



- NOTES:
- 1 RECOMMENDED SPARE PARTS.
  - 2 GREASE LIGHTLY.
  - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - 4 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

REF	PART NO	DESCRIPTION	ITEM NO
REF	21045-3	RING,RET "C" (.187ø)FEED FINGER PIN	124
REF	5-21028-1	PIN,SLT SPR(.125øx.50)ADJ ROD	123
1	4-21028-0	PIN,SLT SPR(.093øx.75)ST GUIDE PL	121
REF	1-21030-1	PIN,DOWEL (.187øx.50)LEVER	120
REF	1-21030-6	PIN,DOWEL (.187øx1.25)HOUSING	119
1	21024-5	WASHER,LOCK (NO.10)ADJ BLOCK	118
REF	21024-5	WASHER,LOCK (NO.10)ADJ PLATE	117
REF	21024-5	WASHER,LOCK (NO.10)FEED GUIDE ROD	116
2	21024-2	WASHER,LOCK (NO.4)FRONT STRIP GUIDE	115
			114
			113
			112
4	21024-4	WASHER,LOCK (NO.8)STRIPPER	111
REF	21899-4	WASHER,FLAT (5/16 DIA)SCREW ADJ	110
			109
-	21018-5	NUT, HEX (NO.6)HOLDDOWN	108
REF	21018-5	NUT, HEX (6-32)FEED ADJ	107
			106
			105
1	992031-1	PIN, CLEVIS	104
1	21009-2	SCR,SKT SET (1/4-20x.25)LOC-WEL)RAM	103
2	21017-2	SCR,DRIVE (#2x.19)ID PLATE	102
REF	6-23715-5	SCR,PAN HD (6-32x1.50)FEED ADJ	101
1	461264-1	PLATE, IDENTIFICATION	100
2	3-21002-0	SCR,BHC (10-32x.88)DRAG	99
1	22733-8	SCR,BHC (8-32x.38)LOC-WEL)ANVIL	98
REF	2-21002-9	SCR,BHC (10-32x.75)CAP	97
REF	2-22733-8	SCR,BHC (1/4-20x.62)HOUSING	96
REF	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLOCK	95
2	2-21002-2	SCR,BHC (8-32x.50)SHEAR	94
2	2-21002-1	SCR,BHC (8-32x.38)R STRIP GUIDE	93
			92
1	1-21002-7	SCR,BHC (6-32x.38)CAM	91
			90
1	7-21000-9	SCR,SHC (4-40x.19)STRIPPER	89
			88
2	2-21000-9	SCR,SKT CAP (8-32x.75)DEP-HOLD DOWN	87
1	2-22603-0	SCR,HEX HEAD (8-32x.31)FEED FINGER	86
2	1-21000-3	SCR,SKT CAP (4-40x.25)F STRIP GUIDE	85
1	2-21000-7	SCR,SKT CAP (8-32x.50)STRIPPER	84
REF	3-21000-7	SCR,SKT CAP (10-32x.75)FEED ROD GD	83
REF	3-21000-6	SCR,SKT CAP (10-32x.62)FEED ADJ BLK	82
1	3-21000-4	SCR,SKT CAP (10-32x.38)SG ADJ BLK	81
REF	3-21000-4	SCR,SKT CAP (10-32x.38)PIVOT BLOCK	80
REF	455749-1	GUARD, WINDOW	79
			78
			77
			76
			75
			74
2	690603-1	SPRING, ASSIST	73
2	23030-1	SCR,SKT CAP (6-32x.25)CP DISC	72
REF	458109-1	WASHER, SPECIAL	71
REF	690517-1	SPACER	70
REF	22594-8	NUT, HEX	69
REF	240628-1	PLATE, ADJUSTMENT	68
REF	240626-1	SHAFT, PIVOT	67
REF	240633-1	BUSHING	66
REF	455680-1	LEVER, INTERMEDIATE	65
REF	240629-1	BLOCK, PIVOT	64
REF	240632-2	SCREW, ADJUSTMENT FEED ROD	63
REF	240659-3	PIN, CAM ROLLER	62
REF	240658-1	ROLLER, CAM	61
REF	454398-2	ROD, FEED	60
REF	454178-1	GUIDE, FEED ROD	59
			58
			57
			56
			55
			54
			53
			52
			51
			50
			49
			48
			47
			46
			45
			44
			43
			42
			41
			40
			39
			38
			37
			36
			35
			34
			33
			32
			31
			30
			29
			28
			27
			26
			25
			24
			23
			22
			21
			20
			19
			18
			17
			16
			15
			14
			13
			12
			11
			10
			9
			8
			7
			6
			5
			4
			3
			2
			1

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	170338	
A	.046	18 1/2			
B	.042	20			
C	.038	22			
D	NOT USED				
CRIMP SIZE	TYPE	FEED	APPL INST		
WIRE .070	F	.350	AI 8040		
INSUL .130	F				
WIRE RANGE	INSULATION RANGE	MACHINE NO			
22-18	.060-.110	565435-5			
REMARKS					
AMP-O-ELECTRIC PRE-FEED					

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT NO FURTHER DISCLOSURE IS MADE BY YOU TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM AMP INCORPORATED, HARRISBURG, PA.

P/F	LTR	REVISION RECORD	APP	DATE	P/F	LTR	REVISION RECORD	APP	DATE	P/F	LTR	REVISION RECORD	APP	DATE

SET UP GAGE	10-1	458637-1	L1375	AMP INCORPORATED Harrisburg, Pa.
DR	5/22/90	APP	5-29-90	
P	MATHIAS	#	WOLFE	
CHK	5-30-90	REL	6-6-90	
P	MARIZ	MBO		
C	REACT 0150-6967-96	CE	6-96	
A1	0B5 0150-6782-96	CE	4-96	
A	ECN A-263690			
LOC	A	D	NO	567368-2
REV	C			

MINIATURE QUICK CHANGE APPLICATOR SIDE FEED (AMP-IN)