



- 1 POST TO WITHSTAND 13 NEWTONS (3 LBS) MINIMUM AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT $-A-$
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED 0.81-0.89 [0.032-0.035] DIA. FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER 94V-0 (NATURAL) POST-COPPER ALLOY FINISH-USE PLATING NOTES 13 & 14 FOR -2 THRU -28 AND NOTES 13 & 15 FOR -32 THRU -58
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POSTS TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE 3.05 [0.120] MIN WHEN MATING WITH A MTA-100 CONNECTOR ASSEMBLY OR A CST-100 CONNECTOR ASSEMBLY.
- 13 PLATING: GOLD PLATE AREA, 0.00076 [0.000030] GOLD OR 0.00008 [0.000003] MIN GOLD FLASH OVER 0.00068 [0.000027] PALLADIUM NICKEL, PER TE CONNECTIVITY'S DISCRETION, ALL SIDES, OVER NICKEL UNDERPLATE, .00127 [0.000050] MIN, ALL SIDES AND ENTIRE LENGTH OF POST.
- 14 PLATING: BRIGHT TIN/LEAD (93/7) PLATE AREA, 0.00381-0.00889 [0.000150-0.000350] THICK, ALL FOUR SIDES 3.56 [0.140] MINIMUM.
- 15 PLATING: MATTE TIN PLATE AREA, 0.00381-0.00889 [0.000150-0.000350] THICK, ALL FOUR SIDES 3.56 [0.140] MINIMUM.
- 16 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

DIM (L)	NO.OF POSN	ASSEMBLY	LEAD FREE	DIM (L)	NO.OF POSN	ASSEMBLY
71.12 [2.800]	28	5-641211-8	△ SUP BY 5-641211-8	71.12 [2.800]	28	2-641211-8
68.58 [2.700]	27	5-641211-7	△ SUP BY 5-641211-7	68.58 [2.700]	27	2-641211-7
66.04 [2.600]	26	5-641211-6	△ SUP BY 5-641211-6	66.04 [2.600]	26	2-641211-6
63.50 [2.500]	25	5-641211-5	△ SUP BY 5-641211-5	63.50 [2.500]	25	2-641211-5
60.96 [2.400]	24	5-641211-4	△ SUP BY 5-641211-4	60.96 [2.400]	24	2-641211-4
58.42 [2.300]	23	5-641211-3	△ SUP BY 5-641211-3	58.42 [2.300]	23	2-641211-3
55.88 [2.200]	22	5-641211-2	△ SUP BY 5-641211-2	55.88 [2.200]	22	2-641211-2
53.34 [2.100]	21	5-641211-1	△ SUP BY 5-641211-1	53.34 [2.100]	21	2-641211-1
50.80 [2.000]	20	5-641211-0	△ SUP BY 5-641211-0	50.80 [2.000]	20	2-641211-0
48.26 [1.900]	19	4-641211-9	△ SUP BY 4-641211-9	48.26 [1.900]	19	1-641211-9
45.72 [1.800]	18	4-641211-8	△ SUP BY 4-641211-8	45.72 [1.800]	18	1-641211-8
43.18 [1.700]	17	4-641211-7	△ SUP BY 4-641211-7	43.18 [1.700]	17	1-641211-7
40.64 [1.600]	16	4-641211-6	△ SUP BY 4-641211-6	40.64 [1.600]	16	1-641211-6
38.10 [1.500]	15	4-641211-5	△ SUP BY 4-641211-5	38.10 [1.500]	15	1-641211-5
35.56 [1.400]	14	4-641211-4	△ SUP BY 4-641211-4	35.56 [1.400]	14	1-641211-4
33.02 [1.300]	13	4-641211-3	△ SUP BY 4-641211-3	33.02 [1.300]	13	1-641211-3
30.48 [1.200]	12	4-641211-2	△ SUP BY 4-641211-2	30.48 [1.200]	12	1-641211-2
27.94 [1.100]	11	4-641211-1	△ SUP BY 4-641211-1	27.94 [1.100]	11	1-641211-1
25.40 [1.000]	10	4-641211-0	△ SUP BY 4-641211-0	25.40 [1.000]	10	1-641211-0
22.86 [0.900]	9	3-641211-9		22.86 [0.900]	9	641211-9
20.32 [0.800]	8	3-641211-8	△ SUP BY 3-641211-8	20.32 [0.800]	8	641211-8
17.78 [0.700]	7	3-641211-7		17.78 [0.700]	7	641211-7
15.24 [0.600]	6	3-641211-6	△ SUP BY 3-641211-6	15.24 [0.600]	6	641211-6
12.70 [0.500]	5	3-641211-5		12.70 [0.500]	5	641211-5
10.16 [0.400]	4	3-641211-4		10.16 [0.400]	4	641211-4
7.62 [0.300]	3	3-641211-3		7.62 [0.300]	3	641211-3
5.08 [0.200]	2	3-641211-2		5.08 [0.200]	2	641211-2



THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONS: mm [INCHES]. TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±, 1 PLC ±, 2 PLC ±, 3 PLC ± 0.13 [0.025], 4 PLC ±, ANGLES ±.

APPROVED: D. ROSSI, 26-JAN-2005. NAME: MTA-100 HEADER ASSEMBLY, POLARIZED, .025 SQUARE STRAIGHT POST, .000030 GOLD PLATED.

SIZE: A1. WEIGHT: 00779. SCALE: 8:1. SHEET: 1 OF 1. REV: Z.