

LOC	DIST	REVISIONS					
FT	O	P	LTR	DESCRIPTION	DATE	DWN	APVD
		AS		REVISED PER ECO-07-024895	10/22/07	SS	GS
		AS1		REVISED PER ECO-09-021826	07JAN10	KK	AEG

QTY	DESCRIPTION	UNIT	PLC	PLC	PLC	PLC	PLC	PLC	
4	OBsolete	2	FULLY (34)	15.24 [.600]	2.79 [.110]	DIMPLE	#4-40 UNC TAPPED	9.52 [.375]	-3-212810-0
4	OBsolete	2	SELECT (19) B,C,D,E,F,H,K,P,R,S,T U,V,W,X,Y,AA,BB,NN	-	-	-	-	-	-2-212810-9
4	OBsolete	2	SELECT (27) A,B,C,D,E,F,H,J,K,L,M, N,P,R,S,T,U,V,W,X,Y,Z,AA,BB,CC,DD,EE,FF,GG,HH,II,LL,NN	-	-	-	-	-	-2-212810-8
4	OBsolete	2	SELECT (27) A,B,C,D,E,F,H,J,K,L,M, U,V,W,X,Y,AA,BB,CC,DD,EE,FF,GG,HH,II,LL,NN	14.10 [.555]	2.79 [.110]	DIMPLE	3.05 [.120] X 4.32 [.170] ELONGATED	8.38 [.330]	-2-212810-7
4	OBsolete	2	FULLY (34)	14.10 [.555]	2.79 [.110]	DIMPLE	3.05 [.120] X 4.32 [.170] ELONGATED	8.38 [.330]	-2-212810-6
4	OBsolete	2	SELECT (25) A,B,C,D,E,F,H,J,K,L,M, N,P,R,S,T,U,V,W,X,Y,Z,AA,BB,NN	-	-	-	-	-	-2-212810-5
4	OBsolete	2	SELECT (14) B,C,D,E,F,H,P,R,S,T,V, X,Y,AA	14.10 [.555]	2.79 [.110]	DIMPLE	3.05 [.120] X 4.32 [.170] ELONGATED	8.38 [.330]	-2-212810-4
4	OBsolete	2	SELECT (16) A,B,C,D,E,F,H,J,K,L,M, T,V,X,Y,AA	14.10 [.555]	2.79 [.110]	DIMPLE	3.30 [.130] DIA	8.38 [.330]	-2-212810-3
4	OBsolete	2	SELECT (19) B,C,D,E,F,H,L,M,N,P,R, S,T,U,V,W,X,Y & AA	15.24 [.600]	2.79 [.110]	DIMPLE	#4-40 UNC TAPPED	9.52 [.375]	-2-212810-2
		2	FULLY (34)	14.10 [.555]	3.30 [.130]	HOLE	3.05 [.120] DIA	8.38 [.330]	2-212810-1
		2	FULLY (34)	14.10 [.555]	2.79 [.110]	DIMPLE	3.05 [.120] X 4.32 [.170] ELONGATED	8.38 [.330]	2-212810-0
4	OBsolete	3	FULLY (34)	15.24 [.600]	2.79 [.110]	DIMPLE	#4-40 UNC TAPPED	9.52 [.375]	-1-212810-8
4	OBsolete	3	SELECT (19) B,C,D,E,F,H,K,P,R,S,T U,V,W,X,Y,AA,BB,NN	-	-	-	-	-	-1-212810-7
4	OBsolete	3	SELECT (27) A,B,C,D,E,F,H,J,K,L,M, N,P,R,S,T,U,V,W,X,Y,Z,AA,BB,CC,DD,EE,FF,GG,HH,II,LL,NN	-	-	-	-	-	-1-212810-6
4	OBsolete	3	SELECT (27) A,B,C,D,E,F,H,J,K,L,M, U,V,W,X,Y,AA,BB,CC,DD,EE,FF,GG,HH,II,LL,NN	14.10 [.555]	2.79 [.110]	DIMPLE	3.05 [.120] X 4.32 [.170] ELONGATED	8.38 [.330]	-1-212810-5
4	OBsolete	3	FULLY (34)	14.10 [.555]	2.79 [.110]	DIMPLE	3.05 [.120] X 4.32 [.170] ELONGATED	8.38 [.330]	-1-212810-4
4	OBsolete	3	SELECT (25) A,B,C,D,E,F,H,J,K,L,M, N,P,R,S,T,U,V,W,X,Y,Z,AA,BB,NN	-	-	-	-	-	-1-212810-3
4	OBsolete	3	SELECT (24) A,B,C,D,E,F,H,J,K,L,M, N,P,R,S,T,U,V,W,X,Y,AA,BB,NN	-	-	-	-	-	1-212810-2
4	OBsolete	3	SELECT (14) B,C,D,E,F,H,P,R,S,T,V, X,Y,AA	14.10 [.555]	2.79 [.110]	DIMPLE	3.05 [.120] X 4.32 [.170] ELONGATED	8.38 [.330]	-1-212810-1
4	OBsolete	3	SELECT (17) A,B,C,D,E,F,H,P,R,S,T, U,V,W,X,Y,AA	14.10 [.555]	2.79 [.110]	DIMPLE	3.05 [.120] X 4.32 [.170] ELONGATED	8.38 [.330]	1-212810-0
4	OBsolete	3	SELECT (18) A,B,C,D,E,F,H,J,K,L,M, T,U,V,W,X,Y,AA	14.10 [.555]	3.30 [.130]	HOLE	3.05 [.120] DIA	8.38 [.330]	212810-9
4	OBsolete	3	SELECT (16) A,B,C,D,E,F,H,J,K,L,M, T,V,X,Y,AA	14.10 [.555]	2.79 [.110]	DIMPLE	3.30 [.130] DIA	8.38 [.330]	-212810-8
4	OBsolete	3	SELECT (18) B,C,D,E,F,L,N,P,R,S,T, V,X,Y,AA,HH,II,LL,NN	14.10 [.555]	2.79 [.110]	DIMPLE	3.05 [.120] X 4.32 [.170] ELONGATED	8.38 [.330]	212810-7
4	OBsolete	3	SELECT (19) B,C,D,E,F,H,L,M,N,P,R, S,T,U,V,W,X,Y & AA	-	-	-	-	-	212810-6
4	OBsolete	3	SELECT (19) B,C,D,E,F,H,L,M,N,P,R, S,T,U,V,W,X,Y & AA	15.24 [.600]	2.79 [.110]	DIMPLE	#4-40 UNC TAPPED	9.52 [.375]	-212810-5
4	OBsolete	3	SELECT (19) B,C,D,E,F,H,L,M,N,P,R, S,T,U,V,W,X,Y & AA	14.10 [.555]	2.79 [.110]	DIMPLE	3.05 [.120] X 4.32 [.170] ELONGATED	8.38 [.330]	212810-4
4	SUPERSEDED BY 2-212810-1	3	FULLY (34)	14.10 [.555]	3.30 [.130]	HOLE	3.05 [.120] DIA	8.38 [.330]	-212810-3
4	OBsolete	3	FULLY (34)	14.10 [.555]	2.79 [.110]	DIMPLE	3.05 [.120] X 4.32 [.170] ELONGATED	8.38 [.330]	212810-2
4	OBsolete	3	-	-	-	-	-	-	212810-1

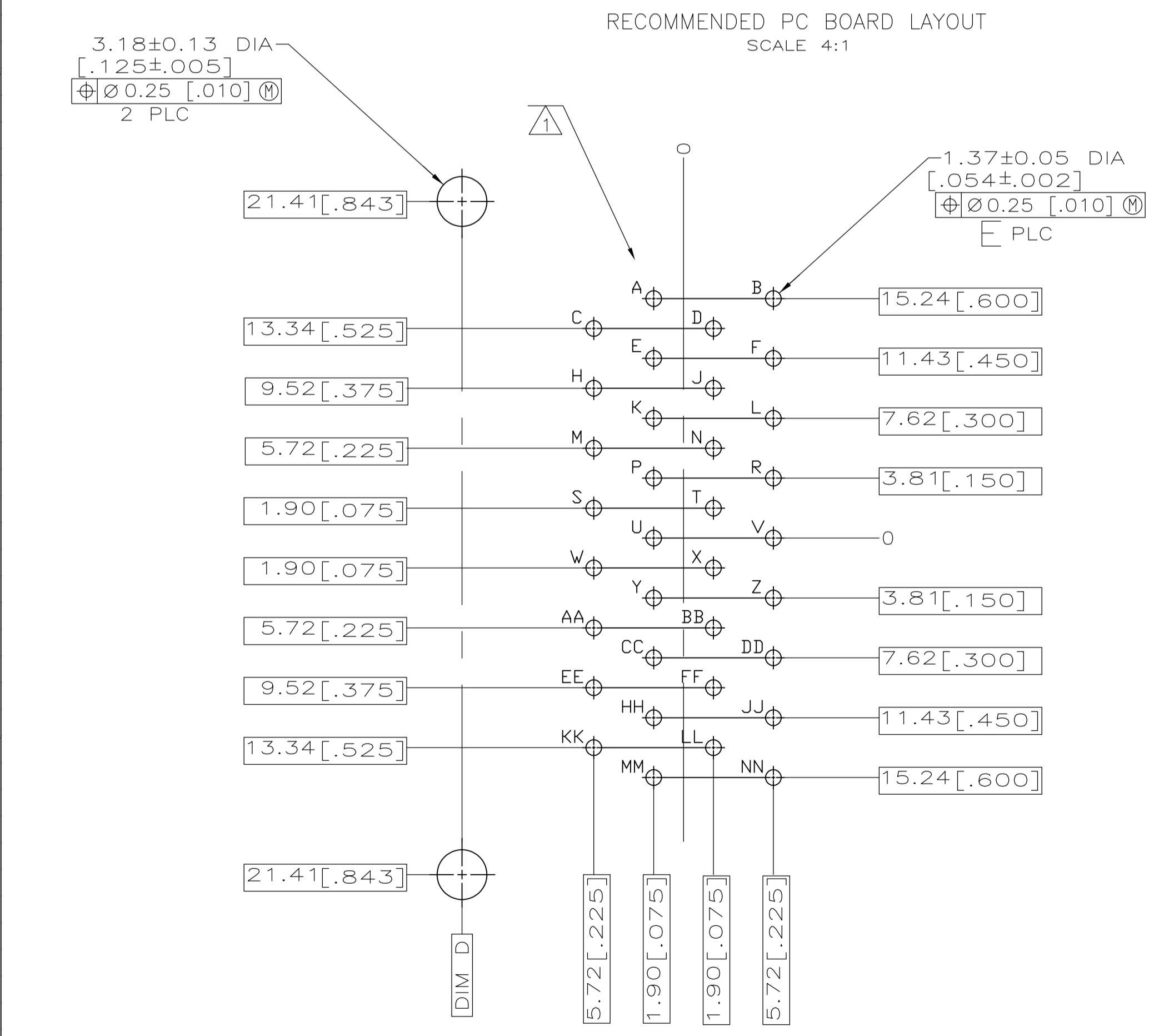
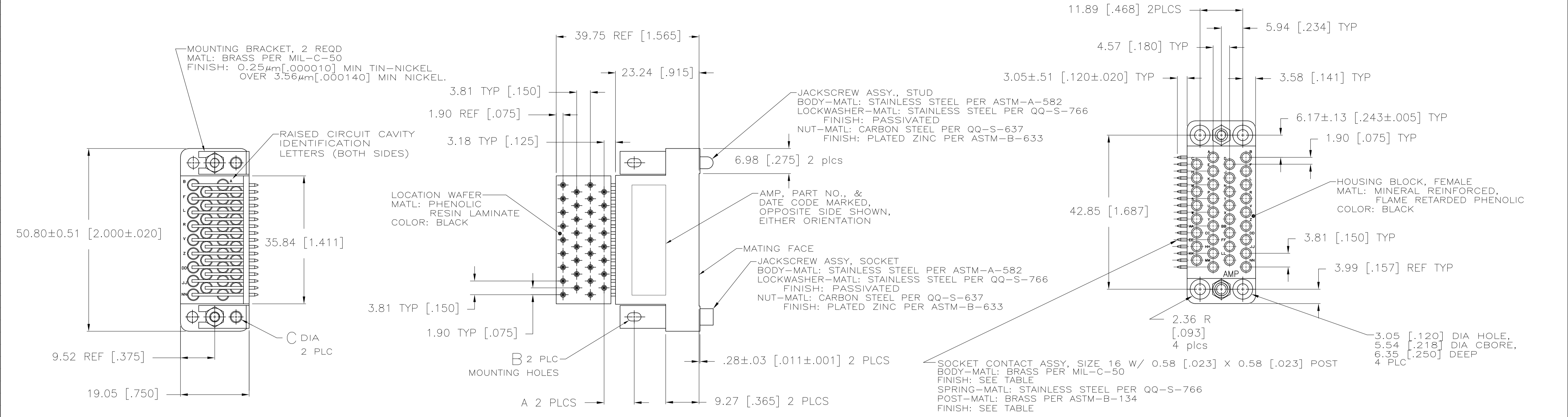
1 LETTERS ARE SHOWN ON PC BOARD LAYOUT FOR HOLE LOCATION PURPOSES ONLY.

2 CONTACT BODY: PLATED GOLD 0.76um [.000030] THK PER MIL-G-45204 FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END OF CONTACT WITH POINT OF MEASUREMENT (SIDE 90° TO SEAM) 2.54 [.100] FROM MATING END OF CONTACT: 2.54um [.000100] MIN TIN PER MIL-T-10727 IN WIRE BARREL AREA, BOTH OVER NICKEL 1.27um [.000050] THK PER QQ-N-290. CONTACT POST: PLATED MATTE TIN PER MIL-T-10727 OVER NICKEL 1.27um [.000050] THK QQ-N-290.

3 CONTACT BODY: PLATED GOLD 0.76um [.000030] THK PER MIL-G-45204 FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END OF CONTACT WITH POINT OF MEASUREMENT (SIDE 90° TO SEAM) 2.54 [.100] FROM MATING END OF CONTACT: 2.54um [.000100] MIN TIN-LEAD PER MIL-T-10727 IN WIRE BARREL AREA, BOTH OVER NICKEL 1.27um [.000050] THK PER QQ-N-290. CONTACT POST: PLATED MATTE TIN-LEAD PER MIL-T-10727 OVER NICKEL 1.27um [.000050] THK QQ-N-290.

4 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN V. FURLER 04JUN2003		Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		G. STEINHAUER 04JUN03	
0 PLC ± -		1 PLC ± -		NAME	
2 PLC ± 0.25 [.010]		3 PLC ± -		CONNECTOR ASSEMBLY, SOCKET, 34 POSITION, RIGHT ANGLE, M SERIES	
4 PLC ± -		ANGLES ± -		APPLICATION SPEC	
MATERIAL		FINISH		SIZE CASE CODE DRAWING NO	
-		SEE TABLE		A1 00779 212810	
WEIGHT		RESTRICTED TO		CUSTOMER DRAWING	
-		-		SCALE 1:1 SHEET 1 OF 2 REV A51	



THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN V. FURLER 04JUN2003	Tyco Electronics Corporation Harrisburg, Pa 17105-3608
DIMENSIONS: mm [INCHES]		CHK G. STEINHAUER 04JUN03	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD G. STEINHAUER 04JUN03	NAME CONNECTOR ASSEMBLY, SOCKET, 34 POSITION, RIGHT ANGLE, M SERIES
0 PLC ± -		PRODUCT SPEC	
1 PLC ± -		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RESTRICTED TO
2 PLC ± 0.25 [.010]		WEIGHT	A1 00779 C=212810
3 PLC ± -		CUSTOMER DRAWING	SCALE 1:1 SHEET 2 OF 2 REV AS1
4 PLC ± -			
ANGLES ± -			
FINISH SEE TABLE			