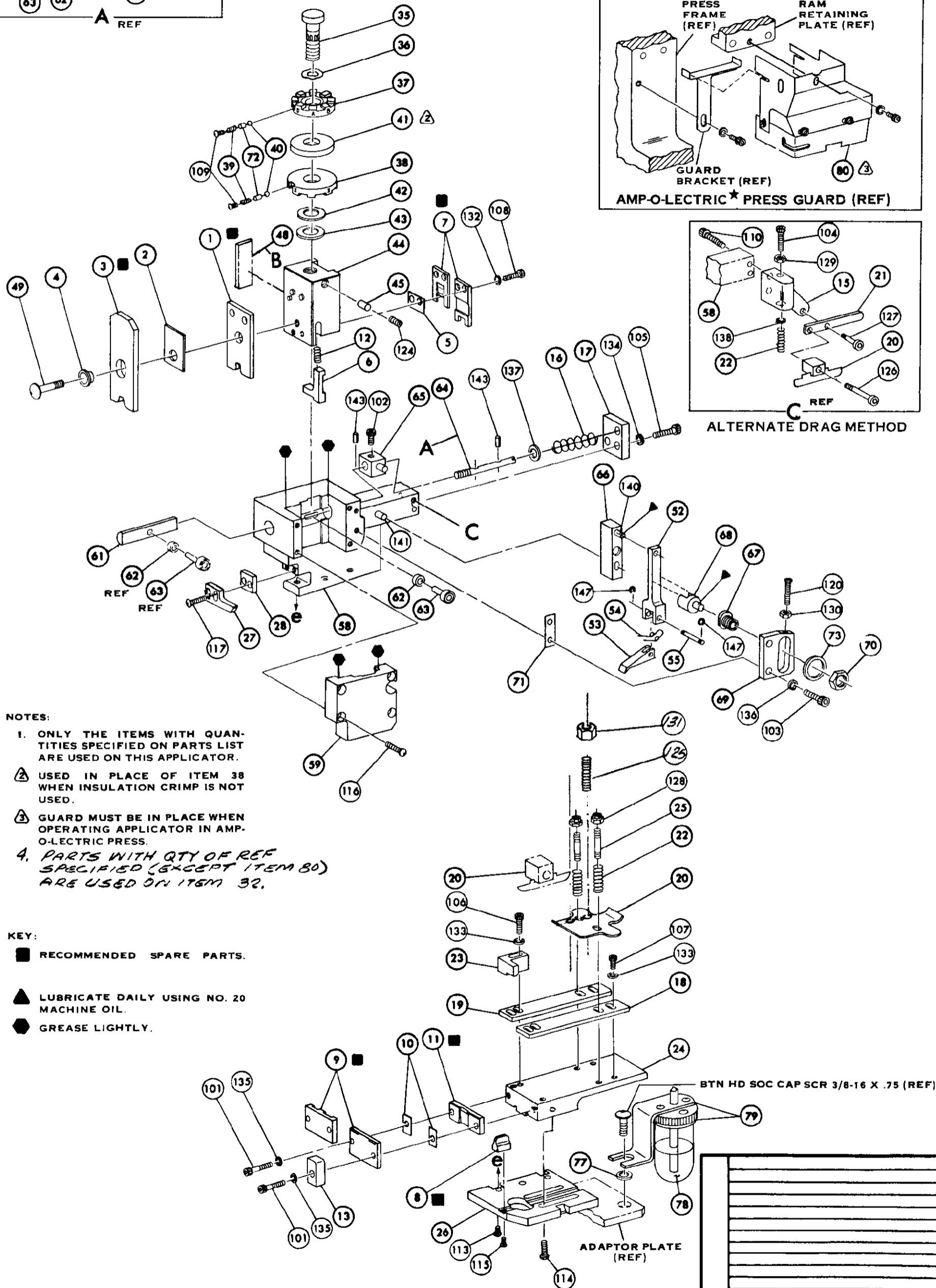
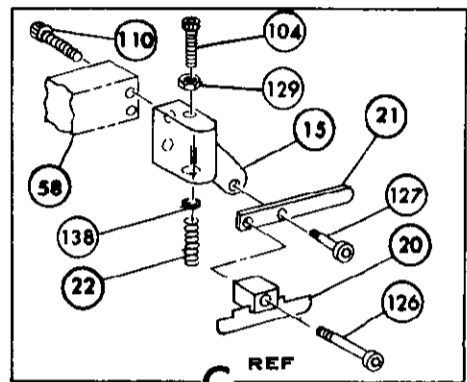
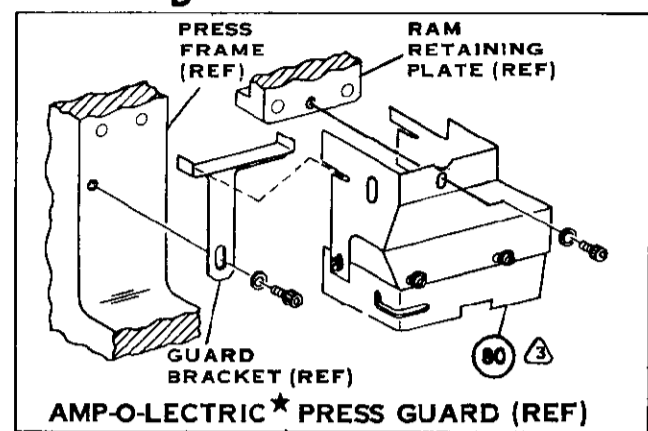
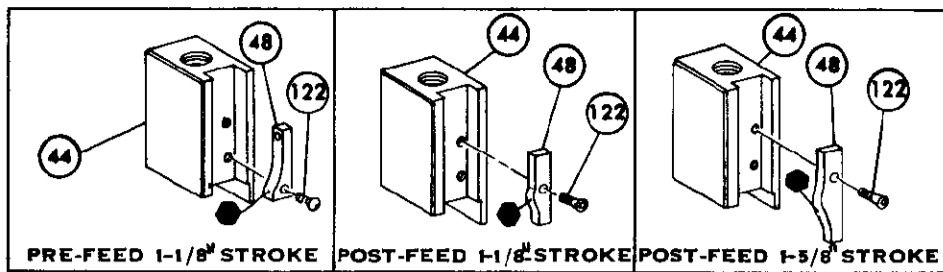
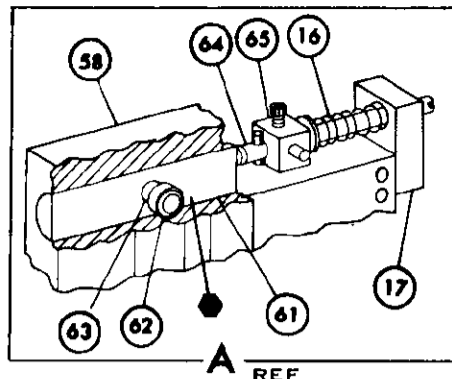


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- NOTES:**
- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 80) ARE USED ON ITEM 32.

- KEY:**
- RECOMMENDED SPARE PARTS.
 - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT YOU WILL MAINTAIN THE CONFIDENTIALITY OF THIS INFORMATION. WITHOUT WRITTEN AUTHORIZATION FROM AMP INCORPORATED, HARRISBURG, PA.

DIMENSIONS IN INCHES DO NOT SCALE PRINT

TRADEMARK OF AMP INCORPORATED

REQ.	PART NO.	DESCRIPTION	NO.	REQ.	PART NO.	DESCRIPTION	NO.
			162	REF	690517-1	SPACER	71
			161		22594-8	HEX, NUT	70
			160		240628-1	PLATE, ADJ	69
			159		240626-1	SHAFT, PIVOT	68
			158		240633-1	BUSHING	67
			157		455680-1	LEVER, INTERMEDIATE	66
			156		240629-1	BLOCK, PIVOT	65
			155		240632-2	SCREW, ADJ	64
			154		240659-3	PIN, CAM ROLLER	63
			153		240658-1	CAM, ROLLER	62
			152	REF	454398-1	ROD, FEED	61
			151				60
			150	REF	454220-1	CAP, RAM	59
			149	REF	453736-1	HOUSING	58
			148				57
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	147				56
			146	REF	240624-1	PIN, FEED FINGER	55
			145	REF	691499-1	SPRING, FEED FINGER	54
			144	REF	240635-1	FINGER, FEED	53
REF	5- 21028-1	PIN, SLOT SPG (.12 DIA x .50) FEED ADJ ROD	143	REF	240634-1	LEVER, TERMINAL	52
			142				51
REF	1- 21030-7	PIN, DOWEL (.187 DIA x 1.50) HOUSING	141				50
REF	1- 21030-1	PIN, DOWEL (.187 DIA x .50) LEVER	140	1	7-21002-9	BOLT, CRIMPER	49
			139	1	690301-3	CAM, POST FEED 1- 1/8 STROKE	48
			138				47
			137				46
REF	21899-4	WASH, FLAT (NO. 6) DRAG SPRING	136	1	690191-1	PLUG, NYLON	45
REF	21024-5	WASH, LOCK (NO. 10) FEED ADJ PLATE	135	1	455674-1	RAM	44
2	21024-5	WASH, LOCK (NO. 10) SHEAR PLATES	134	1	690125-1	WASHER, LAMINATED	43
REF	21024-5	WASH, LOCK (NO. 10) FEED ROD GUIDE	133	1	690124-1	WASHER, RAM	42
5	21024-4	WASH, LOCK (NO. 8) STRIP GUIDE	132				41
2	21024-4	WASH, LOCK (NO. 8) SHEAR BLADE	131	2	23241-6	BALL, STEEL	40
REF	21018-4	NUT, HEX MACH (8-10) DRAG	130	2	690170-1	SPRING, COMPRESSION	39
REF	21068-5	NUT, HEX MACH (6-32) FEED ADJ PLATE	129	1	690142-1	DISC, INSULATION	38
			128	1	690692-3	DISC, WIRE	37
			127	1	22480-5	WASHER, SPRING	36
			126				35
			125				34
1	21009-2	SCR, SKT SET (1/4-20 x 25) NYLOK RAM	124				33
			123	1	458990-1	APPLICATOR, BASIC (SUB ASSY)	32
1	2- 21003-0	SCR, FLAT HD SOC CAP (6-32 x .50) CAM	122				31
REF	3- 21064-2	SCR, RDH HD MACH (6-32 x 1.50) FEED ADJ	121				30
			120				29
			119	1	690451-2	SPACER, STRIPPER	28
			118	1	240639-1	STRIPPER	27
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 x .50) STRIPPER	117	REF	455676-1	PLATE, BASE	26
REF	2- 21002-9	SCR, BTN HD SKT CAP (10-32 x .75) HSG CAP	116	2	22354-8	DRAG, STUD	25
			115	1	455678-5	PLATE, STRIP GUIDE	24
4	3- 21002-3	SCR, BTN HD SKT CAP (1/4-20 x .50) STR GDE PL	114	1	240825-6	PLATE, STRIP HOLD	23
REF	1-24073-9	SCR, BTN HD SKT CAP (1/4-20 x .75) BASE PLATE	113	2	4-22201-1	SPRING, DRAG	22
			112		240636-1	LEVER, DRAG	21
			111	1	454177-1	DRAG, STOCK	20
			110	1	454204-1	GUIDE, STRIP REAR	19
2	23030-1	SCR, SKT HD CAP (6-32 x .25) NYLOK C. P. DISC	109	1	454204-1	GUIDE, STRIP FRONT	18
2	221000-6	SCR, SKT HD CAP (8-32 x .38) SHEAR BLADE	108	REF	454178-1	GUIDE, FEED ROD	17
3	7-21000-4	SCR, SKT HD CAP (8-32 x .31) STRIP GUIDE	107	REF	4-22284-9	SPRING, FEED RETURN	16
2	2-21000-8	SCR, SKT HD CAP (8-32 x .62) STRIP GUIDE	106		454665-1	ADAPTOR, DRAG	15
REF	3- 21000-7	SCR, SKT HD CAP (10-32 x .75) FD ROD GUIDE	105				14
			104	1	690451-3	SPACER, HOLD DOWN	13
REF	3- 21000-6	SCR, SKT HD CAP (10-32 x .62) DRAG SPRING	103	1	23846-1	SPRING, HOLD DOWN	12
REF	3- 21000-4	SCR, SKT HD CAP (10-32 x .38) FD ADJ PLATE	102	1	240644-8	PLATE, REAR SHEAR	11
2	3- 21000-8	SCR, SKT HD CAP (10-32 x .88) SHEAR PLATES	101				10
REF	455745-1	GUARD WINDOW	80	1	1-690482-3	PLATE, FRONT SHEAR	9
			79	1	690474-5	ANVIL	8
			78	1	690474-5	BLADE, SLUG	7
			77	1	455892-7	HOLD DOWN	6
			76	1	1-240641-9	SPACER, SHEAR BLADE	5
			75	1	238009-1	SPACER, TUBULAR, INS CRIMPER	4
			74	1	1-456134-8	CRIMPER, INSULATION	3
REF	458109-1	WASHER, FLAT (SPECIAL)	73	1	455888-4	SPACER, INSULATION	2
2	690603-1	SPRING, ASSIST	72	1	2-456405-7	CRIMPER, WIRE	1

CRIMPING DATA				THIS APPLICATOR WILL APPLY	
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.060	#18		41650	
B	.054	#20		41651	
C	.052	#22		41652	
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	PRESS REF.	
WIRE	.080	F			
INSULATION	.120	F	.690	565435-5	
INSULATION RANGE	.080-.100	WIRE RANGE	22-18	APPLICATOR INSTRUCTION #8024	
REMARKS: AMP-O-LECTRIC POST FEED					
SET UP PAGE	LAYOUT NO.				
458638-1	96				
DRAWN	APPROVED				
10/27/73	Ken [Signature]				
CHECKED	REV.				
7/25/73	7/25/73				
SCALE	NAME				
NONE	None				
<div style="text-align: center;"> AMP INCORPORATED HARRISBURG, PENNA. </div>					
<div style="text-align: center;"> MINIATURE QUICK CHANGE APPLICATOR END-FEED (TAPER PIN) </div>					
LOC	NO.	REV.			
A	C	687876-2		DI	

REV	DATE	DESCRIPTION	BY	CHK
1	7-20-73	REACTIVATE 0150-6895-96	5-26	
2	7-20-73	100-6976-96	7-20-73	
3	7-20-73	100-6976-96	7-20-73	
4	7-20-73	100-6976-96	7-20-73	
5	7-20-73	100-6976-96	7-20-73	
6	7-20-73	100-6976-96	7-20-73	
7	7-20-73	100-6976-96	7-20-73	
8	7-20-73	100-6976-96	7-20-73	
9	7-20-73	100-6976-96	7-20-73	
10	7-20-73	100-6976-96	7-20-73	
11	7-20-73	100-6976-96	7-20-73	
12	7-20-73	100-6976-96	7-20-73	
13	7-20-73	100-6976-96	7-20-73	
14	7-20-73	100-6976-96	7-20-73	
15	7-20-73	100-6976-96	7-20-73	
16	7-20-73	100-6976-96	7-20-73	
17	7-20-73	100-6976-96	7-20-73	
18	7-20-73	100-6976-96	7-20-73	
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23	7-20-73	100-6976-96	7-20-73	
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26	7-20-73	100-6976-96	7-20-73	
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78	7-20-73	100-6976-96	7-20-73	
79	7-20-73	100-6976-96	7-20-73	
80	7-20-73	100-6976-96	7-20-73	
81	7-20-73	100-6976-96	7-20-73	
82	7-20-73	100-6976-96	7-20-73	
83	7-20-73	100-6976-96	7-20-73	
84	7-20-73	100-6976-96	7-	