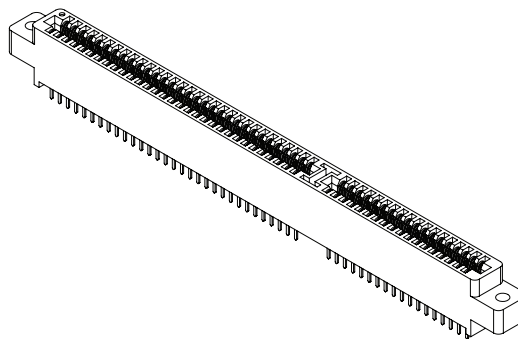




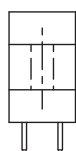
.100" [2.54 mm] Contact Centers, .610" [15.49 mm] Insulator Height, [ISA] Dip Solder/Wire Wrap/Right Angle

SPECIFICATIONS

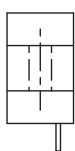
- Accommodates .062" ± .008" [1.57 mm ± 0.20 mm] PC board
- PBT or PA9T insulator
- Molded-in key available
- 3 Amps current rating for one contact energized
- 30 milli Ohms maximum at rate current
- UL Flammability Rating: 94V-0



READOUT



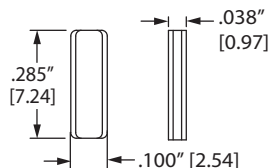
DUAL (D)



HALF LOADED (H)

POLARIZING KEY

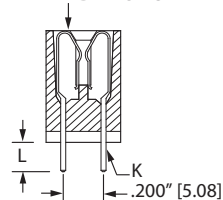
PLC-K1



KEY IN BETWEEN CONTACTS (ORDER SEPARATELY)

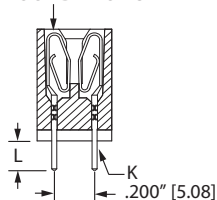
TERMINATION TYPE

HAIRPIN BELLOWS

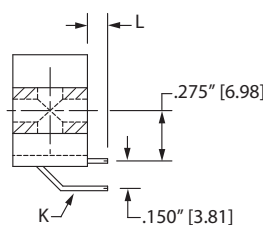


HAIRPIN BELLOWS (CS, CM, CW, CT)

LOOP BELLOWS



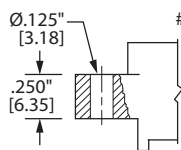
LOOP BELLOWS (TK, RS, RM)



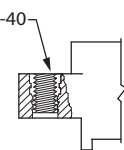
RIGHT ANGLE, DIP SOLDER (CA, CB, CC, TA, TB, TM) -S605 MODIFICATION

HAIRPIN BELLOWS	LOOP	TERMINATION TYPE	POST CROSS SECTION K	POST LENGTH L .025" [0.64]	FITS MIN. HOLE SIZE
CM	TK, CK	DIP SOLDER	.025" [0.64] ROUND	.190" [4.83]	.033" [0.84]
	RS	DIP SOLDER	.025" [0.64] SQUARE	.190" [4.83]	.040" [1.02]
	RM	WIRE WRAP	.025" [0.64] SQUARE	.560" [14.20]	.040" [1.02]
CA	TA	RIGHT ANGLE	.025" [0.64] SQUARE	.100" [2.54]	.043" [1.09]
CB	TB	RIGHT ANGLE	.025" [0.64] SQUARE	.180" [4.57]	.043" [1.09]
CC	TM	RIGHT ANGLE	.025" [0.64] SQUARE	.250" [6.35]	.043" [1.09]
CW		DIP SOLDER	.015" X .025" [0.38 X 0.64]	.125" [3.18]	.035" [0.89]
CT		DIP SOLDER	.015" X .025" [0.38 X 0.64]	.170" [4.32]	.035" [0.89]
CS		DIP SOLDER	.025" [0.64] SQUARE	.160" [4.06]	.040" [1.02]

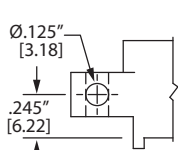
MOUNTING STYLE



CLEARANCE HOLE (H)



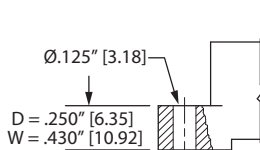
THREADED INSERT (I)



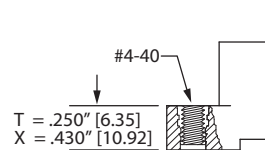
SIDE MOUNTING (S)



NO MOUNTING EARS (N)



FLUSH MOUNTING (D, W)



FLUSH MOUNTING WITH THREADED INSERT (T, X)



.100" [2.54 mm] Contact Centers, .610" [15.49 mm] Insulator Height, [ISA] Dip Solder/Wire Wrap/Right Angle

PART NUMBER OPTIONS

MATERIALS (INSULATOR/CONTACT)

- E = PBT/Phosphor Bronze (Standard)
 - G = PA9T/Phosphor Bronze
 - H = PBT/Beryllium Copper
 - J = PA9T/Beryllium Copper
- (Consult factory for other materials.)
Refer to Page 7 for Operating/Processing Temperatures

CONTACT FINISH - RoHS Compliant

All platings are Lead Free and have .000050" Nickel underplate

Contact Surface	Termination
B = .000010" Gold	.000100" Pure Tin, Matte
C = .000030" Gold	.000100" Pure Tin, Matte
G = .000010" Gold	.000005" Gold
Y = .000030" Gold	.000005" Gold
Contact Surface	Overall Plating
S = .000010" Gold	.000010" Gold
M = .000030" Gold	.000010" Gold
E = .000100" Pure Tin, Matte	.000100" Pure Tin, Matte

CONTACT CENTERS

- C = .100" [2.54 mm]

NUMBER OF CONTACT POSITIONS

- 18, 31 or 49 (31/18)

READOUT (Opposite page)

- D = Dual
- H = Half Loaded

E B C 49 D CW N - S420

MODIFICATION CODE (Consult Factory)

ISA WITH RETENTION FEATURE

- S524 = 18 Positions
- S524 = 31 Positions
- S518 = 49 Positions (31/18)

ISA WITHOUT RETENTION FEATURE

- S371 = 18 Positions
- S371 = 31 Positions
- S420 = 49 Positions (31/18) Dip Solder or Wire Wrap
- S605 = 49 Positions (31/18) Right Angle**

MOUNTING STYLE (Opposite Page)

- H = Clearance Holes
- I = Threaded Inserts
- S = Side Mounting
- N = No Mounting
- D, W = Flush Mounting
- T, X = Flush Mounting With Threaded Inserts

TERMINATION TYPE (Opposite Page)

Hairpin Bellows *

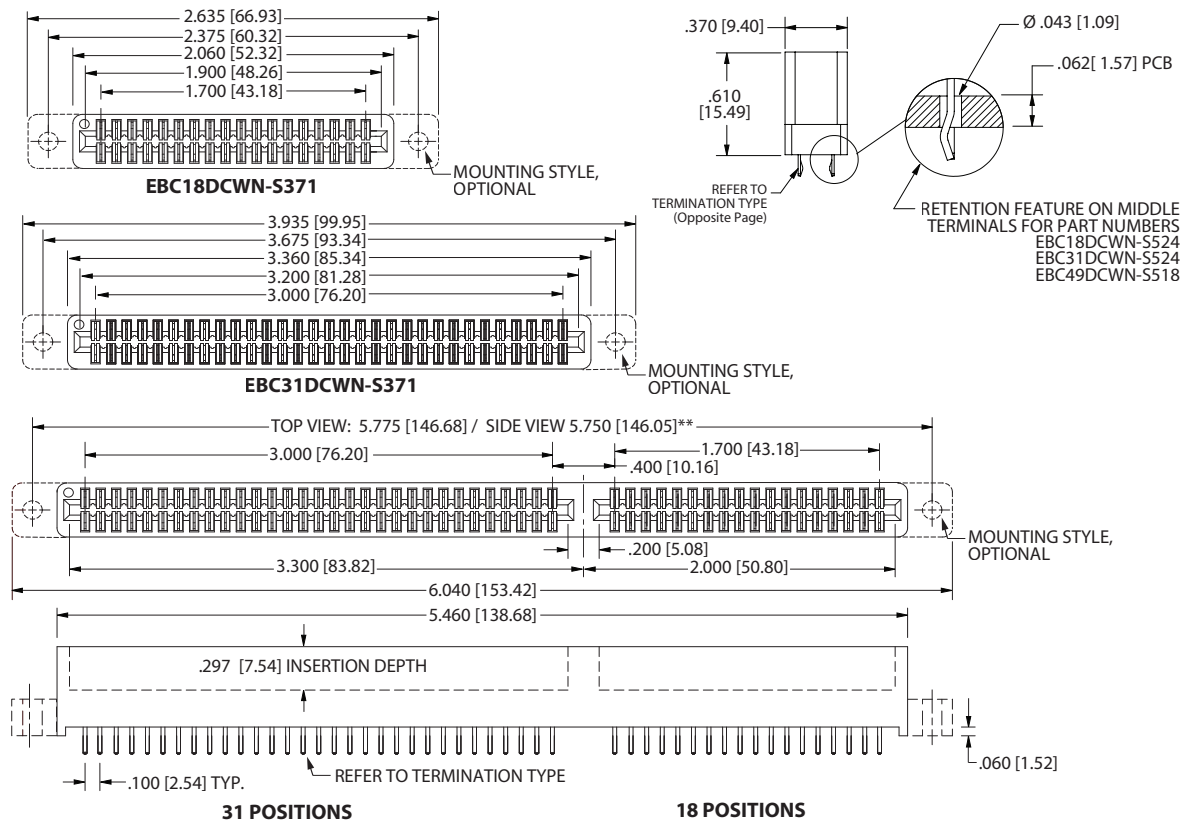
- CS = .025" [0.64 mm] Square Dip Solder
- CM = .025" [0.64 mm] Square Wire Wrap
- CA, CB, CC = .025" [0.64 mm] Square Right Angle
- CW, CT = .015" X .025" [0.38 mm X 0.64 mm] Dip Solder

Loop Bellows

- RS = .025" [0.64 mm] Square Dip Solder
- TK = .025" [0.64 mm] Round Dip Solder
- RM = .025" [0.64 mm] Square Wire Wrap
- TA, TB, TM = .025" [0.64 mm] Square Right Angle

* Available in B or C Plating and Phosphor Bronze only
Consult Factory for Cantilever Terminations

DIMENSIONS Dimensions in [] are in millimeters, all others are in inches.



** 5.750 [146.05] ONLY APPLIES IF P/N ENDS WITH -S605 AND HAS SIDE MOUNTING (MTG CODE 'S')

Female Card Edge