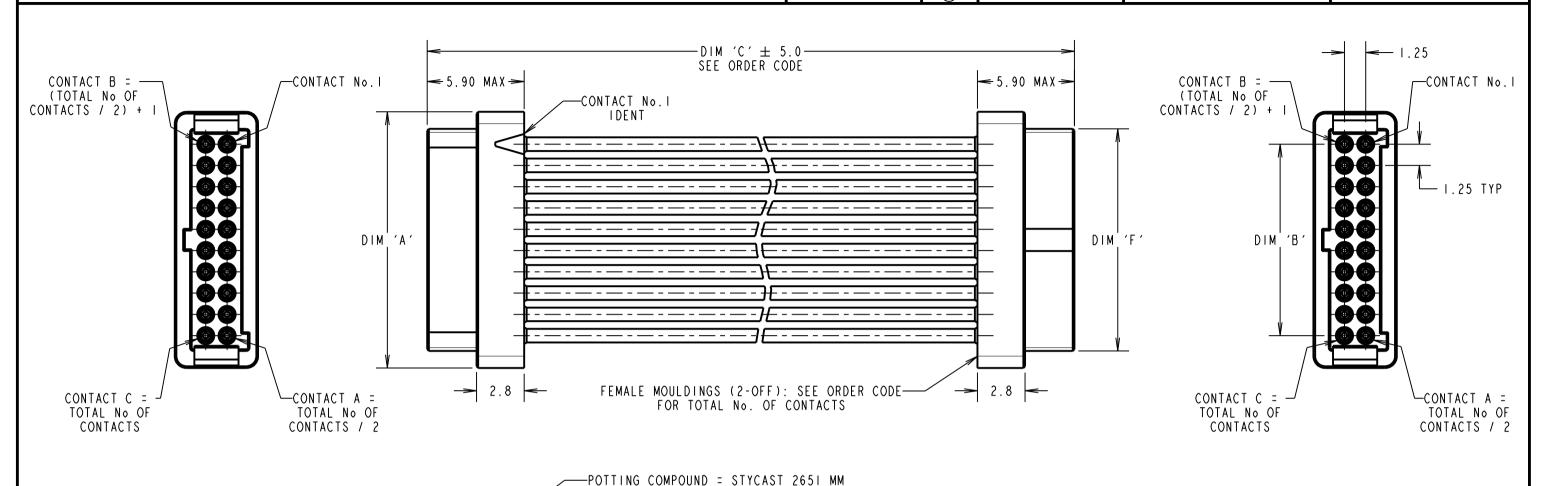
## Customer Information

DRAWING No.: G125-FCXXX05L0-XXXXF IF IN DOUBT - ASK NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm



WIRE TYPE FOR ALL WIRE GAUGES = BS 3G 210 TYPE A



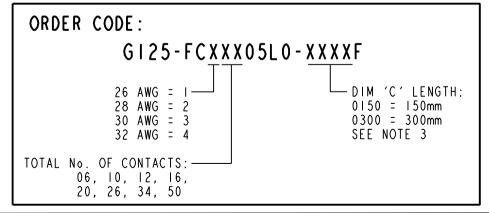
PATENT GRANTED - US 13/848813 PATENT PENDING - GB 1205109.0 PATENT PENDING - EP 13159969.8

I. WIRING OF CABLES:

DIM 'A'	(TOTAL No. OF CONTACTS - 2) x 0.625 + 3.80
DIM 'B'	(TOTAL No. OF CONTACTS - 2) x 0.625
DIM 'F'	(TOTAL No. OF CONTACTS – 2) x 0.625 + 1.80

DIM 'A'	(TOTAL No. OF CONTACTS – 2) x 0.625 + 3.80
DIM 'B'	(TOTAL No. OF CONTACTS - 2) x 0.625
DIM 'F'	(TOTAL No. OF CONTACTS - 2) x 0.625 + 1.80

-WHITE PTFE WIRE:



S/AREA:

	1 1	l 1	I
MGP	4	30.08.16	13389
NAME	188.	DATE	C/NOTE
APPRO	OVED:	MGP	
CHEC	KED:	MSP	
DRAWI	٧:	S.FLOW	ER
CUSTO	OMER F	REF.:	
ASSEM	MBLY (	ORG :	

	CONTACT   TO CONTACT  , CONTACT 2 TO CONTACT 2,	
	CONTACT 3 TO CONTACT 3 CONTACT A TO CONTACT A	
	CONTACT B TO CONTACT B CONTACT C TO CONTACT C.	
2.	CABLE ASSEMBLIES WILL BE PACKED IN BAGS OF 10.	
3.	CUSTOM LENGTH CABLE ASSEMBLIES CAN BE PRODUCED FROM 60mm	
	TO 9999mm. CONTACT OUR CABLE TEAM ON CABLES@HARWIN.COM.	



BACK POTTING WITH CATALYST 9

(SEE ORDER CODE FOR GAUGE)

THIS DRAWING AND ANY
INFORMATION OR DESCRIPTIVE
MATTER SET OUT HEREON ARE
CONFIDENTIAL AND COPYRIGHT
PROPERTY OF THE HARWIN
GROUP AND MUST NOT BE
DISCLOSED, LOANED, COPIED
OR USED FOR MANUFACTURING,
TENDERING OR FOR ANY
OTHER PURPOSE WITHOUT
THEIR WRITTEN PERMISSION.

SECTION X-X

TOLERANCES	M
X. = ±1mm	
X.X = ±0.50mm	
X.XX = ±0.10mm	
X.XXX = ±0.01mm	Ţ.
ANGLES - ±5°	Ľ

UNLESS STATED

TERIAL:			
	SEE	SHEET	3
итсн	SEE	SHEET	3

TITLE: G125 SERIES FEMALE CRIMP TO FEMALE CRIMP CABLE ASSY

DRAWING NUMBER:

G125-FCXXX05L0-XXXXF

## Customer Information Sheet

DRAWING No.: G125-SERIES COMPONENT SPECIFICATION

IF IN DOUBT - ASK

(c)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIALS:

MOULDING, PICK & PLACE CAP:

POLYAMIDE, PA4T-GF30 FR(40) UL94V-0, HALOGEN FREE. FREE OF RED PHOSPHORUS

CONTACTS:

MALE PC-TAIL/SMT = PHOSPHOR BRONZE

MALE CRIMP = BRASS

ALL FEMALE CONTACTS = COPPER ALLOY

LATCHES:

COPPER NICKEL TIN ALLOY

BACK POTTING COMPOUND (CABLE ASSEMBLIES ONLY): STYCAST 2651 MM BACK POTTING WITH CATALYST 9

FINISH:

ALL CONTACTS:

0.2-0.3μ GOLD OVER NICKEL

LATCHES:

3.0µ 100% TIN OVER NICKEL

MECHANICAL:

DURABILITY = 1000 OPERATIONS INSERTION FORCE = 2.8N MAX WITHDRAWAL FORCE = 0.2N MIN

ENVIRONMENTAL:

CLASSIFICATION: 65/150/96 HOURS AT 95% RH

TEMPERATURE RANGE:

EIA-364-32 : 2000 TEST CONDITION IV, DWELL

30mins, 5 CYCLES -65°C TO +150°C

- \* EIA-364-28D : 1999: TEST CONDITION IV: VIBRATION SEVERITY: 10Hz TO 2000Hz, 1.5MM, 198 mm/s<sup>2</sup> (20G). DURATION 2Hr
- \* EIA-364-27B : 1996: TEST CONDITION E SHOCK SEVERITY: 981 mm/s<sup>2</sup> (100G) FOR 6ms IN Z AXIS, 490 mm/s<sup>2</sup> (50G) FOR IIm/s IN X&Y AXIS.

\* EIA-364-01A : 2000: ACCELERATION: 490 mm/s<sup>2</sup> (50G) \* BUMP SEVERITY: 390 mm/s<sup>2</sup> (40G). 4000± 10 BUMPS

\* TESTED WITH LATCHED CONNECTORS

ELECTRICAL:

CURRENT RATING:

EIA-364-70A : 1998: INDIVIDUAL CONTACT IN ISOLATION AT 25°C = 2.8A MAX

EIA-364-70A : 1998: ALL CONTACTS SIMULTANEOUSLY AT 25°C = 2.0A MAX

CONTACT RESISTANCE:

EIA-364-06C : 2006: INITIAL CONTACT RESISTANCE =  $20m\Omega$  MAX

EIA-364-06C : 2006: CONTACT RESISTANCE AFTER CONDITIONING =  $25 \text{m}\Omega$  MAX

WORKING VOLTAGE:

EIA-364-20C : 2004: SEA LEVEL (1006mbar) = 450V AC/DC PEAK EIA-364-20C : 2004: ALTITUDE LEVEL (44mbar) = 250V AC/DC PEAK

VOLTAGE PROOF AT SEA LEVEL (1013mbar) = 600V AC/DC PEAK

INSULATION RESISTANCE:

EIA-364-21C : 2000: INSULATION RESISTANCE (INITIAL) = 10 G $\Omega$  MIN AT 500V DC

EIA-364-21C : 2000: INSULATION RESISTANCE (AFTER CONDITIONING = >1 G $\Omega$  MIN AT 500V DC

FOR FULL COMPONENT SPECIFICATION SEE C125XX (LATEST ISSUE).



PATENT PENDING - UK 1205109.0

SF 11.01.13 11910

NAME DATE C/NOTE

APPROVED: S.FLOWER

CHECKED: S.BENNETT

DRAWN: S.FLOWER

HARWIN

www.harwin.com technical@harwin.com THIS DRAWING AND ANY
INFORMATION OR DESCRIPTIVE
MATTER SET OUT HEREON ARE
CONFIDENTIAL AND COPPRIGHT
PROPERTY OF THE HARWIN
GROUP AND MUST NOT BE
DISCLOSED, LOANED, COPIED
OR USED FOR MANUFACTURING,
TENDERING OR FOR ANY
OTHER PURPOSE WITHOUT
THEIR WRITTEN PERMISSION.

ľ	TOLERANCES
	= ±1mm
	X.X = ±0.25mm X.XX = ±0.10mm
	X . XXX = 0 . 0 I mm
	AMGLES = 35°
L	UNLESS STATED

MATERIAL:

SEE ABOVE

TITLE:

G125 SERIES COMPONENT SPECIFICATION

FINISH: SEE ABOVE

DRAWING NUMBER:

G125-SERIES CONNECTORS

SHT 3 OF