APPLICATOR PARTS LIST

TYPE SIDE FEED — MINI QUICK CHANGE APPL

AMP Incorporated
Harrisburg, PA 17105-3608

NO.	DESCRIPTION	REQ.	PART NO.
1	⚠1 WIRE CRIMPER	1	453822-3
2	CRIMPER, SPACER	1	690407-3
3	⚠1 INSULATION CRIMPER	1	5-690403-7
4	CRIMPER SPACER, BLOCK	1	1-238011-0
5	SHEAR DEPRESSOR, FRONT	1	690539-1
6	SHEAR DEPRESSOR, REAR	1	453393-1
7	DEPRESSOR SPACER, REAR	1	3-240641-5
8	⚠1 ANVIL	1	6-690471-2
9	⚠1 FLOAT SHEAR, FRONT	1	690540-6
10	SHEAR HOLDER, FRONT	1	690459-1
11	SHEAR STOP	2	690461-1
12	SHEAR SPRING	2	5-22280-0
13	⚠1 FLOAT, SHEAR, REAR	1	690463-1
14	SHEAR HOLDER, REAR	1	690462-1
15	SHEAR, PLATE, REAR	1	690464-1
16	CHIP GUARD, FRONT	1	691667-1
17	CHIP GUARD, REAR	1	691668-1
18	TERMINAL HOLDER	1	690518-5
19	STRIPPER	1	453591-1
20	ARM, STRIPPER	1	453590-2
21	SPRING, FEED RETURN	1	3-22288-0
22	ANCHOR, SPRING	1	690782-1
23	FRONT STRIP GUIDE	1	693855-5
24	REAR STRIP GUIDE	1	3-690440-8
25	DRAG, STOCK	1	240792-5
26	DRAG RELEASE CAM	1	690546-1
27	DRAG SPRING	2	1-22284-1
28	SHOULDER SCREW	–	–
29	STRIP GUIDE PLATE	1	690458-1
30	BASE BLOCK	1	690430-1
31	SCREW BLOCK	1	690431-1
32	ADJ. SCREW	1	690432-1
33	BASE PLATE	1	690429-1
34	SHOULDER SCREW	1	456567-1
35	POST, RAM	1	690212-1
36	SPRING WASHER	1	22480-5
37	DISC, WIRE	1	8-690141-1
38	DISC, INSULATION	1	690142-1
39	SPRING COMPRESSION	2	690170-1
40	BALL, STEEL	2	23241-6
41	DISC, SPACER	–	–

NO.	DESCRIPTION	REQ.	PART NO.
42	WASHER RAM	1	690124-1
43	WASHER, LAMINATED	1	690125-1
44	RAM	1	238016-1
45	PLUG, NYLON	1	690191-1
46	BLOCK, INS ADJ	1	690402-1
47	SCR, SHOULDER	1	22353-8
48	CAM	1	690602-2
49	CRIMPER BOLT	1	7-21002-9
50	–	–	–
51	–	–	–
52	⚠3 FEED ARM	1	690544-1
53	FEED FINGER HOLDER	1	690541-1
54	FEED FINGER SPRING	1	691499-1
55	FEED FINGER PIN	1	690545-1
56	FEED PAWL	1	2-694433-5
57	COTTER PIN 5/64 DIA	1	7-22846-0
58	HOUSING	1	458009-1
59	CAP	1	240767-3
60	WEAR PLATE	–	–
61	ROD, FEED	1	454398-2
62	ROLLER, CAM	1	240658-1
63	PIN, CAM ROLLER	1	240659-3
64	SCREW, ADJUSTMENT	1	240632-1
65	BLOCK, PIVOT	1	690538-1
66	LEVER, INTERMEDIATE	1	690537-1
67	BUSHING	1	240633-1
68	SHAFT, PIVOT	1	240626-1
69	PLATE, ADJ	1	240628-1
70	NUT, HEX	1	22594-8
71	SPACER	1	690517-1
72	SPRING, ASSIST	2	690603-1
73	STRIP GUIDE COVER PLATE	–	–
74	SPACER, FRONT DEPRESSOR	1	1-690407-0
75	–	–	–
76	–	–	–
77	SPACER, HOLD DOWN	1	6-240641-5
78	GUARD, WINDOW	REF	455749-1
79	–	–	–

P	F	LTR	REV RECORD	APP	DATE	P	F	LTR	REV RECORD	APP	DATE
								J	EC A-361992	EE	5-92
		–	–	–	–			H	ECN A-354092	MO	2-88

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL .125 DIA SOCKET				505048-3
				–
PAD LETTER	WIRE SIZE	CRIMP HEIGHT		–
A	14	.070		–
B	16	.060		–
C	18	.055		–
D	NOT	USED		–
CRIMP	SIZE	TYPE	FEED	–
WIRE	.090	F	.520	
INSUL.	.155	F		
SET UP GAGE 679130-1		–		
INSULATION RANGE .125 DIA MAX		WIRE RANGE 18-14		
EXPLODED VIEW A-6033-5, -6				

REMARKS:

⚠1 RECOMMENDED SPARE PARTS

2. TOOL MOUNTING FROM RAM OUTWARD: 7, 18, 77 & 6.

⚠3 REVERSE FEED ARM AT ASSY.

4. FOR HARDWARE, SEE 1-687012-8

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PRE FEED
AMP-O-LECTRIC

THIS APPLICATOR IS TO BE USED ON

AMP-O-LECTRIC 565435-5
– –

SERIAL NO. | DATE SHIPPED

CUSTOMER NAME AND ADDRESS

DR. 2-14-92 M. OBRINE
CHK'D 2-26-92 M. OBRINE
APP'D 3-5-92 J. WOLFE

A | DRWG NO 687352-2 | SHEET 1 OF | REV J

LOC A
DIST 66