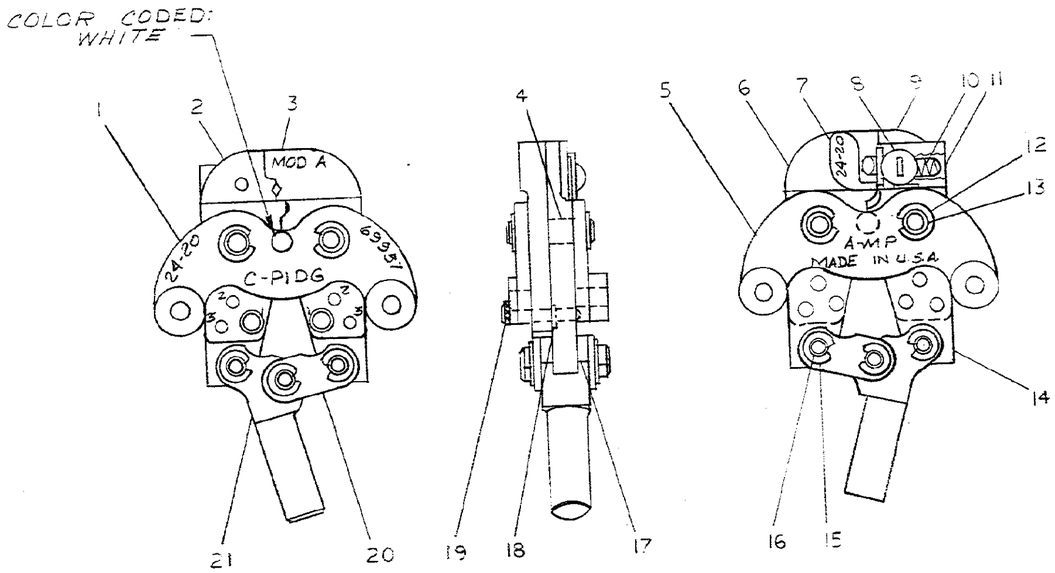
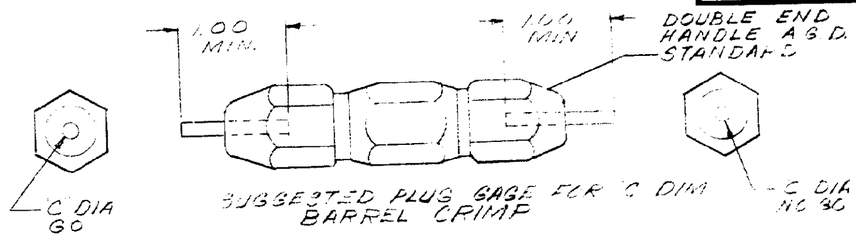
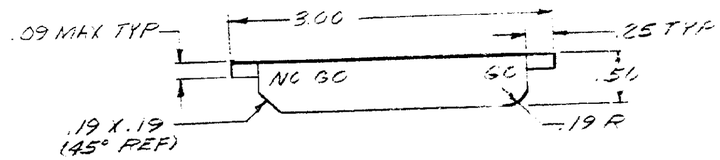
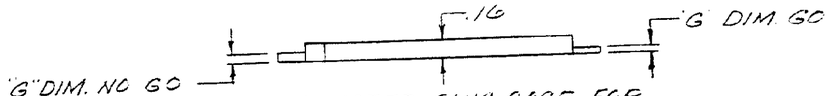
NUMBER 69957



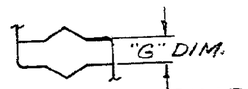


SUGGESTED PLUG GAGE FOR "C" DIM BARREL CRIMP

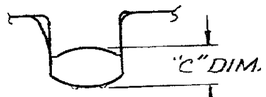




SUGGESTED PLUG GAGE FOR "G" DIM. INSULATION CRIMP



INSULATION CRIMP



BARREL CRIMP

ENLARGED VIEW OF CRIMPS

"G" DIM. AT POS. #1		"C" DIM.	
GO	NO GO	GO	NO GO
.030	.050	.088	.095

ITEM NO.	NUMBER	NAME	REMARKS
1	38043	LEVER- TOGGLE	21
2	38039	LINK- TOGGLE	20
2	39207	PIN- ADJUSTMENT	19
6	39208	RING	18
2	38779	SPACER	17
2	38781	PIN- RETAINING	16
6	21045-3	RING- RETAINING	15
1	38783	PIN- RETAINING	14
2	38807	PIN- RETAINING	13
4	21045-6	RING - RETAINING	12
1	302994	STOP- HOUSING	11
1	301201	SPRING	10
1	1-45750-0	ANVIL	9
1	9-305927-1	SCREW	8
1	303542	LOCATOR	7
1	1-45751-1	INDENTER	6
1	3-306321-3	LINK	5
1	39085	PIN-PIVOT	4
1	47960	INDENTER- INSULATION	3
1	47961	ANVIL- INSULATION	2
1	6-306321-3	LINK	1

REQUIRED PER ASSEMBLY

DESCRIPTION

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CUSTOMER COPY REFERENCE ONLY

DR P. Litchinger 12-12-69

CHK [signature] 1-7-70

DE

APP [signature] 1-7-70

MATERIAL AND FINISH

WIRE - RANGE - INSULATION 24-20

TOLERANCE EXCEPT AS NOTED ± .015 ± 1° 0'

SCALE 1~1

AMP INCORPORATED HARRISBURG, PENNA.

CLASS

TYPE "C" PRE INSULATED DIAMOND GRIP

LOC M C NO. 69957 REV A

NAME PNEUMATIC HEAD ASS'Y MOD A

69957

DIMENSIONS IN INCHES DO NOT SCALE PRINT

LTR	REVISION RECORD	ECN	DR	DATE
L	REVISED	—	[illegible]	12-13-69