.684]	40.64 [1.600]	16	34	6-146506-7
△6	40.23 [1.584]	38.10 [1.500]	15	32	6-146506-6
△6	37.69 [1.484]	35.56 [1.400]	14	30	6-146506-5
△6	35.15 [1.384]	33.02 [1.300]	13	28	6-146506-4
△6	32.61 [1.284]	30.48 [1.200]	12	26	6-146506-3
△6	30.07 [1.184]	27.94 [1.100]	11	24	6-146506-2
△6	27.53 [1.084]	25.40 [1.000]	10	22	6-146506-1
△6	24.99 [.984]	22.86 [.900]	9	20	6-146506-0
△6	22.45 [.884]	20.32 [.800]	8	18	5-146506-9
△6	19.91 [.784]	17.78 [.700]	7	16	5-146506-8
△6	17.37 [.684]	15.24 [.600]	6	14	5-146506-7
△6	14.83 [.584]	12.70 [.500]	5	12	5-146506-6
△6	12.29 [.484]	10.16 [.400]	4	10	5-146506-5
△6	9.75 [.384]	7.62 [.300]	3	8	5-146506-4
△6	7.21 [.284]	5.08 [.200]	2	6	5-146506-3
△6	4.67 [.184]	2.54 [.100]	1	4	5-146506-2
△6	2.13 [.084]	-	-	2	5-146506-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

△5	101.19 [3.984]	99.06 [3.900]	39	80	4-146506-0
△5	98.65 [3.884]	96.52 [3.800]	38	78	3-146506-9
△5	96.11 [3.784]	93.98 [3.700]	37	76	3-146506-8
△5	93.57 [3.684]	91.44 [3.600]	36	74	3-146506-7
△5	91.03 [3.584]	88.90 [3.500]	35	72	3-146506-6
△5	88.49 [3.484]	86.36 [3.400]	34	70	3-146506-5
△5	85.95 [3.384]	83.82 [3.300]	33	68	3-146506-4
△5	83.41 [3.284]	81.28 [3.200]	32	66	3-146506-3
△5	80.87 [3.184]	78.74 [3.100]	31	64	3-146506-2
△5	78.33 [3.084]	76.20 [3.000]	30	62	3-146506-1
△5	75.79 [2.984]	73.66 [2.900]	29	60	3-146506-0
△5	73.25 [2.884]	71.12 [2.800]	28	58	2-146506-9
△5	70.71 [2.784]	68.58 [2.700]	27	56	2-146506-8
△5	68.17 [2.684]	66.04 [2.600]	26	54	2-146506-7
△5	65.63 [2.584]	63.50 [2.500]	25	52	2-146506-6
△5	63.09 [2.484]	60.96 [2.400]	24	50	2-146506-5
△5	60.55 [2.384]	58.42 [2.300]	23	48	2-146506-4
△5	58.01 [2.284]	55.88 [2.200]	22	46	2-146506-3
△5	55.47 [2.184]	53.34 [2.100]	21	44	2-146506-2
△5	52.93 [2.084]	50.80 [2.000]	20	42	2-146506-1
△5	50.39 [1.984]	48.26 [1.900]	19	40	2-146506-0
△5	47.85 [1.884]	45.72 [1.800]	18	38	1-146506-9
△5	45.31 [1.784]	43.18 [1.700]	17	36	1-146506-8
△5	42.77 [1.684]	40.64 [1.600]	16	34	1-146506-7
△5	40.23 [1.584]	38.10 [1.500]	15	32	1-146506-6
△5	37.69 [1.484]	35.56 [1.400]	14	30	1-146506-5
△5	35.15 [1.384]	33.02 [1.300]	13	28	1-146506-4
△5	32.61 [1.284]	30.48 [1.200]	12	26	1-146506-3
△5	30.07 [1.184]	27.94 [1.100]	11	24	1-146506-2
△5	27.53 [1.084]	25.40 [1.000]	10	22	1-146506-1
△5	24.99 [.984]	22.86 [.900]	9	20	1-146506-0
△5	22.45 [.884]	20.32 [.800]	8	18	146506-9
△5	19.91 [.784]	17.78 [.700]	7	16	146506-8
△5	17.37 [.684]	15.24 [.600]	6	14	146506-7
△5	14.83 [.584]	12.70 [.500]	5	12	146506-6
△5	12.29 [.484]	10.16 [.400]	4	10	146506-5
△5	9.75 [.384]	7.62 [.300]	3	8	146506-4
△5	7.21 [.284]	5.08 [.200]	2	6	146506-3
△5	4.67 [.184]	2.54 [.100]	1	4	146506-2
△5	2.13 [.084]	-	-	2	146506-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

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DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± 0.05[.02] 2 PLC ± 0.13[.005] 3 PLC ± - 4 PLC ± - ANGLES ± -	DIN R BROWN 19OCT2006 CHK J GESFORD 19OCT2006 APVD J GESFORD 19OCT2006	NAME TE Connectivity
MATERIAL 4	FINISH SEE TABLE	PRODUCT SPEC APPLICATION SPEC	SIZE A1
CUSTOMER DRAWING		SCALE 4:1	SHEET 2 OF 2

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