










How to choose the right masking tape.

3M™ Color Masking Tapes make it easy to select the right tape for most applications. Asking a few simple questions up front should narrow choices down to one or two ideal tapes:



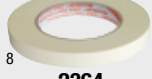



- How much heat will the tape be exposed to?
- How long will the tape be applied before removal?
- How much holding power does the job require—low, medium or high?
- How important is a razor-sharp paint edge?

Class 1 Masking

Crepe		Flatback	
Product Number		Product Number	
	2693 up to 325°F		2525 up to 300°F
	231 up to 300°F		2526 up to 300°F
	232 up to 250°F		2750 up to 250°F
	233+ up to 250°F		

Try the new ScotchBlue™!





Class 2 Masking

	2380 up to 325°F		2517 up to 300°F
	2364 up to 300°F		2460 up to 300°F
	234 up to 250°F		2480S up to 200°F

NEW!

NEW!

Class 3 Masking

	2307 up to 200°F		2515 up to 200°F
	200 up to 200°F		
	2214 up to 150°F		

Increasing holding power, line sharpness, clean removal time and temperature resistance >>

Increasing holding power, backing strength and temperature resistance >>



2750

ScotchBlue™ Industrial Masking Tape 2750

- Temperature resistance: up to 250°F
- Holding strength: high
- Clean removal: up to 3 days
- Superior UV and bleed-through resistance



2460

Scotch® Ultimate Paint Edge Masking Tape 2460

- Temperature resistance: up to 300°F
- Holding strength: low to medium
- Clean removal: better than traditional masking tapes
- Long, straight, sharp paint lines



2480S

Scotch® 60-Day Ultimate Paint Edge Masking Tape 2480S




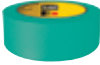


- Temperature resistance: up to 200°F
- Holding strength: low to medium
- Clean removal: up to 60 days—even in the sun
- Razor-sharp paint edges

ScotchBlue™ 2080 and 2090 tapes are designed for use at room temperature.

NOTE: All temperatures are for a 30-minute bake.



3M™ Color Masking Tapes Attributes

3M™ Color Masking Tape	2750	2090	233+	2480S	2460	2080
ATTRIBUTES		 19				 20
Color	Blue	Blue	Green	Sea Green	Gold	Blue
Backing/Adhesive	Crepe/*NR	Crepe/Acrylic	Crepe/*NR	Flatback/Acrylic	Flatback/Acrylic	Flatback/Acrylic
Holding strength to common surfaces (i.e. steel, paints):						
Low				Recommended	Recommended	Recommended
Medium		Recommended				
High	Recommended		Recommended			
Hold to and remove cleanly from specialty surfaces:						
Stainless steel	Recommended	Recommended	Recommended	Recommended	Recommended	Recommended
EPDM rubber	Recommended	Recommended	Recommended	Recommended	Recommended	Recommended
Paint compatibility	Latex and Solvent (including ketone-based paints)	Latex (not ketone-based paints)	Latex and Solvent (including ketone-based paints)	Latex and Solvent (including ketone-based paints)	Latex and Solvent (including ketone-based paints)	Latex and Solvent (not ketone-based paints)
Recommended Max Bake Temperature	250°F	Room Temp	250°F	200°F	300°F	Room Temp
Adhesion to Steel oz./in. width	38	25	36	13	9	12
Tensile Strength lbs./in. width	27	27	25	18	17	19
Elongation at Break (%)	8	6.7	10	6	5	6
Tape Thickness (mils)	6.3	5.4	6.7	4.0	3.3	3.8
Clean Removal on Opaque Surfaces: Up to __ Days	3	14	3	60	TBD	60

*NR = Natural Rubber



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