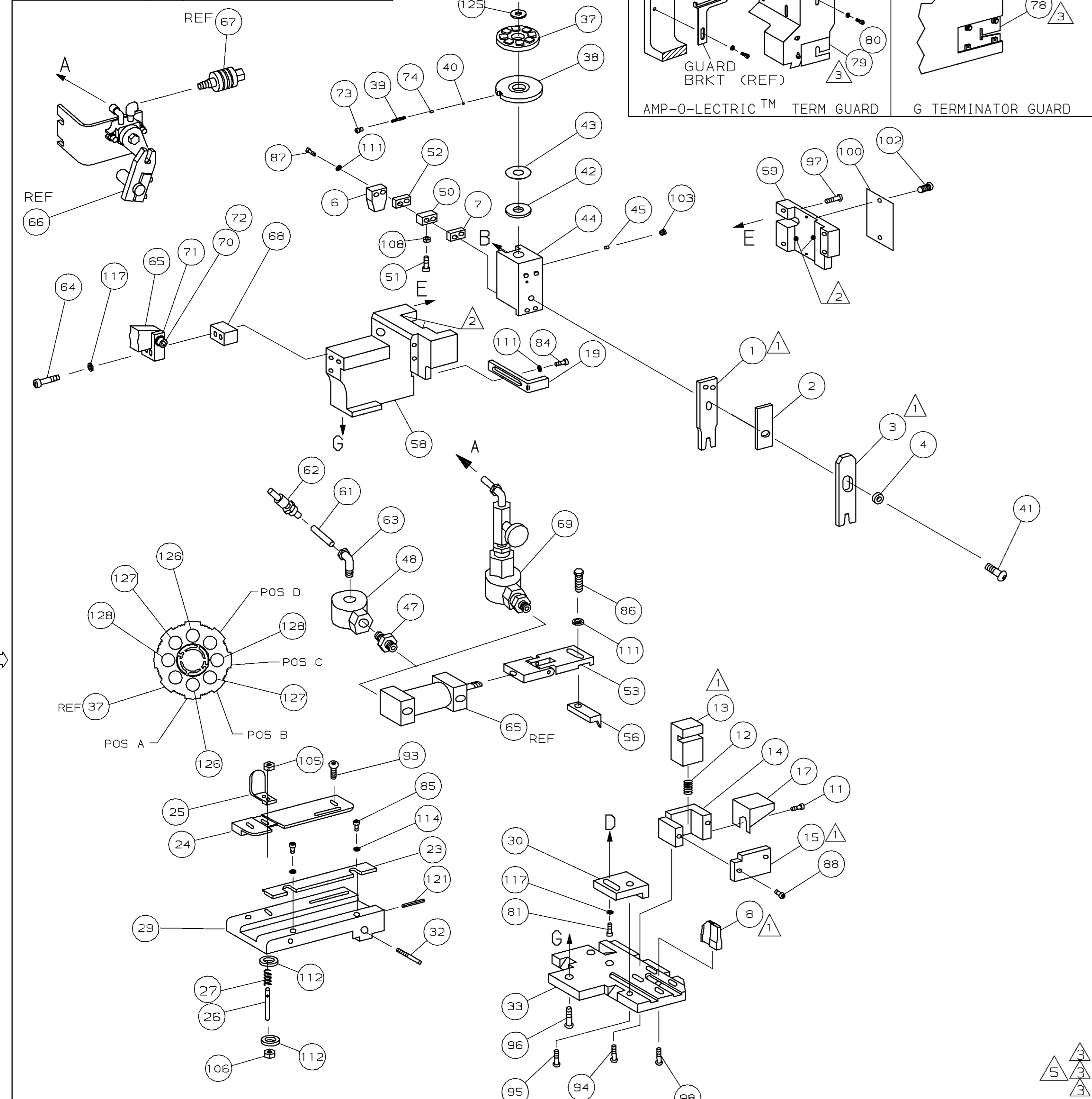


PART NUMBER	REV	FIRST USED
466209-1	S	122500-1 OR 467000-1
466209-2	S	565435-5
466209-3	S	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 ITEM 79 REQUIRED FOR -1 WHEN USING A "T" BENCH TERMINATOR

TERMINAL NAME: HERMAPHRODITIC TERMINAL		350651			
PAD LTR	CRIMP HEIGHT	WIRE SIZE			
A	.103 ±.002 [2.62 ±0.05mm]	12			
B	.092 ±.002 [2.34 ±0.05mm]	14			
C	.085 ±.002 [2.16 ±0.05mm]	16			
D	NOT	USED			
CRIMP	SIZE	TYPE	RANGE		
WIRE	.140 [3.56mm]	F	16-12		
INSUL	.310 [7.87mm]	F	.150-.260		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	114-1004	1.060	408-8040	458637-1	758

QTY REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO		
2	2	2	-	C	9-354778-2	PIN, WIRE DISC (.2955)C	129
2	2	2	-	C	7-354778-8	PIN, WIRE DISC (.2885)B	127
2	2	2	-	C	4-354778-9	PIN, WIRE DISC (.2740)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
1	1	1	-	A	4-21028-0	PIN, SLT SPR (Ø.093x.75) ST GDE PL	121
							120
							119
3	3	3	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	118
							117
							116
2	2	2	-	A	21024-3	WASHER, LOCK (#6) FRONT STP GUIDE	115
							114
2	2	2	-	A	1-21899-3	WASHER, FLAT #8	112
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
							110
							109
							108
							107
1	1	1	-	A	21021-2	NUT, HEX (6-32 SL) DRAG	106
1	1	1	-	A	21018-6	NUT, HEX MACH (8-32) DRAG	105
							104
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
							101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
							99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HSG	96
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLK	95
2	2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
2	2	2	-	A	1-21002-6	SCR, BHC (8-32x.25) R STP GDE	93
							92
							91
							90
							89
2	2	2	-	A	1-21000-8	SCR, SHC (6-32x.25) R SHEAR PLATE	88
2	2	2	-	A	2-21000-9	SCR, SHC (8-32x.75) DEP-HOLD	87
1	1	1	-	A	2-22603-1	SCR, HEX HD (8-32x.38) FEED FINGER	86
2	2	2	-	A	2-21000-4	SCR, SHC (6-32x1.00) F ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
							83
							82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL	81
-	1	-	-	B	455755-4	GUARD ASSY	80
-	-	-	-	B	467005-2	GUARD ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
1	1	1	-	A	4-21002-8	SCR, BHC (3/8x1.00) FEED MT	72
1	1	1	-	B	459610-1	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO		
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
1	1	1	-	A	4-21002-8	SCR, BHC (3/8x1.00) FEED MT	72
1	1	1	-	B	459610-1	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO		
1	1	1	-	A	21024-8	WASHER, LOCK (3/8) FEED BRKT	70
-	1	-	-	C	692655-5	AIR FEED VALVE ASSY	69
1	1	1	-	A	461690-1	SPACER, AIR FEED	68
-	REF	-	-	A	24042-2	VALVE, SHUT OFF	67
-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	66
1	1	1	-	B	461065-2	AIR FEED ASSY (2 INCH)	65
2	2	2	-	A	4-21000-3	SCR, SHC (10-32x2.00) AIR ASSY	64
1	-	1	-	A	983427-6	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
1	-	1	-	A	23238-1	QUICK DISCONNECT	62
21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	61
							60
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	454485-1	HOUSING	58
							57
1	1	1	-	B	690749-2	PAWL, FEED	56
							55
							54
1	1	1	-	B	461062-1	FEED FINGER ASSY	53
1	1	1	-	C	5-240641-4	SPACER, DEPRESSOR	52
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A	690753-1	SPACER, TONKER	50
							49
1	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	48
1	-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47
							46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-1	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	690686-2	BOLT, CRIMPER (5/16x1.00)	41
1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	-	C	690142-1	DISC, INSULATION	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
							34
1	1	1	-	D	458143-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
							31
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	461142-1	PLATE, STRIP GUIDE	29
							28
1	1	1	-	A	3-22280-5	SPRING, DRAG	27
1	1	1	-	B	22354-8	STUD, DRAG	26
1	1	1	-	B	387650-8	DRAG, TERMINAL	25
1	1	1	-	D	1-460462-1	GUIDE, STRIP (REAR)	24
1	1	1	-	A	460461-2	GUIDE, STRIP (FRONT)	23
							22
							21
							20
1	1	1	-	B	690472-2	STRIPPER	19
							18
1	1	1	-	A	691668-1	GUARD, CHIP (REAR)	17
							16
1	1	1	-	B	690464-4	PLATE, SHEAR (REAR)	15
1	1	1	-	B	690462-1	HOLDER, SHEAR (REAR)	14
1	1	1	-	C	690463-1	SHEAR, FLOAT (REAR)	13
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	-	B	690461-1	STOP, SHEAR	11
							10
							9
1	1	1	-	C	454356-7	ANVIL	8
1	1	1	-	C	3-240641-5	SPACER, DEPRESSOR (REAR)	7
1	1	1	-	A	453393-3	DEPRESSOR, SHEAR (REAR)	6
							5
1	1	1	-	B	1-238009-3	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	461143-1	CRIMPER, INSULATION	3
1	1	1	-	B	1-455888-5	SPACER, CRIMPER	2
1	1	1	-	C	456411-8	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO		
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

LOC A
DIST 66

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