

APPLICATOR PARTS LIST

TYPE  
SIDEWISE DUO TYNE FLAG

AMP INCORPORATED  
HARRISBURG, PENNA.

APPLICATOR PARTS LIST				TYPE			AMP INCORPORATED					
APPLICATOR PARTS LIST				SIDEWISE			DUO TYNE FLAG					
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA			TERMINALS	
1	WIRE CRIMPER 453933-3	1	<del>453933-3</del>	42	Shear Plate - Left	1	811855-1	TO APPLY TERMINAL			66119-	
2	INS. CRIMPER	1	1-472820-1	43	Shear Block - Right	1	386372	COMMON			583379-	
3	ANVIL	1	465415-1	44	Floating Shear	1	465406	WIRE SIZE	CRIMP HEIGHT		530000-	
4	ANVIL SPACER	1	811780-2	45	Retaining Plate Front	1	811714-2	.26				
5	SHEAR BLADE			46	Retaining Plate - Rear	1	810822-1	24	.039			
6	REAR SHEAR PLATE			47	Spring - Shear Return	1	374322					
7	SHEAR BLADE SPACER			48	Shear Depressor 457097-1	1	<del>457097-1</del>					
8	FRONT SHEAR PLATE			49	Key - Shear Retainer	1	386358	22				
9	REAR ANVIL SPACER PLT.			50	<del>Mount - Guard</del>	1	<del>811306-1</del>	CRIMP	SIZE	TYPE	FEED	
10	Front Strip Hold	1	811593-1	51				WIRE	.062	WFR	.560	
11	TOOL SPACER	1	371086	52				INSUL.	.090	WFR		
12	CRIMP SPACER	1	370873	53				SLEEVED				
13	FRONT STRIP GUIDE	1	810971-3	54	Spacer R. Strip Guide	1	811527-3	INSULATION RANGE	WIRE RANGE			
14	REAR STRIP GUIDE 465440-4	1	<del>465440-4</del>	55				.035 - .050	26 - 22			
15	RAM 473699	1	<del>473225</del>	56	Spacer Depressor	1	370691	EXPLODED VIEW	AI - 8012			
16	TOOL HOLDER			57	Depressor Terminal	1	811936-1	A-6002-1, -6			FOREIGN	
17	ADJ. CRIMP MOUNT Ass'y.	1	465392-9	58	SCREW, Soc. Hd. CAP 6-32 x 3/8	1	2-21000-1	REMARKS:			280277	
18	ADJ. BLOCK			59	NUT, HEX. 6-32	1	21018-5	.110 Max. Ins. Crimp Ht.				
19	APPLICATOR MOUNT ASSY.			60				Δ Mt. on Item 13				
20	BASE PLATE	1	465100	61				TOP TOOL MT. SEQUENCE				
21	BASE BLOCK	1	465101	62				ITEM 56, 57, 11, 12, 17 & 48				
22	STRIP GUIDE PLATE	1	465513-7	63								
23	ANVIL HOLDER			64	<del>Tension Adj. Plate</del>	1	<del>374999</del>					
24	Wire Stop Guide	1	811787-2	65	Tension Adj. Plate	1	374999					
25	STRIPPER Wire Stop	1	386361-1	66	<del>2-21000-1</del>	1	<del>2-21000-1</del>					
26	STRIPPER MOUNT	1	386362	67	PAPER SEPARATOR	1	694927-1					
27	RETAINER PLATE	1	389078	68	SPREADER ASSY.	1	453596-1					
28	STRIPPER MOUNT BRACKET	1	387715-1	69								
29	STRIPPER BUSHING	1	389049-1	70								
30	STOCK DRAG	1	386955	71								
31	STOCK DRAG HANDLE			72								
32	STOCK DRAG STUD 374900	1	<del>370573</del>	REV.	REVISION RECORD	DATE	BY	ECN				
33	STOCK DRAG SPRING	1	370572	A	SUPERSIDES - 1	10-29-68	RB	L-6238				
34	STOCK DRAG ADJ. SCREW Nut	1	21022-3	B	ITEM 54 WAS 811527-1	12-23-68	RB	L-6374				
35	FEED FINGER HOLDER	1	386942	C	14, 32 & 52	4-8-69	RB	L-6577				
36	FEED FINGER	1	386941	(1)	ADD ITEM 58 383379	4-23-69	RB	L-6627				
37	FEED FINGER TIP	1	387251	D	ITEM 1 WAS 3-625003-2	8-13-69	RB	L-6393				
38	FEED FINGER Guide Δ	1	689915-2	E	REV PER ECN	7-26-71	RB	L-8409				
39	BASE CASTING	1	570238	F	48 WAS 387265-7	9-25-71	RB	L-8509				
40	GUARD 457665-1	1	<del>811306-1</del>	G	ADD ITEM 67 & 68	2-2-72	RB	L-8701				
41	<del>Mount - Guard</del>	1	<del>811306-1</del>	H	REV PER ECN	3-20-72	RB	L-8731				

WIRE SIZE	CRIMP HEIGHT	TERMINALS
.26		66119-
24	.039	583379-
22		530000-
CRIMP	SIZE	TYPE
WIRE	.062	WFR
INSUL.	.090	WFR
SLEEVED		.560

INSULATION RANGE .035 - .050 WIRE RANGE 26 - 22  
 EXPLODED VIEW AI - 8012  
 A-6002-1, -6  
 REMARKS:  
 .110 Max. Ins. Crimp Ht.  
 Δ Mt. on Item 13  
 TOP TOOL MT. SEQUENCE  
 ITEM 56, 57, 11, 12, 17 & 48

**INACTIVE**  
**FOR REPLACEMENT ONLY**

DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT		
THIS APPLICATOR IS TO BE USED ON AMP-O-ELECTRIC 1-471273-3		
SERIAL NO. DATE SHIPPED DESIGNED		
CUSTOMER NAME AND ADDRESS CHK'D.		
APPLICATOR NUMBER REV. SHEET		
AMP-O-ELECTRIC Feed Mech. 692110-2	REV. R2	SHEET 1 OF 1

K REV PER ECN L-9645 TR 45-73  
 KI ADD TERM #280277 R1459 JUN 12-76-75

J 48 WAS 453302-1 ADDED 10-6-72 RB L-9224  
 INACTIVE - FRG R9399 3-2-73 RB L-9278

OK