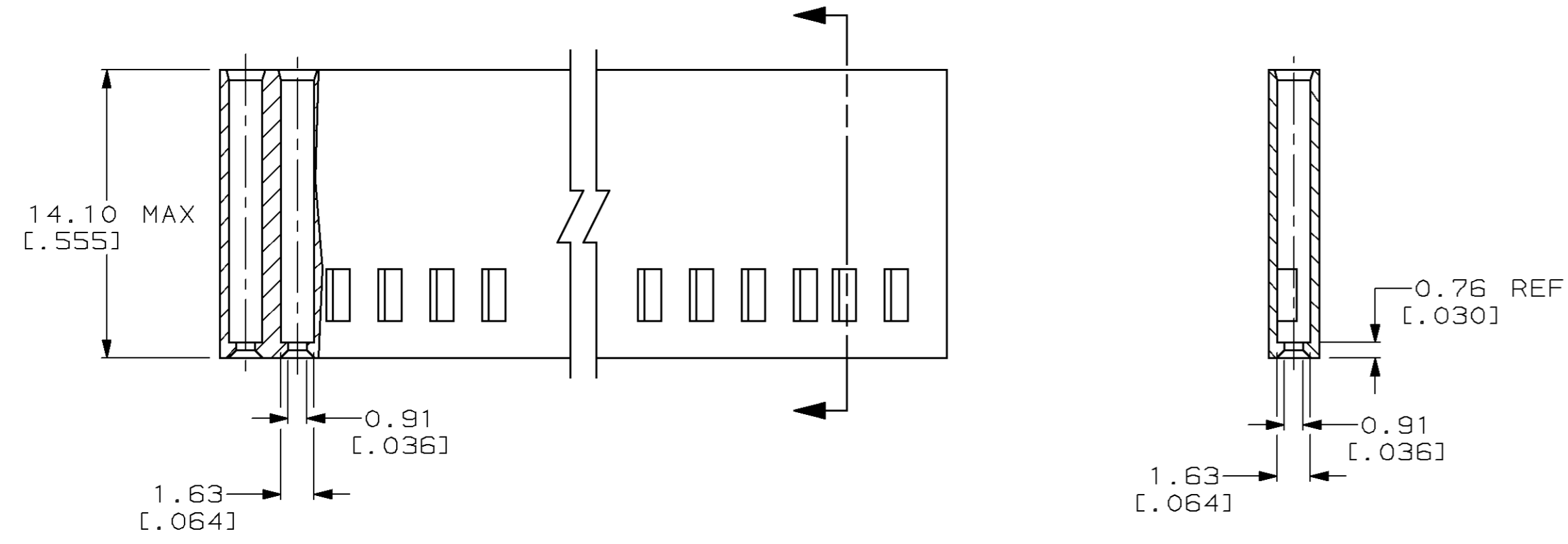
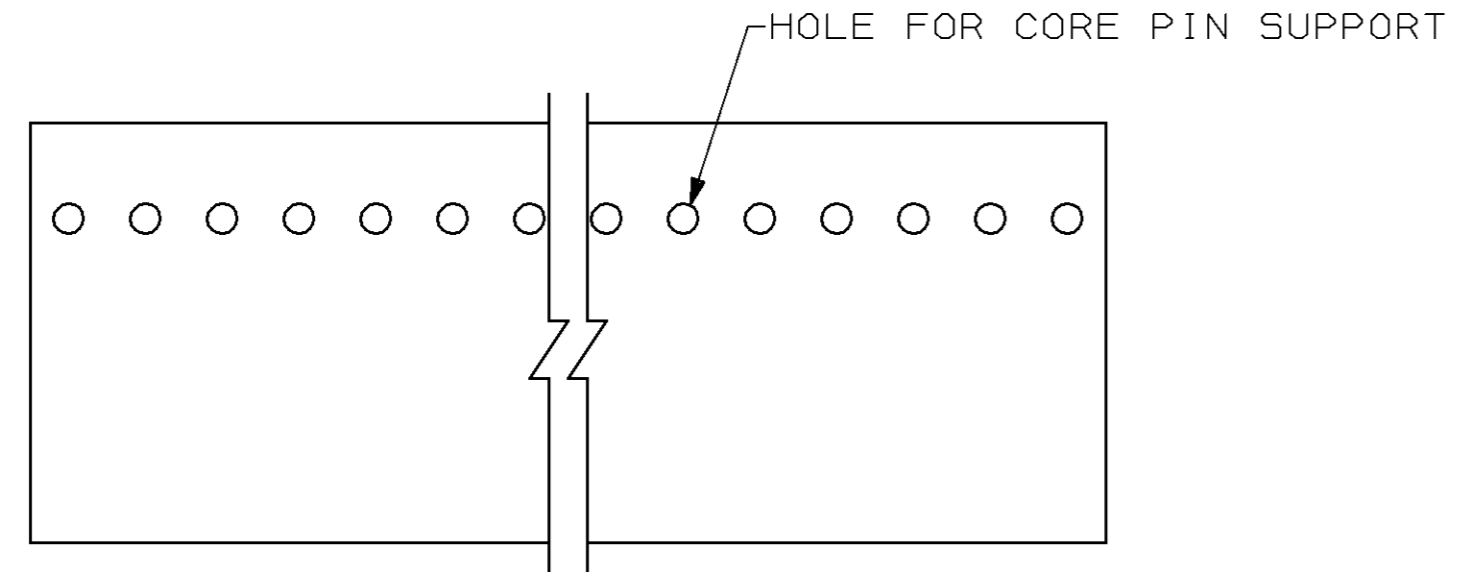
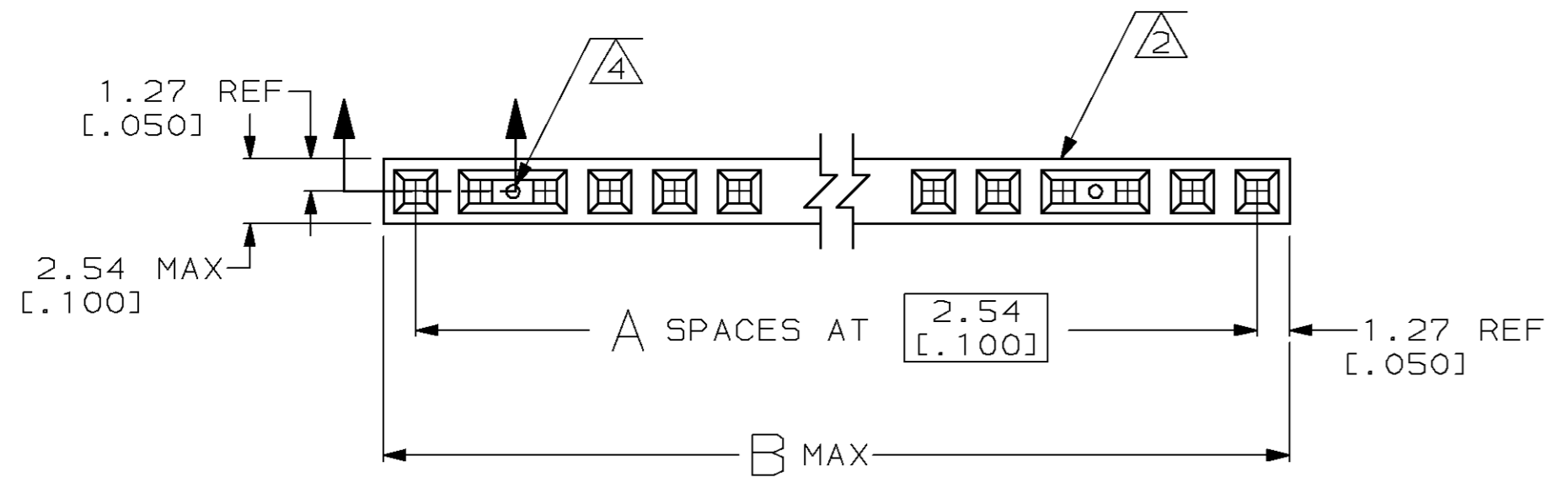


LOC	DIST	P	F	ZONE	LTR	DESCRIPTION	DATE	APPD
AD	39					REV PER AD-5030	01-91	KIH
						OBS PER 0010-0783-93	1-94	BS
						OBS PER 0010-1009-93	1-94	BS
						REV PER 0010-0680-96	5-96	JH
						PER EC 0010-0840-96	T.S. 12-19-96	JW



- ① GLASS FILLED POLYESTER, COLOR - BLACK
- ② MAX BOW : SEE TABLE
- ③ OBSOLETE PART NUMBER
- ④ RECESSED AREA AROUND GATE PERMISSIBLE. THIS FEATURE IS ALONG CENTERLINE OF MATING FACE.



NUMBER OF POSITION	MAXIMUM BOW
25 TO 36	.010 IN./IN.
19 TO 24	.006 IN./IN.
11 TO 18	.003 IN./IN.
2 TO 10	.002 IN./IN.

ALLOWABLE BOW

91.44 [3.600]	35	36	③ 3-530554-5
88.90 [3.500]	34	35	③ 3-530554-4
86.36 [3.400]	33	34	③ 3-530554-3
83.82 [3.300]	32	33	③ 3-530554-2
81.28 [3.200]	31	32	③ 3-530554-1
78.74 [3.100]	30	31	③ 3-530554-0
76.20 [3.000]	29	30	③ 2-530554-9
73.66 [2.900]	28	29	③ 2-530554-8
71.12 [2.800]	27	28	③ 2-530554-7
68.58 [2.700]	26	27	③ 2-530554-6
66.04 [2.600]	25	26	③ 2-530554-5
63.50 [2.500]	24	25	③ 2-530554-4
60.96 [2.400]	23	24	③ 2-530554-3
58.42 [2.300]	22	23	③ 2-530554-2
55.88 [2.200]	21	22	2-530554-1
53.34 [2.100]	20	21	③ 2-530554-0
50.80 [2.000]	19	20	1-530554-9
B	A	NO OF POSN	PART NUMBER

48.26 [1.900]	18	19	③ 1-530554-8
45.72 [1.800]	17	18	1-530554-7
43.18 [1.700]	16	17	③ 1-530554-6
40.64 [1.600]	15	16	1-530554-5
38.10 [1.500]	14	15	③ 1-530554-4
35.56 [1.400]	13	14	③ 1-530554-3
33.02 [1.300]	12	13	③ 1-530554-2
30.48 [1.200]	11	12	1-530554-1
27.94 [1.100]	10	11	③ 1-530554-0
25.40 [1.000]	9	10	530554-9
22.86 [.900]	8	9	③ 530554-8
20.32 [.800]	7	8	530554-7
17.78 [.700]	6	7	530554-6
15.24 [.600]	5	6	③ 530554-5
12.70 [.500]	4	5	530554-4
10.16 [.400]	3	4	530554-3
7.62 [.300]	2	3	530554-2
5.08 [.200]	1	2	530554-1
B	A	NO OF POSN	PART NUMBER

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES]		PART NO	
DR 01/19/91 KATE HELM	AMP Incorporated Harrisburg, PA 17105-3608	NAME	HSG, MINI-TANDEM SPRING, SGL-ROW, .100¢
CHK 01/19/91 KATE HELM		FINISH	
APPD 01/19/91 KATE HELM		PRODUCT SPEC	
3 PLC DEC ± 0.13(.005) ANGLES ± -		APPLICATION SPEC	
MATERIAL	- ①	SIZE	D 00779
FINISH	-	CAGE CODE	530554
WEIGHT	-	DRAWING NO	530554
		SCALE	4:1
		SHEET	1 OF 1

